



**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

F350BST'25 (6ML2)
FL350BST'25 (6MM2)

F350BST/FL350BST
PARTS CATALOGUE
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CATALOGO DE REPUESTOS
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

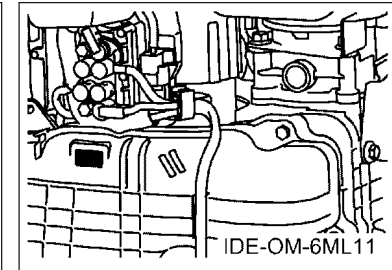
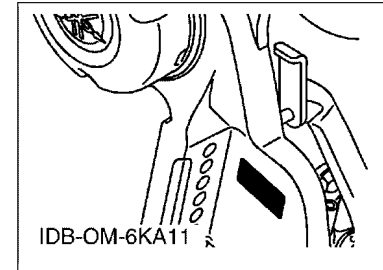
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F350B	6ML-1006850	FL350B	6MM-1002492

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D
WPA	WHITE PEARL A	00CE

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6ML2	F350BST,F350BST2
2	6MM2	FL350BST,FL350BST2

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

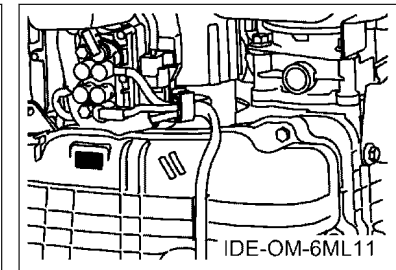
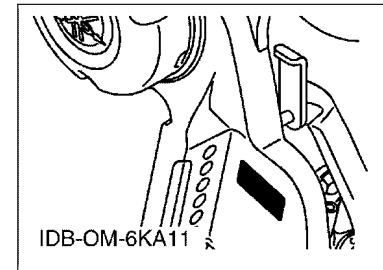
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
F350B	6ML-1006850	FL350B	6MM-1002492

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBN1	DARK BLUISH GRAY 1	008D
WPA	WHITE PEARL A	00CE

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	6ML2	F350BST,F350BST2
2	6MM2	FL350BST,FL350BST2

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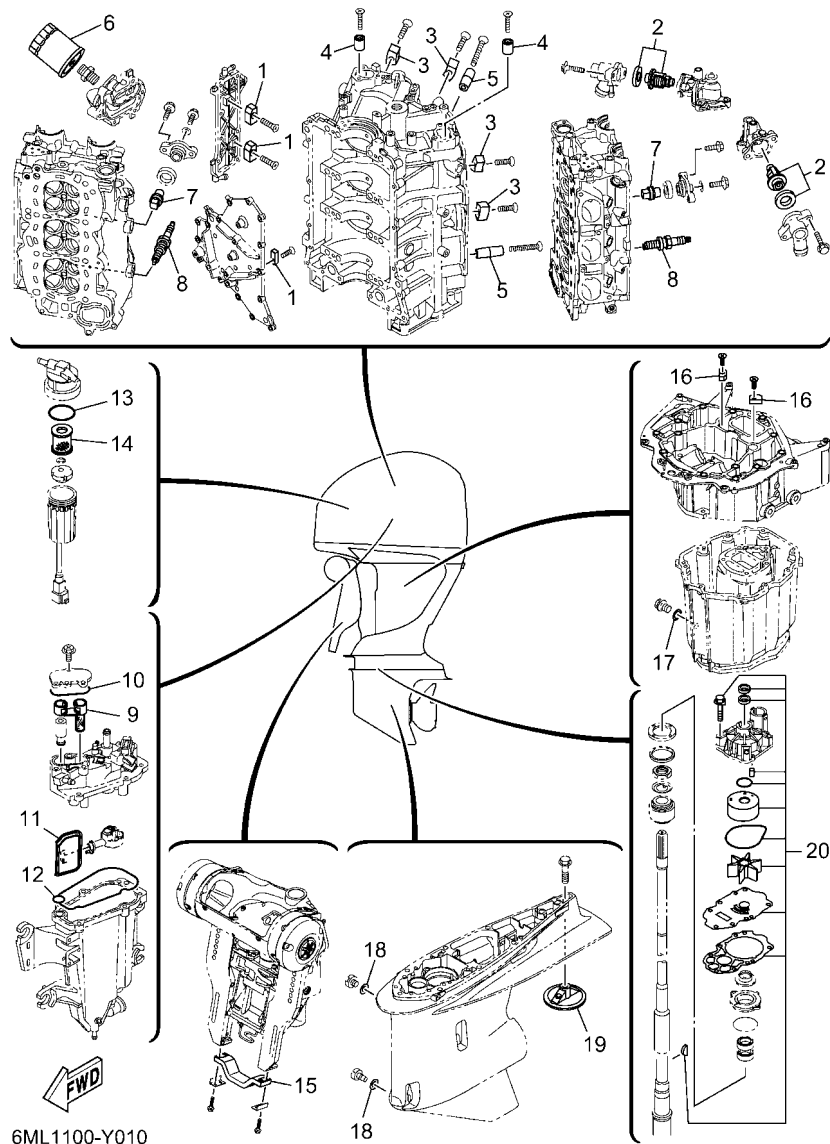
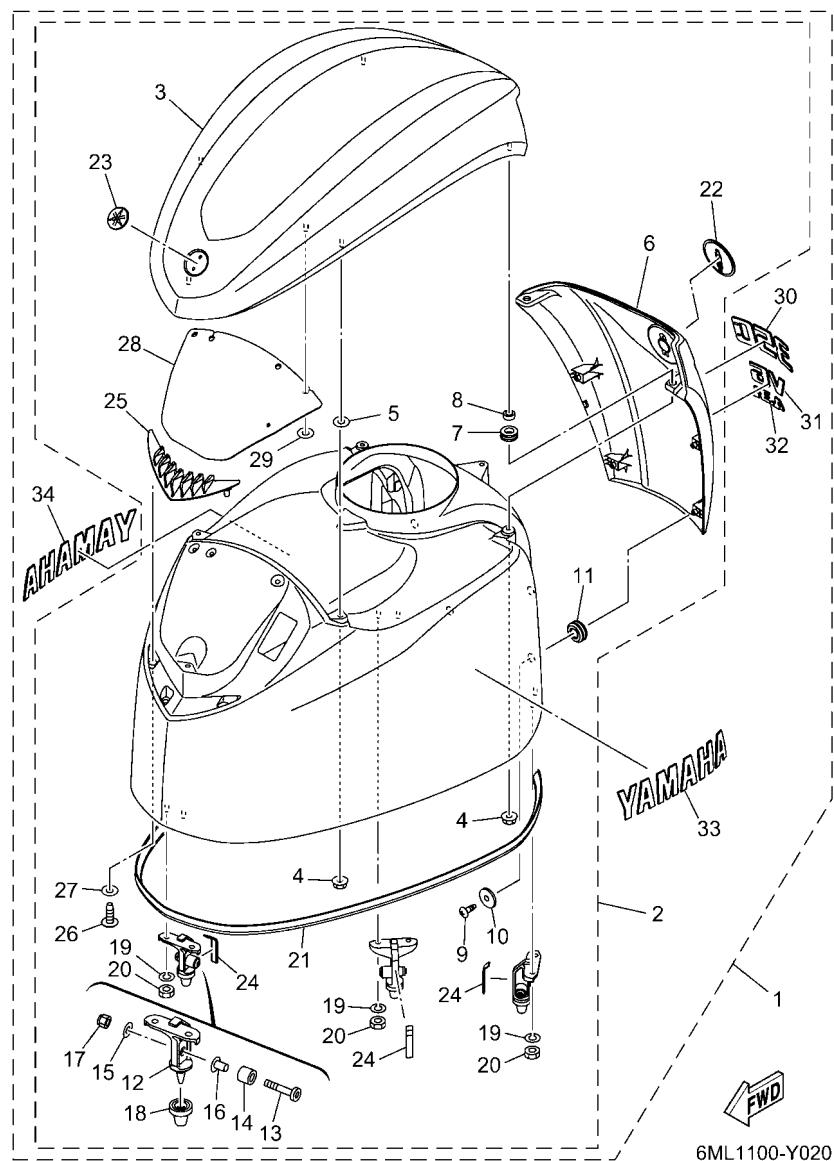


FIG. 1 SCHEDULED SERVICE PARTS

PARTES DE REPUESTO TEMPORALES

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	63P-11325-01	ANODE ANODO	3	3			
2	6CE-12411-10	THERMOSTAT TERMOSTAT	2	2			
3	6AW-1132P-00	ANODE 5 ANODO 5	4	4			
4	68T-11325-00	ANODE ANODO	2	2			
5	6AW-1132N-01	ANODE 4 ANODO 4	2	2			
6	N26-13440-04	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1			
7	6ML-11325-00	ANODE ANODO	8	8			
8	94702-00442	PLUG, SPARK (NGK ILMAR7E9) BUJIA (NGK ILMAR7E9)	6	6			
9	6CB-24501-01	FILTER, FUEL FILTRO	1	1			
10	6CB-13016-00	O-RING ANILLO O	1	1			
11	6LH-13915-00	FILTER FILTRO	1	1			
12	6CB-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1			
13	6P3-24564-00	GASKET EMPAQUE	1	1			
14	6P3-24563-02	ELEMENT, FILTER ELEMENTO DEL FILTRO	1	1			
15	6G5-45251-02	ANODE CATODE	1	1			
16	63P-11325-11	ANODE ANODO	2	2			
17	90430-14M09	GASKET JUNTA	1	1			
18	90430-08003	GASKET JUNTA	2	2			
19	6CE-45373-00	ANODE ANODO	1	1			
20	6CE-W0078-02	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1			



6ML1100-Y020

FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-42610-00-8D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1			GRAY
	6ML-42610-00-CE	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1			GRAY WHITE WHITE
2	6ML-4261A-00-8D	.TOP COWLING W/O GRAPHICS .SOPORTE SUPERIOR SIN GRAFICOS	1	1			GRAY GRAY
	6ML-4261A-00-CE	.TOP COWLING W/O GRAPHICS .SOPORTE SUPERIOR SIN GRAFICOS	1	1			WHITE WHITE WHITE
3	6ML-42613-00-8D	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	1			GRAY GRAY
	6ML-42613-00-CE	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	1			WHITE WHITE
4	90179-06M28	.NUT .TUERCA	6	6			
5	6CB-42545-00	.WASHER, PLAIN .ARANDELA, PLANA	3	3			
6	6KA-42625-00-8D	.PANEL, REAR .TABLERO	1	1			GRAY GRAY
	6KA-42625-00-CE	.PANEL, REAR .TABLERO	1	1			WHITE WHITE WHITE
7	90480-13004	.GROMMET .TAPON	2	2			
8	90387-07054	.COLLAR .ESPACIADOR	2	2			
9	97780-50016	.SCREW, TAPPING .TORNILLO DE CABEZA DE CONO ACH	4	4			
10	90201-053R1	.WASHER, PLATE .ARANDELA PLANA	4	4			
11	90480-16009	.GROMMET .TAPON	4	4			
12	6CB-42647-B0	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	3	3			
13	90111-08078	.BOLT, HEXAGON SOCKET BUTTON .TORNILLO	3	3			
14	90387-10094	.COLLAR .ESPACIADOR	3	3			
15	92990-08600	.WASHER, PLATE .ARANDELA PLANA	3	3			
16	90387-08M45	.COLLAR .ESPACIADOR	3	3			
17	95780-08300	.NUT, FLANGE .TUERCA	3	3			
18	6AW-42663-01	.DAMPER 2 .AMORTIGUADOR 2	3	3			
19	92990-06100	.WASHER, SPRING .ARANDELA PLANA	6	6			
20	95380-06600	.NUT, HEXAGON .TUERCA	6	6			
21	6CB-42628-00	.SEAL .SELLO DE GOMA	1	1			
22	6KN-42697-00	.TUNING FORK MARK .MARCA, YAMAHA	1	1			
23	6LB-42697-00	.TUNING FORK MARK .MARCA, YAMAHA	1	1			

1

LONG BLOCK ASSY

Fig. 3, CYLINDER & CRANKCASE 1
Ref. No. 2 to 46

Fig. 4, CRANKSHAFT & PISTON
Ref. No. 1 to 15

Fig. 5, CYLINDER & CRANKCASE 2
Ref. No. 2 to 10, 12 to 51

Fig. 6, CYLINDER & CRANKCASE 3
Ref. No. 1 to 11

Fig. 7, CYLINDER & CRANKCASE 4
Ref. No. 1 to 7, 9, 10, 12 to 23

Fig. 8, VALVE
Ref. No. 1 to 32

Fig. 9, INTAKE 1
Ref. No. 14, 15

Fig. 10, INTAKE 2
Ref. No. 4, 5

Fig. 12, THROTTLE BOD ASSY 2
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Fig. 14, FUEL INJECTION PUMP 2
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Fig. 17, GENERATOR
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Fig. 19, ELECTRICAL 2
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Fig. 20, ELECTRICAL 3
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Fig. 21, ELECTRICAL 4
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Fig. 25, BOTTOM COWLING 2
Ref. No. 3, 7 to 13, 20 to 23

Fig. 35, UPPER CASING
Ref. No. 14, 16, 17, 19, 23, 24, 26

Fig. 36, OIL PAN
Ref. No. 5 to 7, 9 to 17, 20

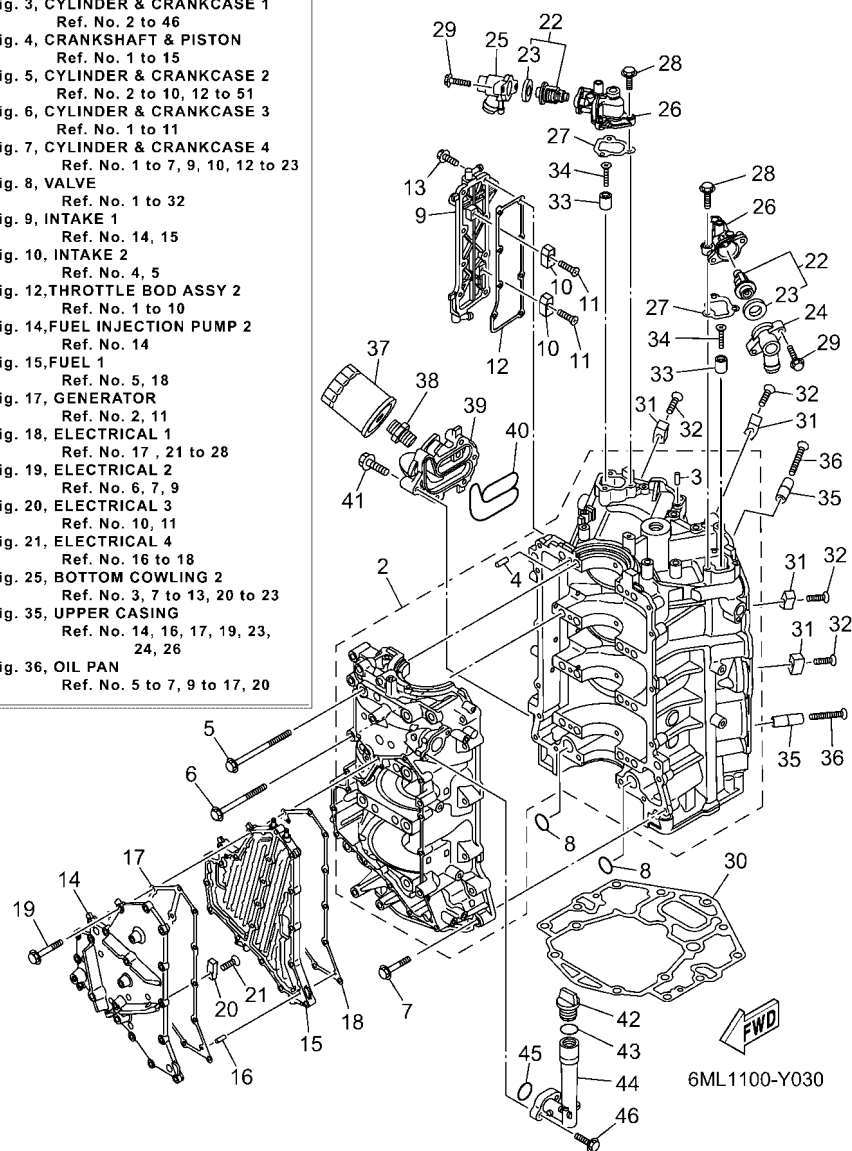


FIG. 3 CYLINDER & CRANKCASE 1

CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-11000-00	LONG BLOCK ASSY SUBENSAMBLAJE DEL MOTOR	1	1			
2	6ML-W1510-00	CRANKCASE ASSY CARTER COMPLETO	1	1			
3	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	3	3			
4	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	8	8			
5	6CB-15187-00	BOLT PERNO	8	8			
6	6CB-15481-00	BOLT 1 PERNO 1	8	8			
7	90105-08175	BOLT, FLANGE TORNILLO	16	16			
8	93210-26658	O-RING ANILLO O	2	2			
9	6CE-1131C-00-9S	COVER, JOINT CUBIERTA DE UNION	1	1			
10	63P-11325-01	ANODE ANODO	2	2			
11	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2			
12	6ML-1131B-00	GASKET, COVER EMPAQUE DE CUBIERTA	1	1			
13	90105-06M07	BOLT, FLANGE TORNILLO	8	8			
14	6ML-15411-00-9S	COVER, CRANKCASE 1 CUBIERTA DE CARTER 1	1	1			
15	6ML-15421-00-9S	COVER, CRANKCASE 2 TAPA DE CARTER DERECHA	1	1			
16	91690-40010	PIN, SPRING PASADOR DE RESORTE	4	4			
17	6ML-15451-00	GASKET, CRANKCASE COVER 1 EMPAQ DE CUBIERTA DE CARTER	1	1			
18	6ML-15461-00	GASKET, CRANKCASE COVER 2 JUNTA TAPA CARTER DERECHO 2	1	1			
19	90105-06151	BOLT, FLANGE TORNILLO	20	20			
20	63P-11325-01	ANODE ANODO	1	1			
21	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1			
22	6CE-12411-10	THERMOSTAT THERMOSTAT	2	2			
23	67F-12412-00	.SEAL, THERMOSTAT .SELLO THERMOSTATO	1	1			
24	6CE-12413-B0-9S	COVER, THERMOSTAT CUBIERTA THERMOSTATO	1	1			
25	6CE-12413-A0-9S	COVER, THERMOSTAT CUBIERTA THERMOSTATO	1	1			
26	6ML-12422-00-9S	COVER, HOUSING CUBIERTA DE CAJA	2	2			
27	6CB-12427-11	GASKET, HOUSING COVER 1 EMPAQUE DE TAPA	2	2			

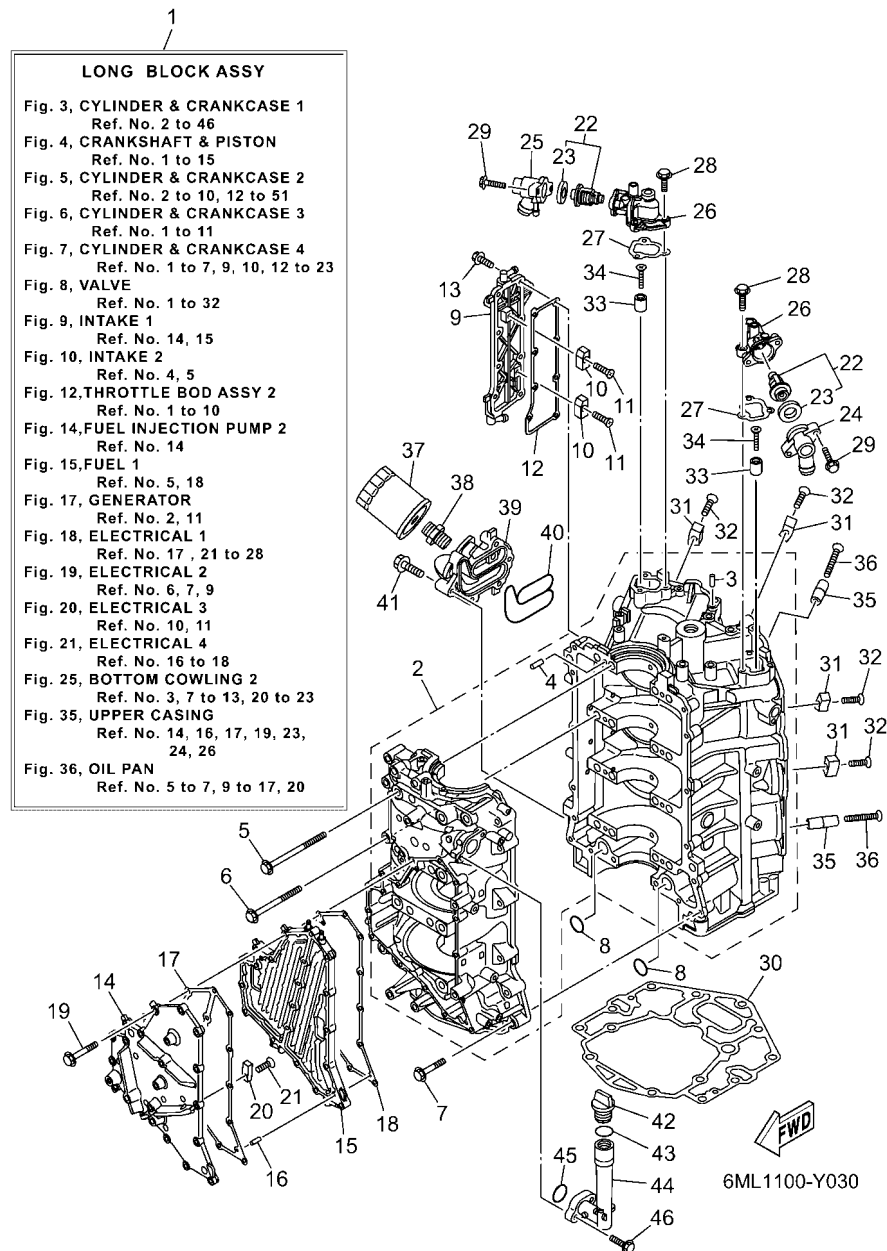
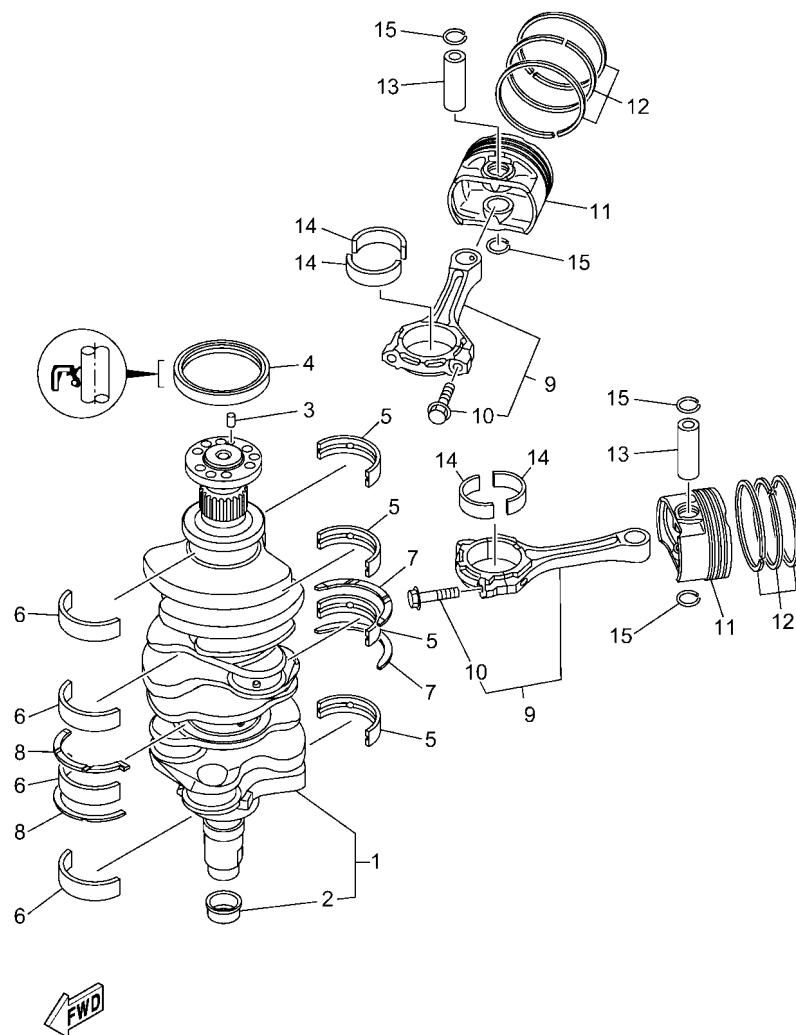


FIG. 3 CYLINDER & CRANKCASE 1

CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
28	95027-06025	BOLT, FLANGE PERNO, DE BRIDA	6	6				
29	90105-06037	BOLT, FLANGE TORNILLO	4	4				
30	6KA-11351-00	GASKET, CYLINDER JUNTA, DE CILINDRO	1	1				
31	6AW-1132P-00	ANODE 5 ANODO 5	4	4				
32	98780-06530	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	4	4				
33	68T-11325-00	ANODE ANODO	2	2				
34	90151-05M05	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2				
35	6AW-1132N-01	ANODE 4 ANODO 4	2	2				
36	98780-06550	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	2	2				
37	N26-13440-04	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1				
38	90401-19001	BOLT, UNION PERNO DE UNION	1	1				
39	6CE-13446-10-9S	CONNECTOR CONECTOR	1	1				
40	6CB-13477-00	GASKET EMPAQUE	1	1				
41	90105-06151	BOLT, FLANGE TORNILLO	5	5				
42	6G8-15363-00	PLUG, OIL TAPON DE ACEITE	1	1				
43	93210-24M79	O-RING ANILLO O	1	1				
44	6ML-15319-00	JOINT CONECTOR	1	1				
45	93210-27370	O-RING ANILLO O	1	1				
46	90105-06037	BOLT, FLANGE TORNILLO	2	2				



6ML1100-Y040

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-11410-00	CRANKSHAFT CIGUENAL	1	1			
2	6CB-11478-00	.COLLAR .COLLAR	1	1			
3	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	1	1			
4	93102-85008	OIL SEAL SELLO ACEITE	1	1			
5	6GR-11416-A0	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR ORANGE UR ORANGE
6GR-11416-00	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR BLACK UR BLACK	
6GR-11416-10	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR BLUE UR BLUE	
6GR-11416-20	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR PINK UR PINK	
6GR-11416-30	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR WHITE UR WHITE	
6GR-11416-40	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR YELLOW GREEN UR YELLOW GREEN	
6	6GR-11417-A0	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4			UR ORANGE UR ORANGE
6GR-11417-00	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4			UR BLACK UR BLACK	
6GR-11417-10	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4			UR BLUE UR BLUE	
6GR-11417-20	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4			UR PINK UR PINK	
6GR-11417-30	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4			UR WHITE UR WHITE	
6GR-11417-40	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4			UR YELLOW GREEN UR YELLOW GREEN	
7	6CB-11426-03	BEARING, THRUST 1 COJINETE DE EMPUJE 1	2	2			
8	6CB-11427-03	BEARING, THRUST 2 COJINETE DE EMPUJE 2	2	2			
9	6ML-W1165-00	CONNECTING ROD ASSY BIELA COMPLETA	6	6			
10	6ML-11654-00	.BOLT, CONNECTING ROD .TORNILLO DE BIELA	2	2			
11	6ML-11631-00	PISTON (STD) PISTON (NORMA)	6	6			
12	6ML-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	6	6			
13	6GR-11633-00	PIN, PISTON PASADOR, PISTON	6	6			
14	6ML-11656-00	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12			UR UR
6ML-11656-10	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12			UR UR	
6ML-11656-20	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12			UR UR	
6ML-11656-30	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12			UR UR	

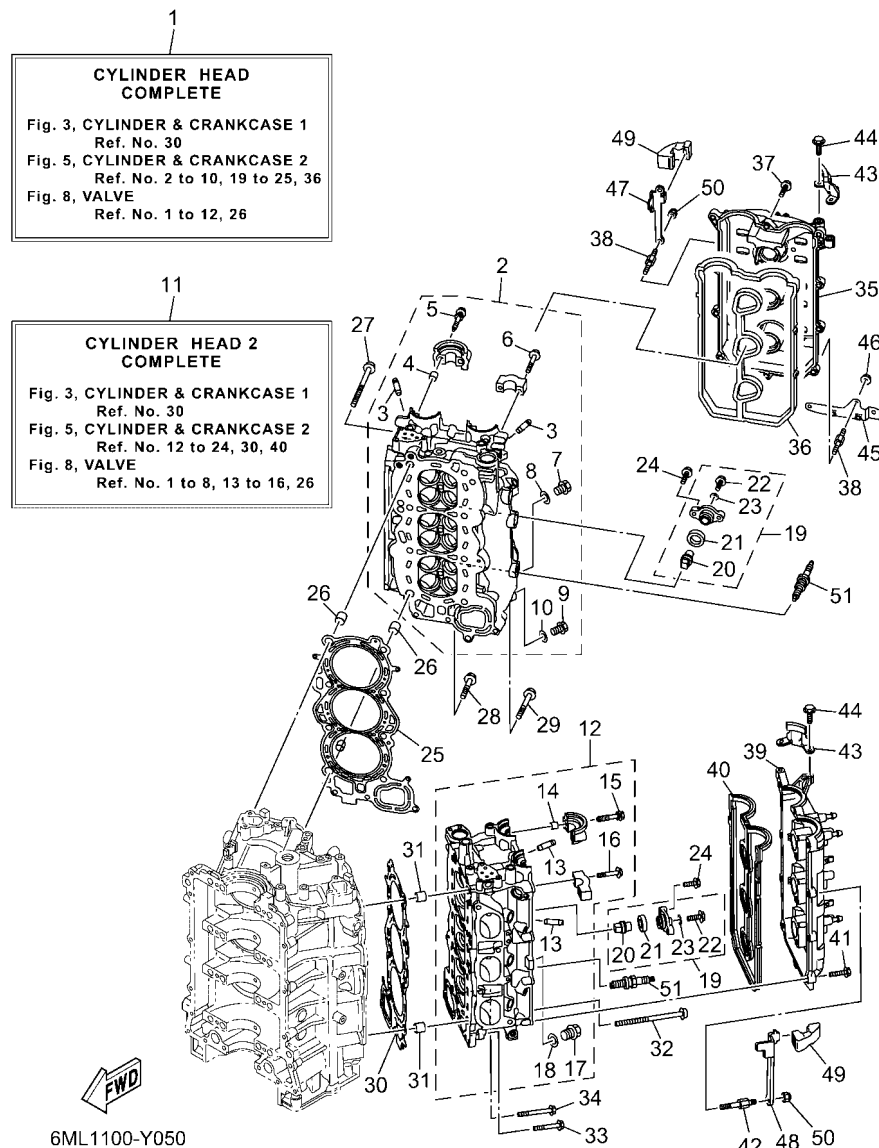


FIG. 5 CYLINDER & CRANKCASE 2

CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-W009A-00-9S	CYLINDER HEAD COMPLETE CILINDRO CULATA COMPLETO	1	1			
2	6ML-11110-00-9S	CYLINDER HEAD ASSY CULATA DE CILINDRO COMPLETA	1	1			
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	12	12			
4	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4			
5	90119-07001	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4			
6	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	12	12			
7	90340-18M09	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	1	1			
8	90201-186F1	.WASHER, PLATE .ARANDELA PLANA	1	1			
9	90340-14M06	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	1	1			
10	90430-14115	.GASKET .JUNTA	1	1			
11	6ML-W009C-00-9S	CYLINDER HEAD 2 COMPLETE CULATA DE CILINDRO COMPL. 2	1	1			
12	6ML-11120-00-9S	CYLINDER HEAD ASSY 2 CULATA DE CILINDRO COMPL. 2	1	1			
13	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	12	12			
14	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4			
15	90119-07001	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4			
16	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	12	12			
17	90340-18M09	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	1	1			
18	90201-186F1	.WASHER, PLATE .ARANDELA PLANA	1	1			
19	6ML-11301-00	ANODE COVER ASSY CONJUNTO CUBIERTA DE ANODO	8	8			
20	6ML-11325-00	.ANODE .ANODO	1	1			
21	67F-11328-01	.GROMMET, ANODE .TAPON	1	1			
22	90105-06M07	.BOLT, FLANGE .TORNILLO	1	1			
23	90430-06M03	.GASKET .JUNTA	1	1			
24	95D95-08025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	16	16			
25	6ML-11181-00	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1			
26	90387-11005	COLLAR ESPACIADOR	2	2			
27	90149-11001	SCREW TORNILLO DE REGLAJE	8	8			

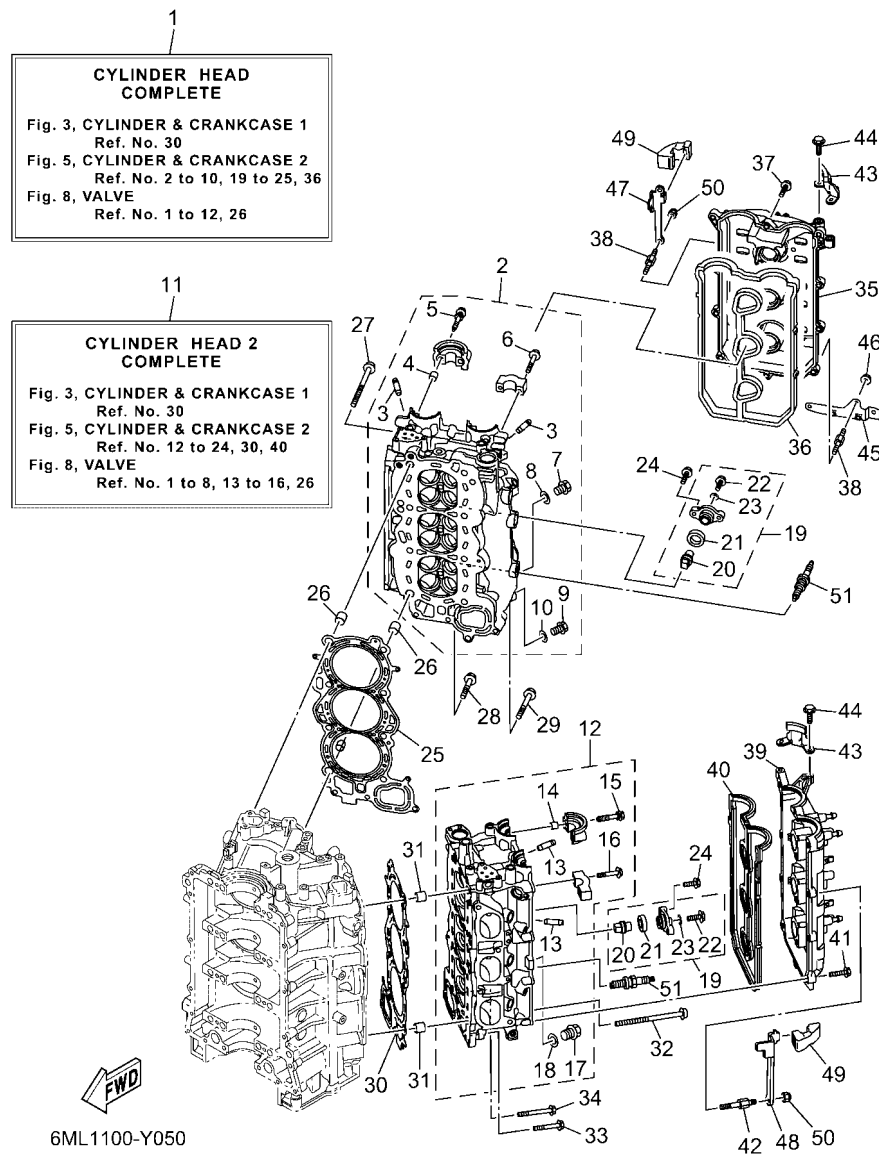
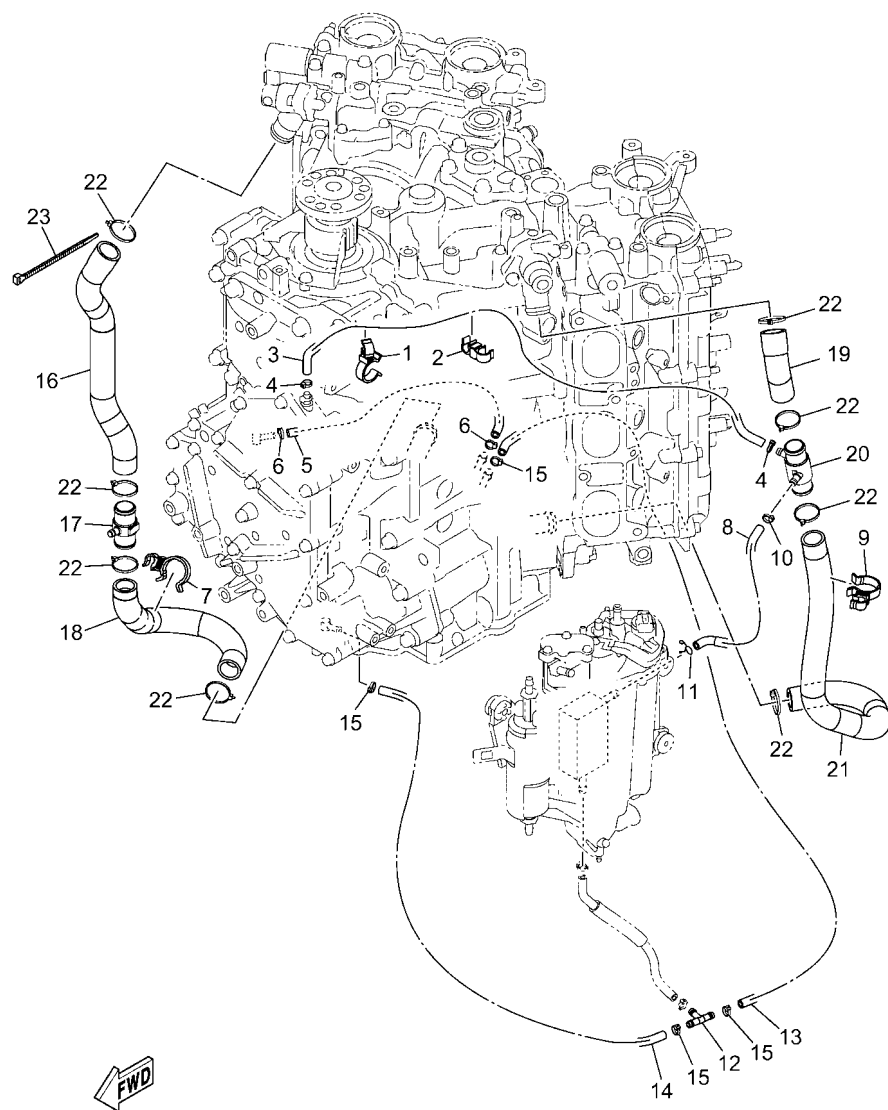


FIG. 5 CYLINDER & CRANKCASE 2

CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
28	90105-08175	BOLT, FLANGE TORNILLO	2	2				
29	90105-08220	BOLT, FLANGE TORNILLO	1	1				
30	6ML-11182-00	GASKET, CYLINDER HEAD 2 EMPAQUE CULATA DE CILINDRO 2	1	1				
31	90387-11005	COLLAR ESPACIADOR	2	2				
32	90149-11001	SCREW TORNILLO DE REGLAJE	8	8				
33	90105-08175	BOLT, FLANGE TORNILLO	2	2				
34	90105-08220	BOLT, FLANGE TORNILLO	1	1				
35	6ML-11191-00	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1				
36	6CB-11193-00	GASKET, HEAD COVER 1 EMPAQUE	1	1				
37	95D95-06030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	9	9				
38	90109-06277	BOLT PERNO	4	4				
39	6CB-11192-02	COVER, CYLINDER HEAD 2 TAPA CULATA DE CILINDRO 2	1	1				
40	6CB-11194-00	GASKET, HEAD COVER 2 EMPAQUE DE TAPA DE CULATA 2	1	1				
41	95D95-06030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	11	11				
42	90109-06277	BOLT PERNO	2	2				
43	6ML-15142-00	GUIDE 1 GUIA 1.	2	2				
44	95D95-06014	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4				
45	6KA-2134V-00	BRACKET SOPORTE	1	1				
46	90179-06M28	NUT TUERCA	2	2				
47	6KW-11998-00	BRACKET 1 SOPORTE 1	1	1				
48	6KW-11999-00	BRACKET 2 SOPORTE 2	1	1				
49	6KW-42662-00	DAMPER AMORTIGUADOR	2	2				
50	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	4	4				
51	94702-00442	PLUG, SPARK (NGK ILMAR7E9) BUJIA (NGK ILMAR7E9)	6	6				



6ML1100-Y070

FIG. 7 CYLINDER & CRANKCASE 4

CILINDRO & CARTER 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	90464-23004	CLAMP BRIDA	1	1				
2	90464-12010	CLAMP BRIDA	1	1				
3	6ML-12579-00	HOSE 4 MANGUERA 4	1	1				
4	90465-11M10	CLAMP BRIDA	2	2				
5	6CB-12577-00	HOSE 2 MANGUERA 2	1	1				
6	90465-11M10	CLAMP BRIDA	2	2				
7	90464-26002	CLAMP BRIDA	1	1				
8	6ML-12484-00	PIPE 4 TUBO 4	1	1				
9	90464-26002	CLAMP BRIDA	1	1				
10	90465-11M10	CLAMP BRIDA	1	1				
11	90467-09M09	CLIP PRESILLA	1	1				
12	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1				
13	90445-09120	HOSE (L600) TUBO (L600)	1	1				
14	90445-096H2	HOSE (L280) TUBO (L280)	1	1				
15	90465-11M10	CLAMP BRIDA	4	4				
16	6ML-1244G-00	HOSE, 4 MANGUERA 4	1	1				
17	6CE-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1				
18	6CE-1244H-00	HOSE 5 TUBO 5	1	1				
19	6ML-1244J-00	HOSE 6 TUBO 6	1	1				
20	6ML-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1				
21	6ML-1243E-00	HOSE 2 TUBO 2	1	1				
22	90465-11M59	CLAMP BRIDA	8	8				
23	90465-14M66	CLAMP BRIDA	1	1				

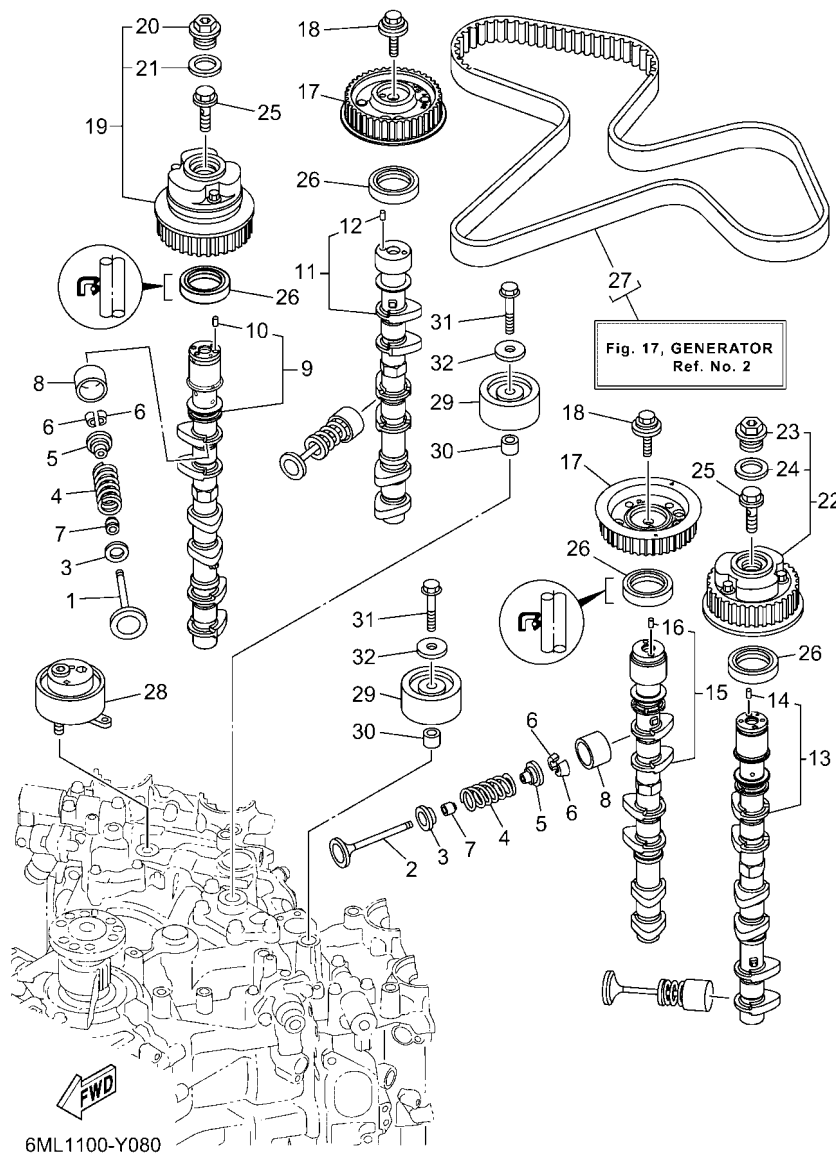


FIG. 8 VALVE

VALVULA

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-12111-00	VALVE, INTAKE VALVULA DE ADMISION	12	12			
2	6ML-12121-00	VALVE, EXHAUST VALVULA DE ESCAPE	12	12			
3	6ML-12116-00	SEAT, VALVE SPRING ASIENTO RESORTE DE VALVULA	24	24			
4	6ML-12113-00	SPRING, VALVE INNER RESORTE VALVULA INTERNA	24	24			
5	K0F-A3741-00	RETAINER, VALVE SPRING RETEN RESORTE DE VALVULA	24	24			
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER SEGURO DE VALVULA	48	48			
7	51Y-12119-00	SEAL, VALVE STEM SELLO DE ACEITE VALVULA	24	24			
8	6GR-12153-00	LIFTER, VALVE (3.000) LEVANTADOR DE VALVULA (3.000)	24	24			UR
	6GR-12153-10	LIFTER, VALVE (3.025) LEVANTADOR DE VALVULA (3.025)	24	24			UR
	6GR-12153-20	LIFTER, VALVE (3.050) LEVANTADOR DE VALVULA (3.050)	24	24			UR
	6GR-12153-30	LIFTER, VALVE (3.075) LEVANTADOR DE VALVULA (3.075)	24	24			UR
	6GR-12153-40	LIFTER, VALVE (3.100) LEVANTADOR DE VALVULA (3.100)	24	24			UR
	6GR-12153-50	LIFTER, VALVE (3.120) LEVANTADOR DE VALVULA (3.120)	24	24			UR
	6GR-12153-60	LIFTER, VALVE (3.140) LEVANTADOR DE VALVULA (3.140)	24	24			UR
	6GR-12153-70	LIFTER, VALVE (3.160) LEVANTADOR DE VALVULA (3.160)	24	24			UR
	6GR-12153-80	LIFTER, VALVE (3.180) LEVANTADOR DE VALVULA (3.180)	24	24			UR
	6GR-12153-90	LIFTER, VALVE (3.200) LEVANTADOR DE VALVULA (3.200)	24	24			UR
	6GR-12153-A0	LIFTER, VALVE (3.220) LEVANTADOR DE VALVULA (3.220)	24	24			UR
	6GR-12153-B0	LIFTER, VALVE (3.240) LEVANTADOR DE VALVULA (3.240)	24	24			UR
	6GR-12153-C0	LIFTER, VALVE (3.260) LEVANTADOR DE VALVULA (3.260)	24	24			UR
	6GR-12153-D0	LIFTER, VALVE (3.280) LEVANTADOR DE VALVULA (3.280)	24	24			UR
	6GR-12153-E0	LIFTER, VALVE (3.300) LEVANTADOR DE VALVULA (3.300)	24	24			UR
	6GR-12153-F0	LIFTER, VALVE (3.320) LEVANTADOR DE VALVULA (3.320)	24	24			UR
	6GR-12153-G0	LIFTER, VALVE (3.340) LEVANTADOR DE VALVULA (3.340)	24	24			UR
	6GR-12153-H0	LIFTER, VALVE (3.360) LEVANTADOR DE VALVULA (3.360)	24	24			UR
	6GR-12153-J0	LIFTER, VALVE (3.380) LEVANTADOR DE VALVULA (3.380)	24	24			UR
	6GR-12153-K0	LIFTER, VALVE (3.400) LEVANTADOR DE VALVULA (3.400)	24	24			UR

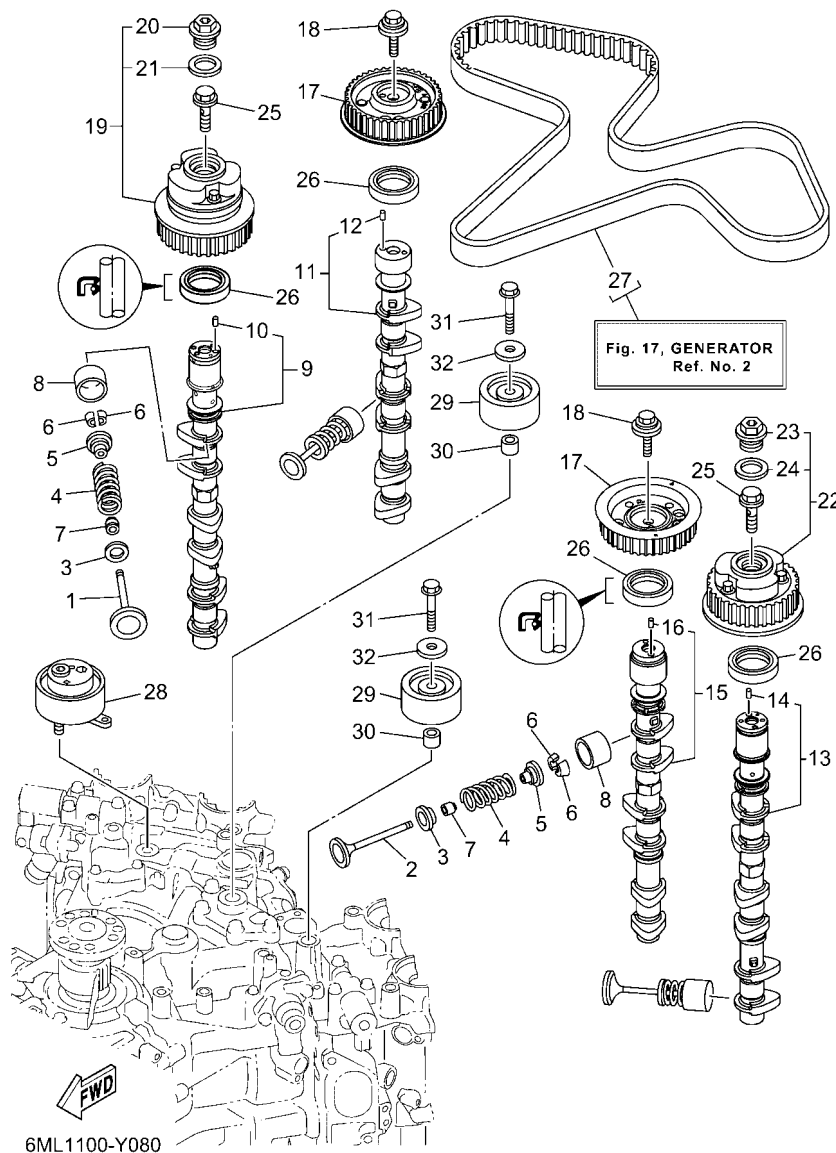
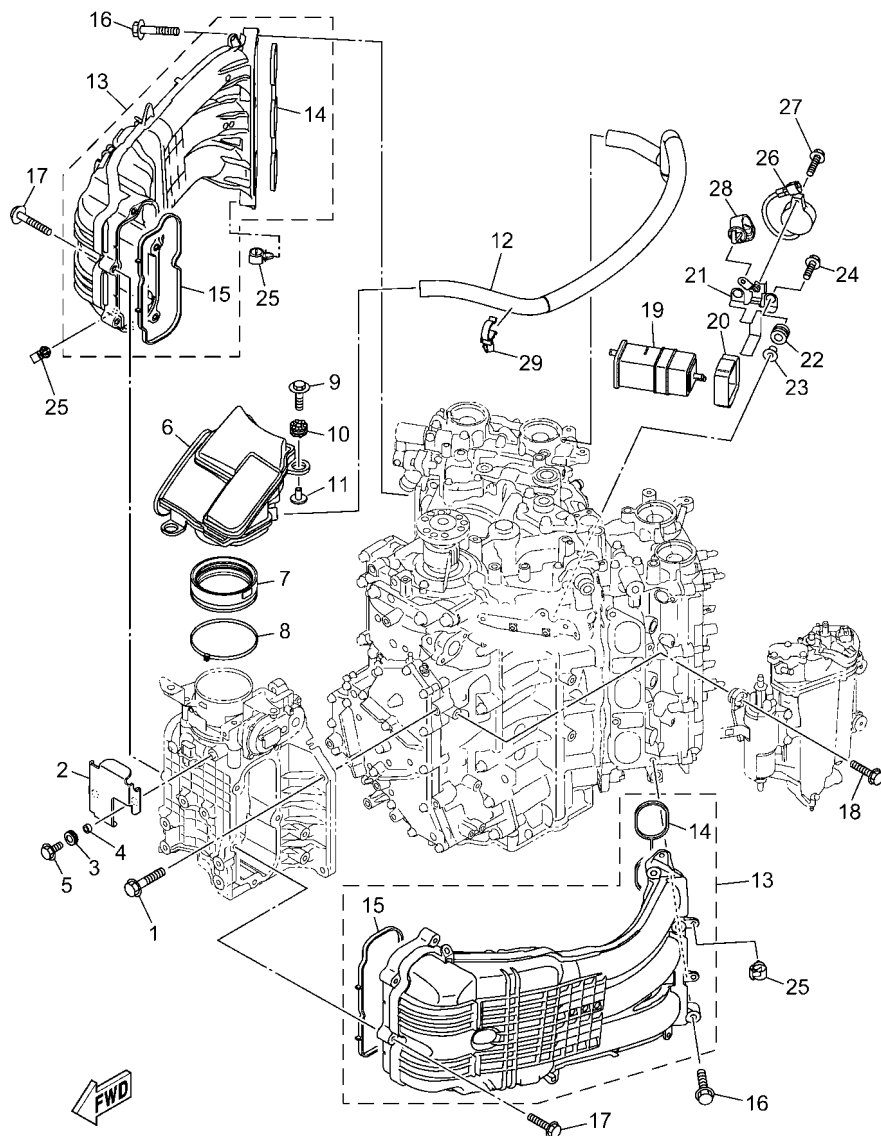


FIG. 8 VALVE

VALVULA

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
8	6GR-12153-L0	LIFTER, VALVE (3.420) LEVANTADOR DE VALVULA (3.420)	24	24		UR
	6GR-12153-M0	LIFTER, VALVE (3.440) LEVANTADOR DE VALVULA (3.440)	24	24		UR
	6GR-12153-N0	LIFTER, VALVE (3.460) LEVANTADOR DE VALVULA (3.460)	24	24		UR
	6GR-12153-P0	LIFTER, VALVE (3.480) LEVANTADOR DE VALVULA (3.480)	24	24		UR
	6GR-12153-R0	LIFTER, VALVE (3.500) LEVANTADOR DE VALVULA (3.500)	24	24		UR
	6GR-12153-S0	LIFTER, VALVE (3.520) LEVANTADOR DE VALVULA (3.520)	24	24		UR
	6GR-12153-T0	LIFTER, VALVE (3.540) LEVANTADOR DE VALVULA (3.540)	24	24		UR
	6GR-12145-00	LIFTER, VALVE (3.560) LEVANTADOR DE VALVULA (3.560)	24	24		UR
	6GR-12145-10	LIFTER, VALVE (3.580) LEVANTADOR DE VALVULA (3.580)	24	24		UR
	6GR-12145-20	LIFTER, VALVE (3.600) LEVANTADOR DE VALVULA (3.600)	24	24		UR
	6GR-12145-30	LIFTER, VALVE (3.625) LEVANTADOR DE VALVULA (3.625)	24	24		UR
	6GR-12145-40	LIFTER, VALVE (3.650) LEVANTADOR DE VALVULA (3.650)	24	24		UR
	6GR-12145-50	LIFTER, VALVE (3.675) LEVANTADOR DE VALVULA (3.675)	24	24		UR
	6GR-12145-60	LIFTER, VALVE (3.700) LEVANTADOR DE VALVULA (3.700)	24	24		UR
9	6ML-12171-00	CAMSHAFT 1 ARBOL DE LEVAS 1	1	1		
10	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1		
11	6ML-12181-00	CAMSHAFT 2 ARBOL DE LEVAS 2	1	1		
12	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1		
13	6ML-12172-00	CAMSHAFT 3 ARBOL DE LEVAS 3	1	1		
14	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1		
15	6ML-12182-00	CAMSHAFT 4 ARBOL DE LEVAS 4	1	1		
16	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1		
17	6KA-11567-00	GEAR, DRIVEN 2 ENGRANAJE TRACCION 2	2	2		
18	90119-10050	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2		
19	6CB-12645-01	PULLEY ASSY 1 POLEA COMPL. 1	1	1		
20	6P2-12623-00	.BOLT .PERNO	1	1		
21	6P2-12663-00	.GASKET .EMPAQUE	1	1		



6ML1100-Y090

FIG. 9 INTAKE 1

ADMISION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	90105-08M87	BOLT, FLANGE TORNILLO	4	4			
2	6ML-13881-00	COVER 1 CUBIERTA 1	1	1			
3	90480-13004	GROMMET TAPON	2	2			
4	90387-07054	COLLAR ESPACIADOR	2	2			
5	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2			
6	6ML-14440-00	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1			
7	6AW-1441J-01	PIPE, SILENCER TUBO	1	1			
8	90464-99004	CLAMP BRIDA	1	1			
9	68F-85119-00	BOLT PERNO	2	2			
10	68F-85516-01	SPACER ESPACIADOR	2	2			
11	90387-06176	COLLAR ESPACIADOR	2	2			
12	6ML-15373-00	PIPE, BREATHER MANGUELA DE RESPIRADERO	1	1			
13	6ML-13641-00	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	2	2			
14	6CB-13645-00	.GASKET, MANIFOLD 1 .EMPAQUE	1	1			
15	6ML-13646-00	.GASKET, MANIFOLD 2 .EMPAQ. DE MULTIPLE 2	1	1			
16	90119-08020	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8			
17	90119-06MA6	BOLT, WITH WASHER TORNILLO CON ARANDELA	10	10			
18	90119-06299	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4			
19	69J-24170-00	CANISTER ASSY FRANJA DE DEPOSITO DE COMBUST.	1	1			
20	6FP-2419E-01	COVER, CANISTER CUBIERTA	1	1			
21	6KA-2134X-00	BRACKET, CANISTER SOPORTE	1	1			
22	90480-10M23	GROMMET TAPON	2	2			
23	90387-06289	COLLAR ESPACIADOR	2	2			
24	90119-06309	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
25	90464-13249	CLAMP BRIDA	7	7			
26	6KA-83383-01	Buzzer ZUMBADOR	1	1			
27	90119-05M04	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1			

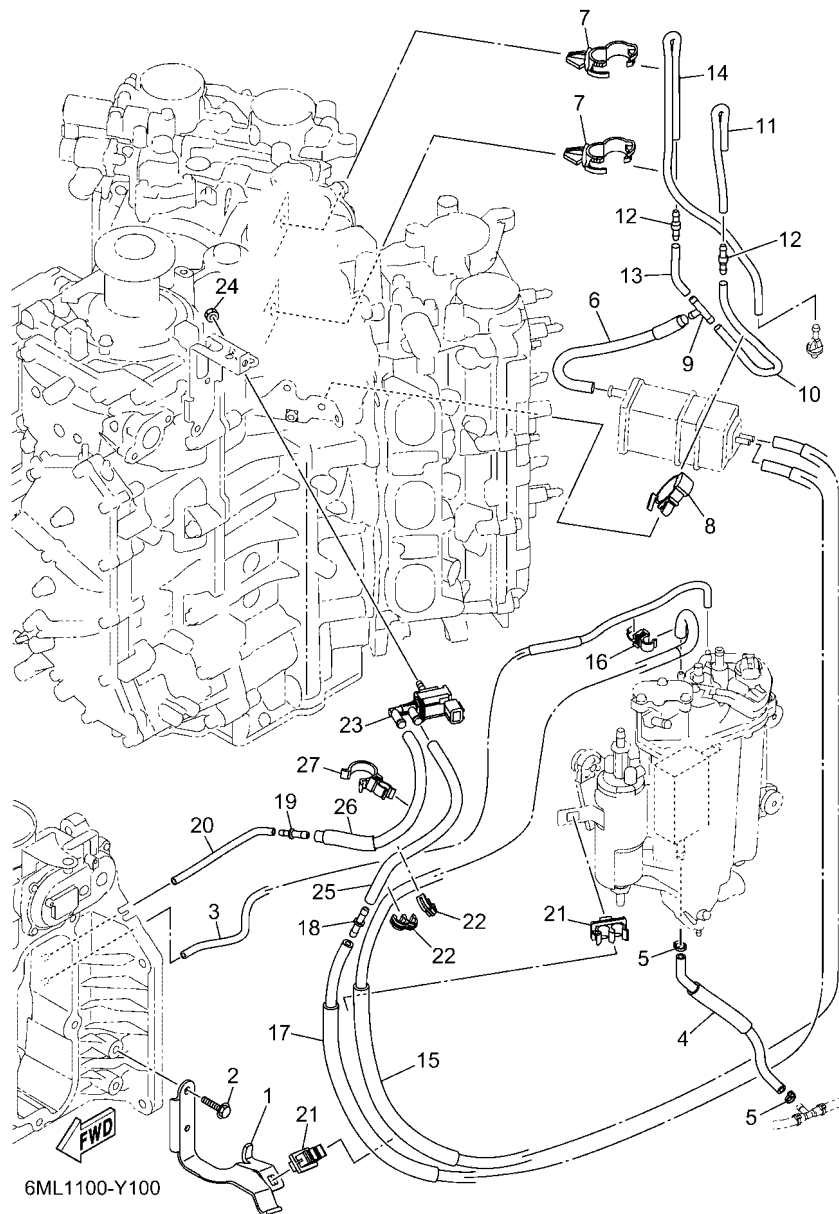


FIG. 10 INTAKE 2

ADMISION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6ML-13782-00	STAY SOPORTE	1	1				
2	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
3	6ML-13532-00	HOSE, VACUUM SENSING 3 MANGUERA, DE VACIO 3	1	1				
4	6ML-12482-00	PIPE 2 TUBO 2	1	1				
5	90465-11M10	CLAMP BRIDA	2	2				
6	6CB-13545-00	HOSE 1 SELLO	1	1				
7	90464-20181	CLAMP BRIDA	2	2				
8	90464-07209	CLAMP BRIDA	1	1				
9	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1				
10	6CB-13546-01	HOSE 2 SELLO	1	1				
11	6CB-13547-00	HOSE 3 SELLO	1	1				
12	6E5-21744-00	BREATHER RESPIRADERO	2	2				
13	6CB-13548-00	HOSE, AIR 4 TUBO DE AIRE 4	1	1				
14	6KA-12483-00	PIPE 3 TUBO 3	1	1				
15	6ML-1475A-00	PIPE 1 TUBO 1	1	1				
16	90464-09013	CLAMP BRIDA	1	1				
17	6ML-1475E-00	PIPE 2 TUBO 2	1	1				
18	6G8-24376-00	PIPE, JOINT 1 TUBO DE UNION 1	1	1				
19	6EK-14989-00	ORIFICE, AIR VENT ORIFICIO DE VENTILACION	1	1				
20	6ML-1475G-00	PIPE 4 TUBO 4	1	1				
21	90464-11012	CLAMP BRIDA	2	2				
22	90464-10M57	CLAMP BRIDA	2	2				
23	6C5-86120-00	SOLENOID VALVE ASSY VALVULA SOLENOIDE CONJ.	1	1				
24	95380-06600	NUT, HEXAGON TUERCA	1	1				
25	6ML-1475F-00	PIPE 3 TUBO 3	1	1				
26	6ML-2416A-00	HOSE TUBO DE COMBUSTIBLE	1	1				
27	90464-23001	CLAMP BRIDA	1	1				

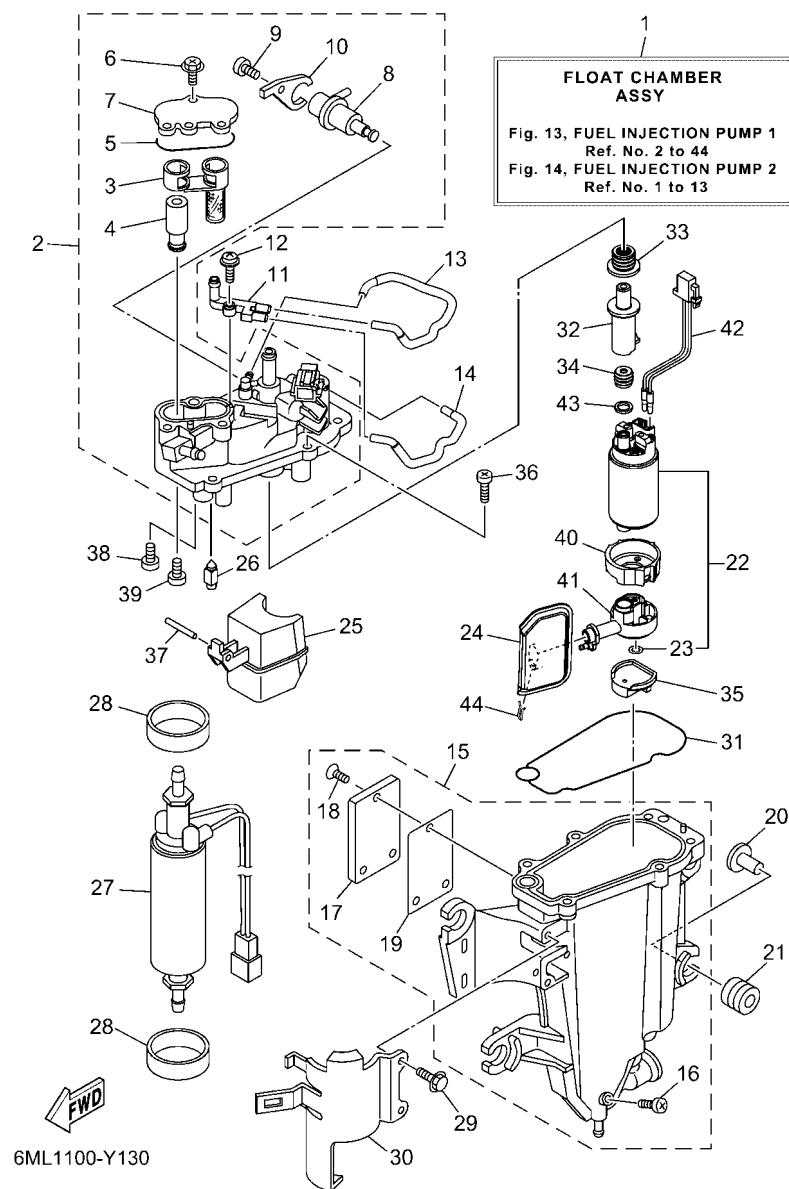


FIG. 13 FUEL INJECTION PUMP 1

BOMBA DE INYECTOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-14180-00	FLOAT CHAMBER ASSY CAMARA DE BOYA COMPLETE	1	1			FOR CAR,NME FOR CAR,NME
	6ML-14180-10	FLOAT CHAMBER ASSY CAMARA DE BOYA COMPLETE	1	1			FOR BRA FOR BRA
2	6ML-14182-00	COVER, FLOAT CHAMBER TAPA DE CAMARA DE BOIA	1	1			FOR CAR,NME FOR CAR,NME
	6ML-14182-10	COVER, FLOAT CHAMBER TAPA DE CAMARA DE BOIA	1	1			FOR BRA FOR BRA
3	6CB-24501-01	.FILTER, FUEL .FILTRO	1	1			
4	6CB-24460-00	.RELIEF VALVE ASSY .VALVELA DE DESCOMPRESION	1	1			FOR CAR,NME FOR CAR,NME
	6CB-24460-10	.RELIEF VALVE ASSY .VALVELA DE DESCOMPRESION	1	1			FOR BRA FOR BRA
5	6CB-13016-00	.O-RING .ANILLO O	1	1			
6	6CB-14216-00	.SCREW .TORNILLO	3	3			
7	6CB-24217-00	.COVER .CUBIERTA	1	1			FOR CAR,NME FOR CAR,NME
	6CB-24217-10	.COVER .CUBIERTA	1	1			FOR BRA FOR BRA
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULADOR	1	1			
9	6CB-14564-00	.SCREW .TORNILLO	1	1			
10	6DA-14146-00	.PLATE .PLACA SOPORTE	1	1			
11	68V-24379-10	PIPE, JOINT 4 TUBO DE UNION 4	1	1			
12	68V-14216-00	SCREW TORNILLO	1	1			
13	6CB-1475H-00	PIPE 5 TUBO 5	1	1			
14	6CB-1475J-00	PIPE 6 TUBO 6	1	1			
15	6ML-14181-00	BODY, FLOAT CHAMBER 1 CUERPO DE CAMARA DE BOIA	1	1			
16	6P2-14191-00	.PLUG, DRAIN .TORNILLO, DE DRENAJE	1	1			
17	6EK-24452-00	.COVER .CUBIERTA	1	1			
18	6K8-14591-10	.SCREW .TORNILLO	3	3			
19	6CB-24482-00	.GASKET 1 .EMPAQUE 1	1	1			
20	63P-13716-00	COLLAR COLLAR	4	4			
21	6CB-13593-00	DAMPER COJINETE DE RODILLOS	4	4			
22	6ML-W1390-00	FUEL PUMP KIT BOMBA DE COMBUSTIBLE KIT	1	1			
23	6C5-14127-10	.CLIP .PRESILLA	1	1			

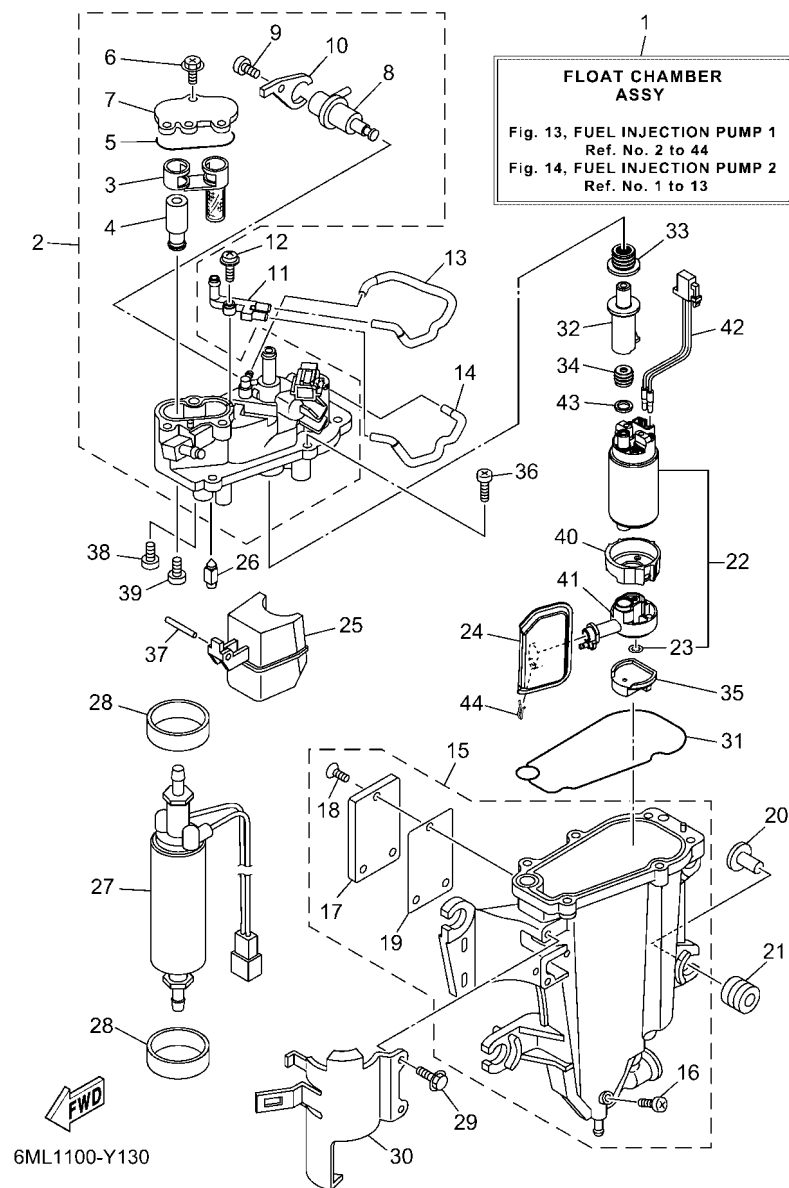


FIG. 13 FUEL INJECTION PUMP 1

BOMBA DE INYECTOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
24	6LH-13915-00	FILTER FILTRO	1	1				
25	6CB-14985-00	FLOAT BOIA	1	1				
26	6CB-14546-00	VALVE, NEEDLE VALVULA DE AGUJA	1	1				
27	6GR-24410-02	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1				
28	6CB-24492-00	BUSH, FUEL PUMP BUJE	2	2				
29	6CB-24592-00	BOLT TORNILLO	2	2				
30	6CB-24491-00	BRACKET, FUEL PUMP SOPORTE BOMBA COMBUSTIBLE	1	1				
31	6CB-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1				
32	6LH-13132-00	JOINT JUNTA	1	1				
33	6LH-1447B-00	BUSH 1 BUJE 1	1	1				
34	6LH-13781-00	DAMPER, PUMP AMORTIGUADOR DE BOMBA	1	1				
35	6LH-13784-00	COVER, PUMP CUBIERTA DE BOMBA	1	1				
36	63P-14567-00	SCREW TORNILLO	6	6				
37	6P2-14386-00	PIN, FLOAT PASADOR DE BOIA	1	1				
38	4SV-24453-00	SCREW TORNILLO	1	1				FOR CAR,NME FOR CAR,NME
69J-24453-00	SCREW TORNILLO		1	1				FOR BRA FOR BRA
39	98507-04008	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	1				FOR CAR,NME FOR CAR,NME
68V-14592-10	SCREW TORNILLO		1	1				FOR BRA FOR BRA
40	6LH-24492-00	BUSH, FUEL PUMP BUJE	1	1				
41	6LH-13938-00	PIPE TUBO DE ADMISION	1	1				
42	6LH-87226-00	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1				
43	6LH-13716-00	COLLAR COLLAR	1	1				
44	6FM-14137-00	CLIP PRESILLA	1	1				

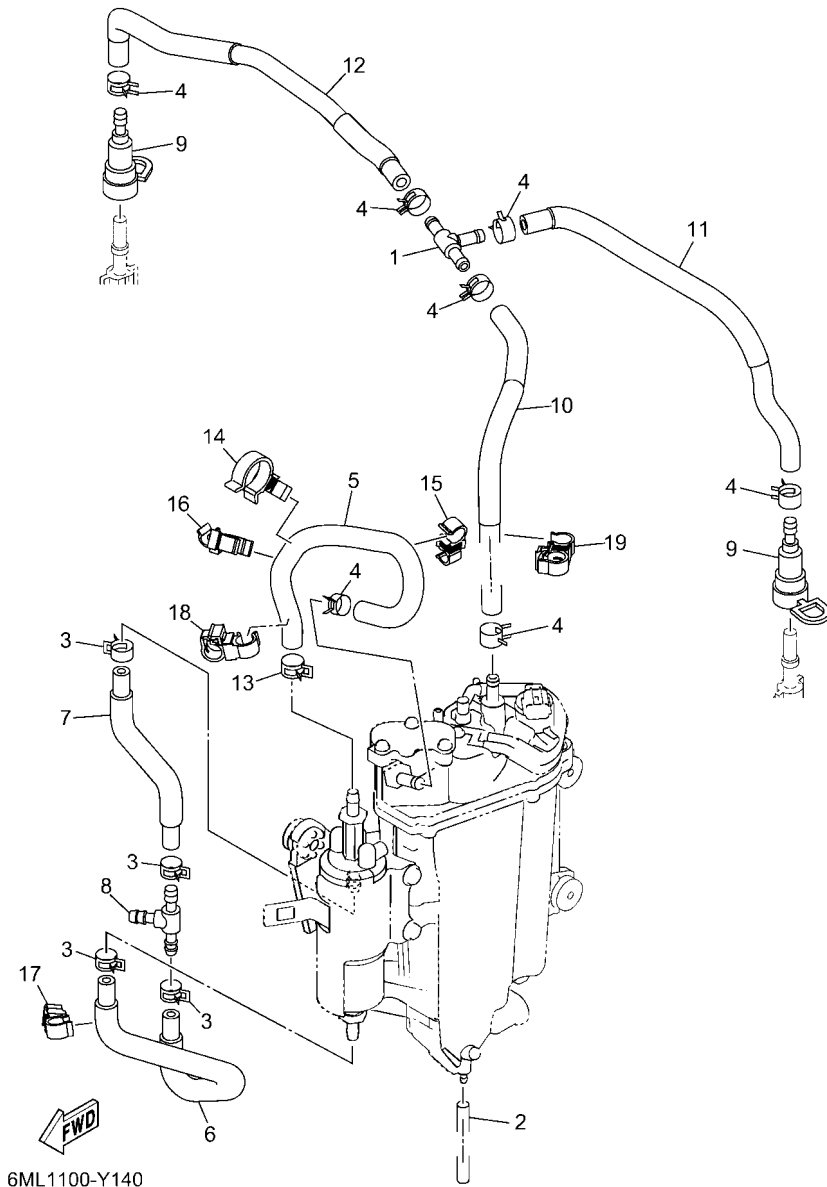
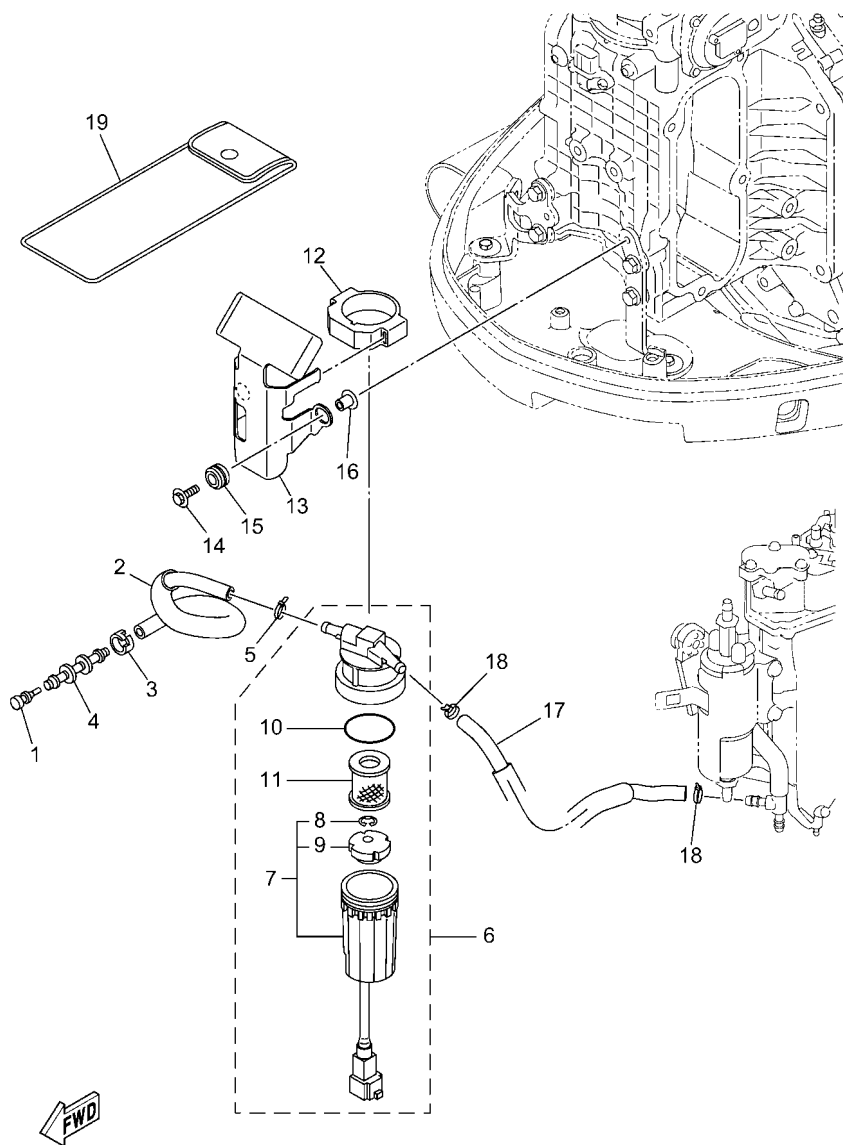


FIG. 14 FUEL INJECTION PUMP 2

BOMBA DE INYECTOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6CB-24461-00	PIPE, JOINT TUBO DE UNION	1	1			
2	6P2-14149-00	PIPE TUBO	1	1			
3	90467-141A2	CLIP PRESILLA	4	4			
4	68V-13577-01	CLIP PRESILLA	7	7			
5	6CB-24324-00	PIPE 13 TUBO 13	1	1			
6	6CB-24317-00	PIPE 7 TUBO 7	1	1			
7	6CB-24323-00	PIPE 12 TUBO 12	1	1			
8	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1			
9	60E-24300-01	FUEL PIPE JOINT CONECTOR MANGUERA COMBUSTIBLE	2	2			
10	6ML-13971-00	PIPE, FUEL 1 ANILLO DE ESPACIADOR	1	1			
11	6ML-13974-00	PIPE, FUEL 4 TUBO, COMBUSTIBLE 4	1	1			
12	6ML-13972-00	PIPE, FUEL 2 TUBO, COMBUSTIBLE 2	1	1			
13	90467-140A9	CLIP PRESILLA	1	1			
14	90464-23001	CLAMP BRIDA	1	1			
15	90464-12010	CLAMP BRIDA	1	1			
16	90464-13013	CLAMP BRIDA	1	1			
17	90464-12009	CLAMP BRIDA	1	1			
18	90464-12012	CLAMP BRIDA	1	1			
19	90464-12012	CLAMP BRIDA	1	1			



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FIG. 15 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	689-85547-01	DAMPER AMORTIGUADOR	1	1				
2	6ML-24314-00	PIPE 4 TUBO 4	1	1				
3	6E5-24351-51	BAND 1 ABRAZADERA 1	1	1				
4	6AW-24377-01	PIPE, JOINT 2 TUBO DE UNION 2	1	1				
5	90465-11M10	CLAMP BRIDA	1	1				
6	6ML-24560-00	FILTER ASSY FILTRO COMPLETO	1	1				
7	6P3-24562-21	.CUP, FILTER .COPA DE FILTRO	1	1				
8	6P3-24519-00	.CLIP ..PRESILLA	1	1				
9	6P3-24469-00	..FLOAT, WATER LEVEL ..BOIA	1	1				
10	6P3-24564-00	.GASKET .EMPAQUE	1	1				
11	6P3-24563-02	.ELEMENT, FILTER ..ELEMENTO DEL FILTRO	1	1				
12	6ML-24568-00	BAND, FILTER BANDA DE FILTO	1	1				
13	6ML-24566-00	BRACKET, FILTER SOPORTE DEL FILTRO	1	1				
14	90119-06310	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2				
15	90480-10M23	GROMMET TAPON	2	2				
16	90387-06289	COLLAR ESPACIADOR	2	2				
17	6ML-24313-00	PIPE 3 TUBO 3	1	1				
18	90465-11M10	CLAMP BRIDA	2	2				
19	6ML-28100-00	TOOL KIT JUEGO DE HERRAMIENTAS	1	1				AP AP



COMBUSTIBLE 2

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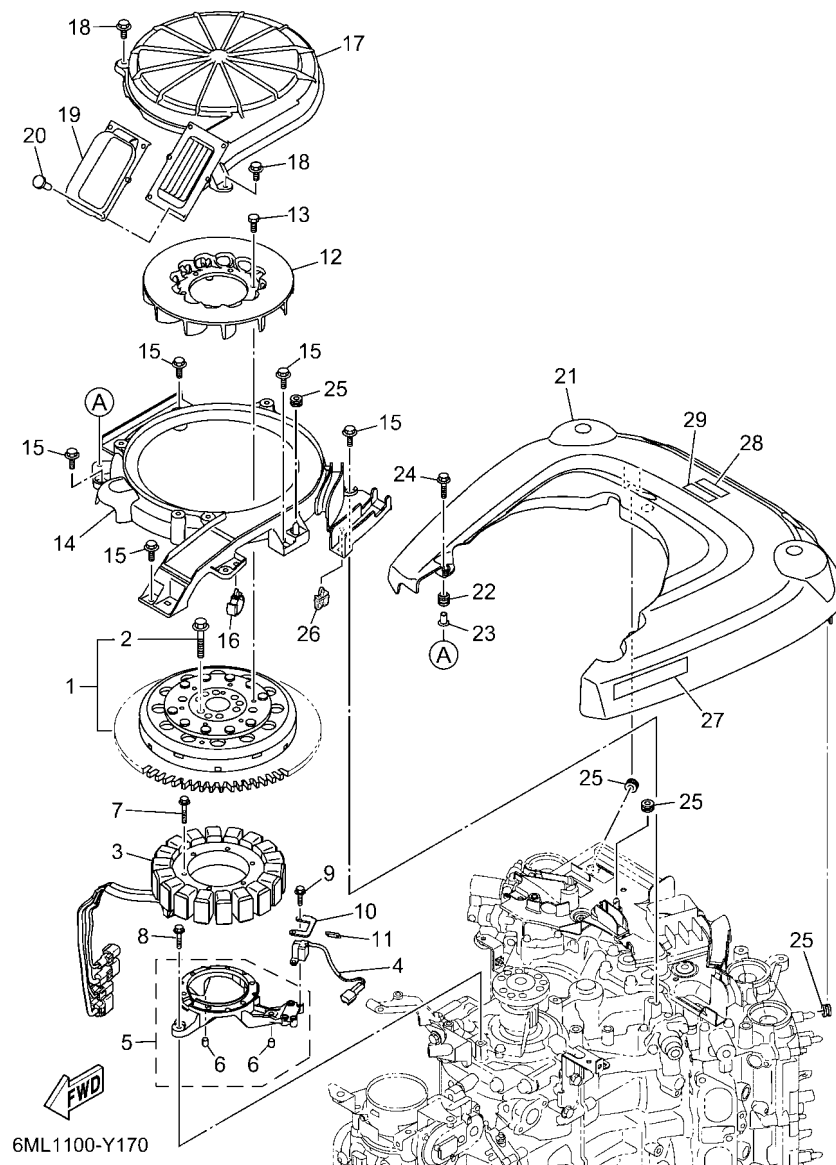


FIG. 17 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-W8145-00	ROTOR ASSY WITH BOLTS ROTOR COMPLETO CON TORNILLO	1	1			
2	6EK-W9010-00	.BOLT SET .JUEGO DE TORNILLO	1	1			
3	6ML-81410-00	STATOR ASSY ESTATOR COMPLETO	1	1			
4	6CB-85580-01	COIL, PULSER BOBINA DE PULSACION	1	1			
5	6CB-85561-00	BASE, MAGNETO BASE DE MAGNETO	1	1			
6	99530-08012	.PIN, DOWEL .PASADOR, DE ESPIGA	2	2			
7	95022-06035	BOLT, FLANGE PERNO, DE BRIDA	6	6			
8	95D95-06030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4			
9	90119-05M03	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
10	6ML-85592-00	STAY, PULSER SOPORTE, BOBINA DE PULSACION	1	1			
11	90465-11M10	CLAMP BRIDA	1	1			
12	6ML-85586-00	FAN VENTILADOR	1	1			
13	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	6	6			
14	6ML-12651-00	AIR SHROUD, CYLINDER 1 CUBIERTA DE PASO DE AIRE 1	1	1			
15	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	5	5			
16	90464-12183	CLAMP BRIDA	1	1			
17	6ML-12653-00	AIR SHROUD, CYLINDER 3 CUBIERTA DE PASO DE AIRE 3	1	1			
18	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4			
19	6ML-12659-00	DAMPER, AIR SHROUD 2 AMORTIGUADOR DE CUBIERTA 2	1	1			
20	90269-05001	RIVET REMACHE	6	6			
21	6ML-81942-00	COVER CUBIERTA	1	1			
22	6A0-82317-01	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	1	1			
23	90387-06119	COLLAR ESPACIADOR	1	1			
24	95D95-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1			
25	90480-12314	GROMMET TAPON	4	4			
26	90464-11121	CLAMP BRIDA	1	1			
27	6ML-13437-60	MARK, CAUTION MARKER	1	1			FOR CAR,NME FOR CAR,NME

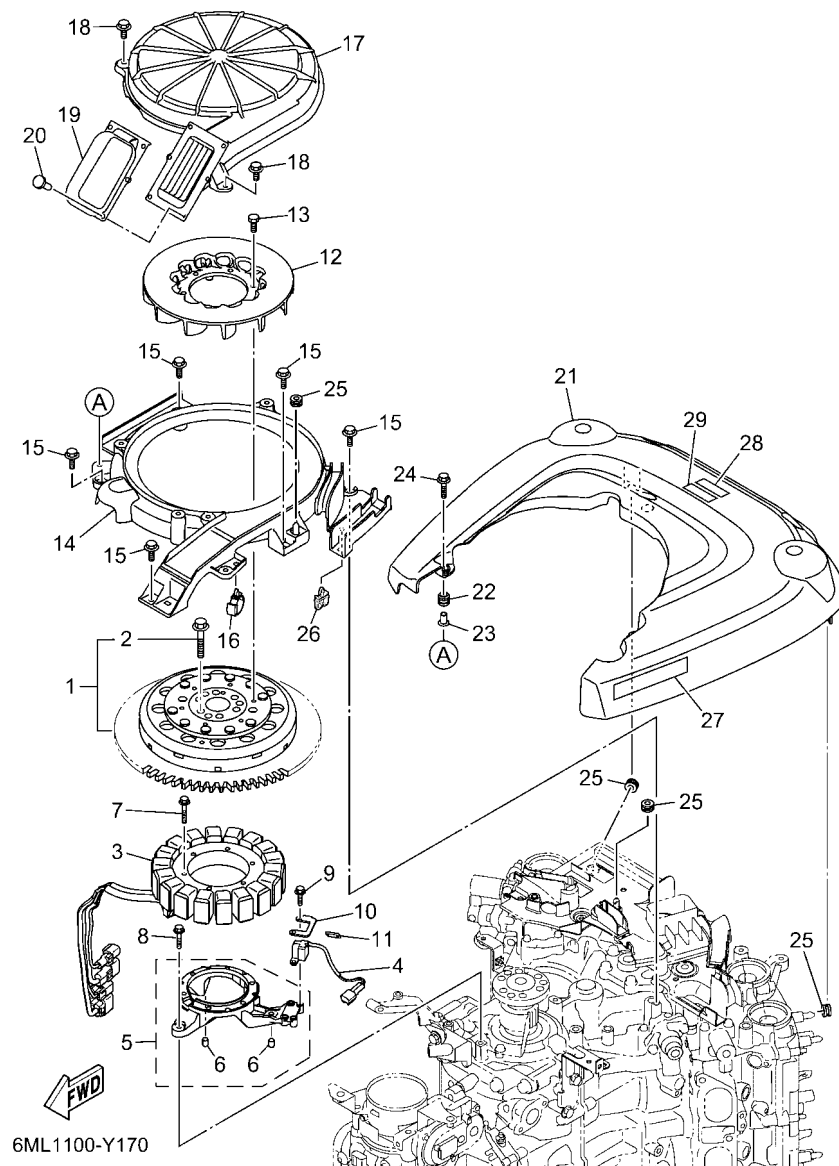
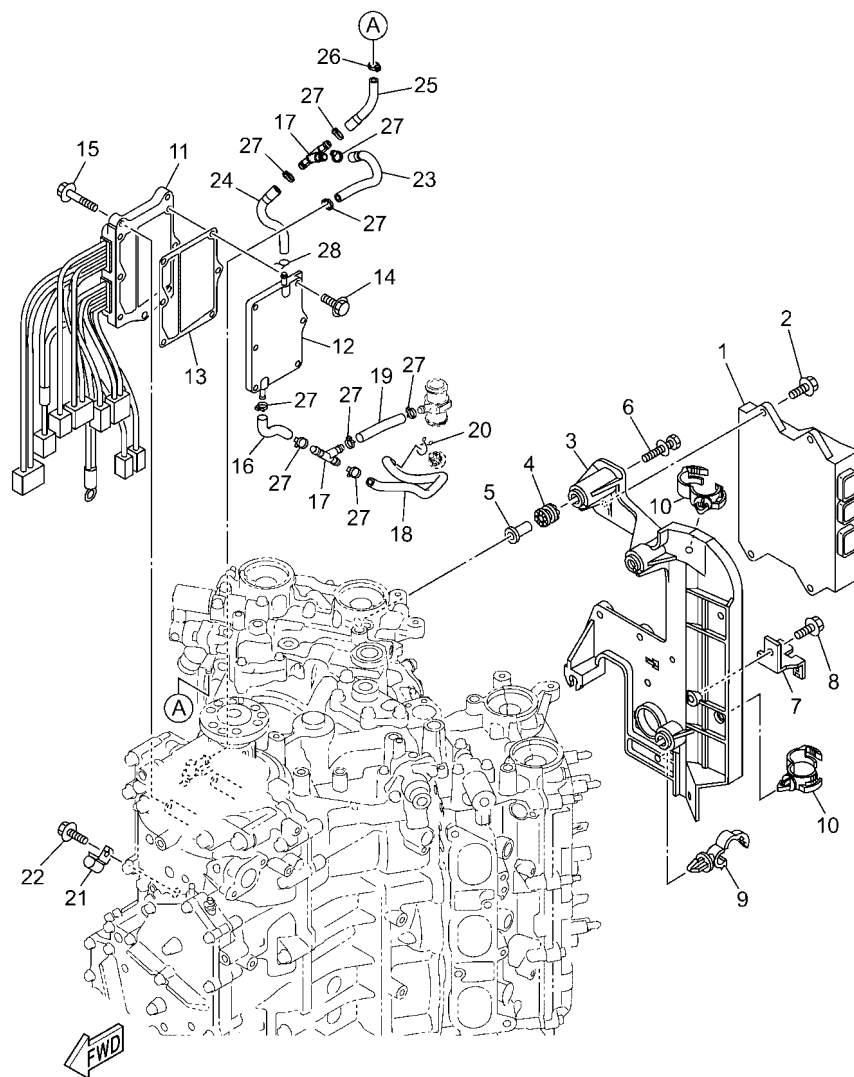


FIG. 17 GENERATOR

GENERADOR

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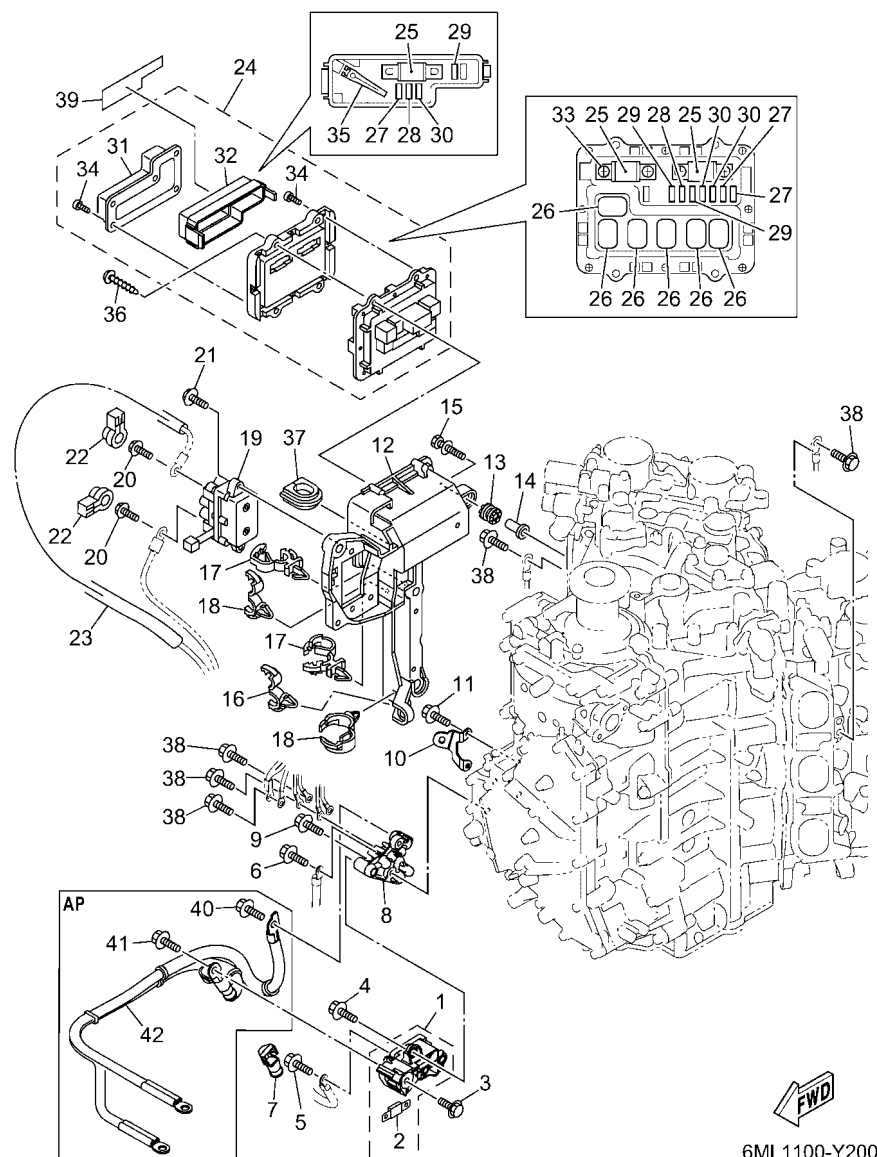


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FIG. 18 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6ML-8591A-00	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1				FOR CAR,NME FOR CAR,NME FOR BRA FOR BRA
	6ML-8591A-10	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1				
2	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4				
3	6CB-82316-01	BRACKET, IGNITION COIL SOPORTE BOBINA ENCENDIDO	1	1				
4	64J-85516-01	SPACER ESPACIADOR	4	4				
5	69M-42758-01	COLLAR COLLAR	4	4				
6	90119-06293	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4				
7	6BR-81845-00	PLATE PLACA	1	1				
8	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1				
9	90464-13249	CLAMP BRIDA	1	1				
10	90464-20181	CLAMP BRIDA	2	2				
11	6CE-81960-10	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1				
12	6CE-81972-00-9S	COVER, RECTIFIER CUBIERTA DE RECTIFICADOR	1	1				
13	6CE-81975-00	PLATE, RECTIFIER FITTING PLACA ACCESORIA RECTIF.	1	1				
14	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6				
15	95D95-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3				
16	6CE-1248A-00	PIPE 8 TUBO 8	1	1				
17	6CE-24377-00	PIPE, JOINT 2 TUBO DE UNION 2	2	2				
18	6CE-12483-00	PIPE 3 TUBO 3	1	1				
19	90445-107A5	HOSE (L30) TUBO (L30)	1	1				
20	90467-09M09	CLIP PRESILLA	1	1				
21	90462-06013	CLAMP BRIDA	1	1				
22	95023-06012	BOLT TORNILLO	1	1				
23	6ML-14872-00	PIPE 2 TUBO 2	1	1				
24	6ML-12485-00	PIPE 5 TUBO 5	1	1				
25	6ML-12483-00	PIPE 3 TUBO 3	1	1				
26	90465-11M10	CLAMP BRIDA	1	1				



6ML1100-Y200

FIG. 20 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6KA-81920-00	TERMINAL ASSY TERMINAL COMPLETO	1	1				
2	6GR-82151-00	.FUSE (100A) .FUSIBLE (100A)	2	2				
3	95D95-08016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1				
4	95D95-08020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
5	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1				
6	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1				
7	6GR-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1	1				
8	6ML-81929-00	BRACKET, TERMINAL SOPORTE	1	1				
9	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
10	6ML-82588-00	PLATE PLACA	1	1				
11	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
12	6CB-81948-02	BRACKET SOPORTE	1	1				
13	64J-85516-01	SPACER ESPACIADOR	5	5				
14	69M-42758-01	COLLAR COLLAR	5	5				
15	90119-06293	BOLT, WITH WASHER TORNILLO CON ARANDELA	5	5				
16	90464-13249	CLAMP BRIDA	1	1				
17	90464-12183	CLAMP BRIDA	2	2				
18	90464-20181	CLAMP BRIDA	2	2				
19	6AW-W8195-10	RELAY ASSY RELE COMPLETO	1	1				
20	97E95-06610	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2				
21	97513-06520	BOLT, WITH WASHER PERNO CON ARANDELA	2	2				
22	6P2-8183X-00	CAP, TERMINAL CUBIERTA DE TERMINAL	2	2				
23	90446-15006	HOSE (L150) TUBO (L150)	1	1				
24	6ML-82170-00	FUSE BOX ASSY CAJA DE FUSIBLES COMPL.	1	1				
25	6CE-82151-00	.FUSE (100A) .FUSIBLE (100A)	3	3				
26	6AW-8195A-00	.RELAY ASSY .RELE COMPLETO	6	6				
27	67F-82151-40	.FUSE (10A) .FUSIBLE (10A)	3	3				

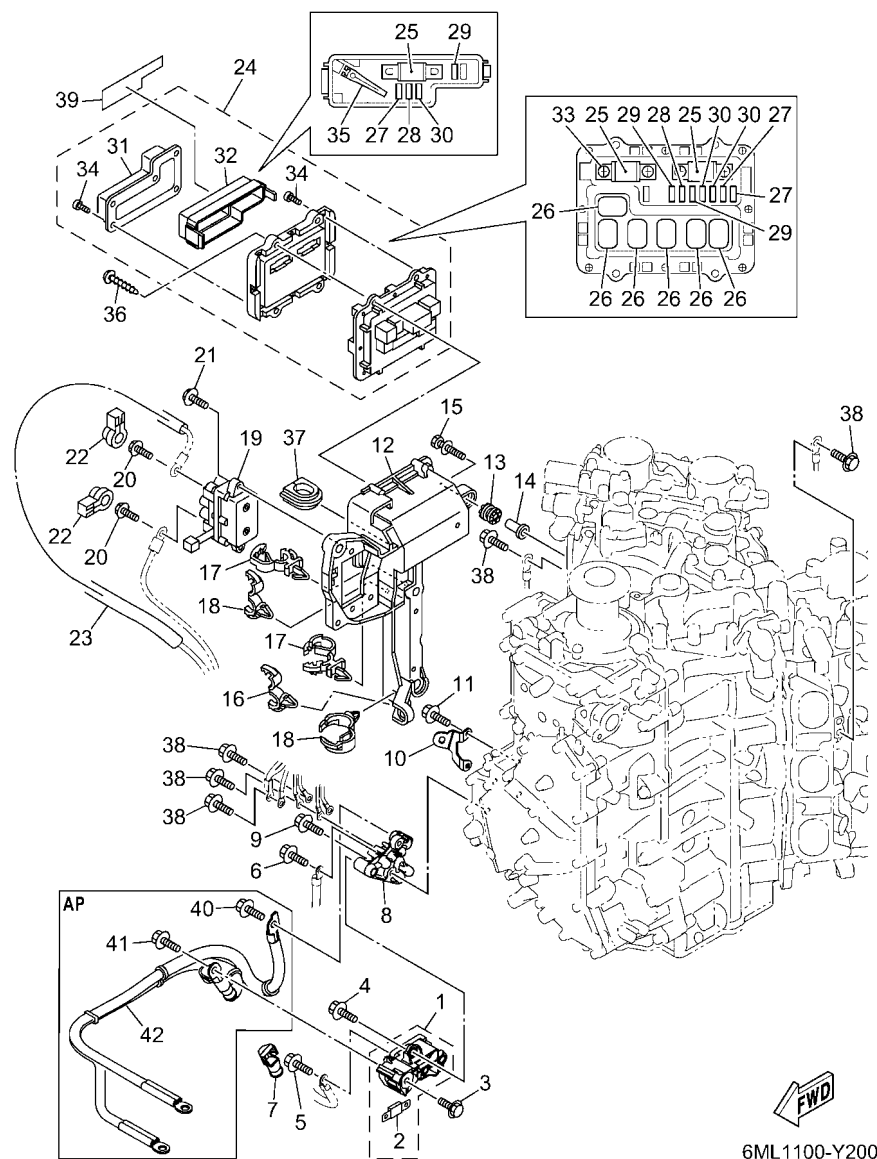


FIG. 20 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
28	67F-82151-50	.FUSE (15A) .FUSIBLE (15A)	2	2			
29	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	3	3			
30	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	3	3			
31	6CB-81639-10	.COVER .TAPA	1	1			
32	6CB-85544-00	.CASE .CAJA	1	1			
33	68F-82846-00	.SCREW, PAN HEAD (M5) .TORNILLO (M5)	4	4			
34	6P2-82113-00	.SCREW (M3) .TORNILLO (M3)	13	13			
35	67F-2812A-00	.PULLER, FUSE .TIRADOR DE FUSIBLE	1	1			
36	97780-50620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	4	4			
37	6P2-81336-01	GROMMET TAPON PROTECTOR	1	1			
38	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	5	5			
39	6ML-81919-00	GRAPHIC, REGULATOR CALCAMONIA DE REGULADOR	1	1			
40	97E95-08516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1			AP
41	97E95-08516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1			AP
42	6ML-82105-01	WIRE HARNESS ARNES DE CABLES	1	1			AP

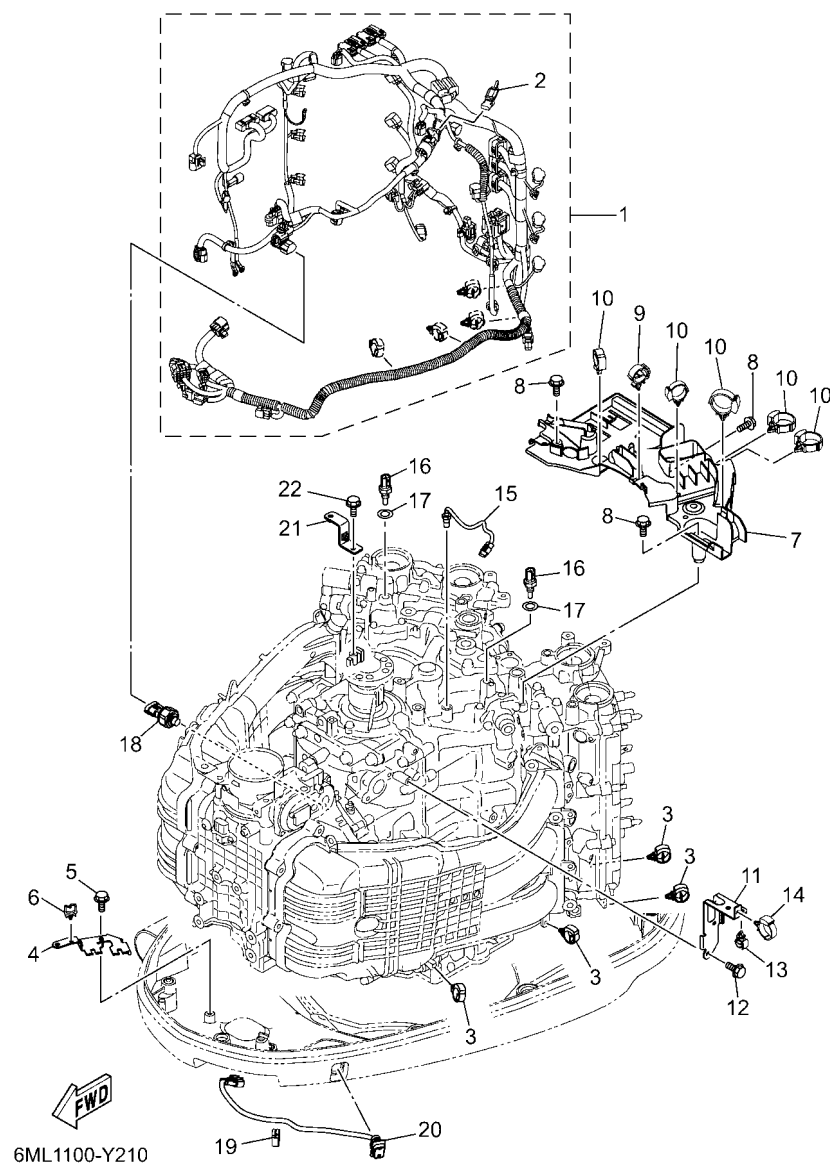


FIG. 21 ELECTRICAL 4

EQUIPO ELECTRICO 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6ML-82590-00	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1				
2	6CE-81980-01	.DIODE ASSY .CONJUNTO DIODO	1	1				
3	90464-20181	CLAMP BRIDA	4	4				
4	6ML-82594-00	CLAMP GRAMPA	1	1				
5	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
6	90464-08004	CLAMP BRIDA	1	1				
7	6ML-82589-00	PROTECTOR, WIRE HARNESS PROTECTOR DE ARNES DE CABLE	1	1				
8	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3				
9	90464-18246	CLAMP BRIDA	1	1				
10	90464-12183	CLAMP BRIDA	5	5				
11	6ML-82388-00	PLATE PLACA	1	1				
12	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
13	90464-13249	CLAMP BRIDA	1	1				
14	90464-12183	CLAMP BRIDA	1	1				
15	6CB-85790-00	THERMOSENSOR ASSY TERMICA SENSORIO	1	1				
16	6ML-85790-00	THERMOSENSOR ASSY TERMICA SENSORIO	2	2				
17	90430-10004	GASKET JUNTA	2	2				
18	6AW-83651-01	SENDER, OIL PRESSURE TRASMISOR DE PRESION DE ACEITE	1	1				
19	90464-16001	CLAMP BRIDA	1	1				
20	6GR-82563-00	TRIM & TILT SWITCH INTERRUPTOR DE INCLINACION	1	1				
21	6CB-81952-00	HOLDER, RELAY SOSTEN DE RELE	1	1				
22	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1				



FIG. 22 ELECTRICAL 5

EQUIPO ELECTRICO 5

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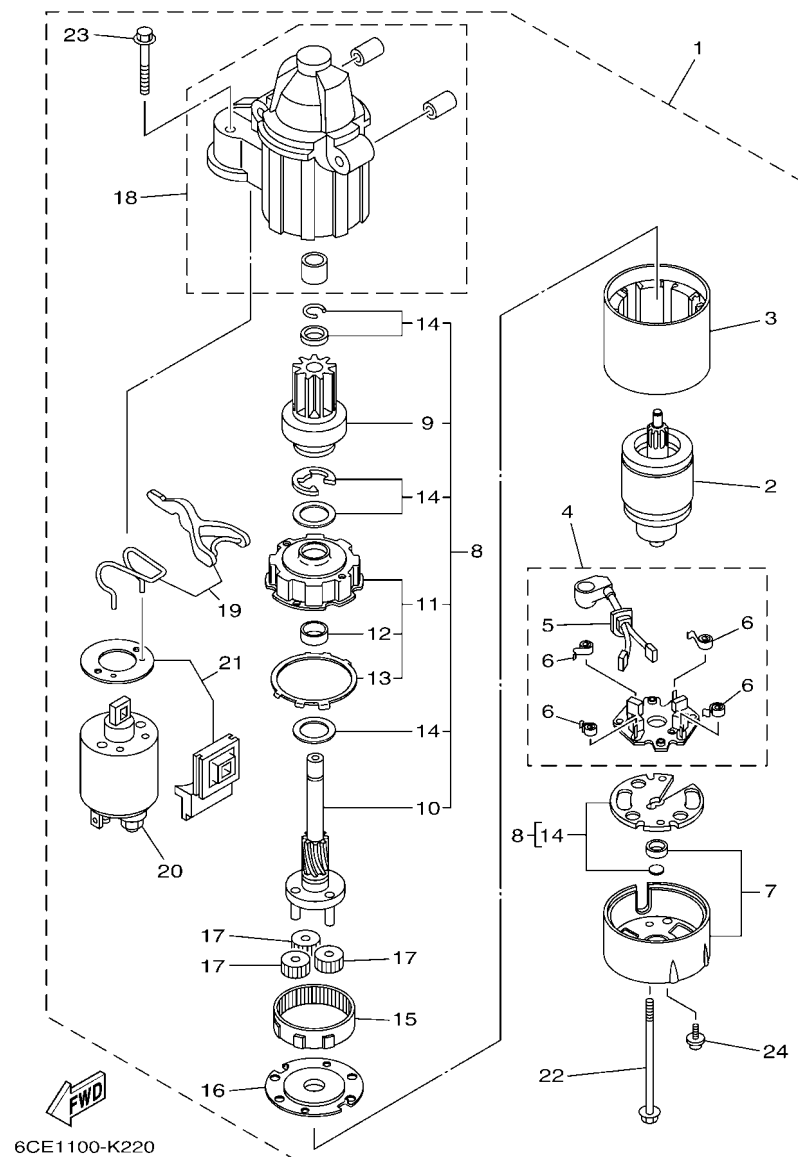
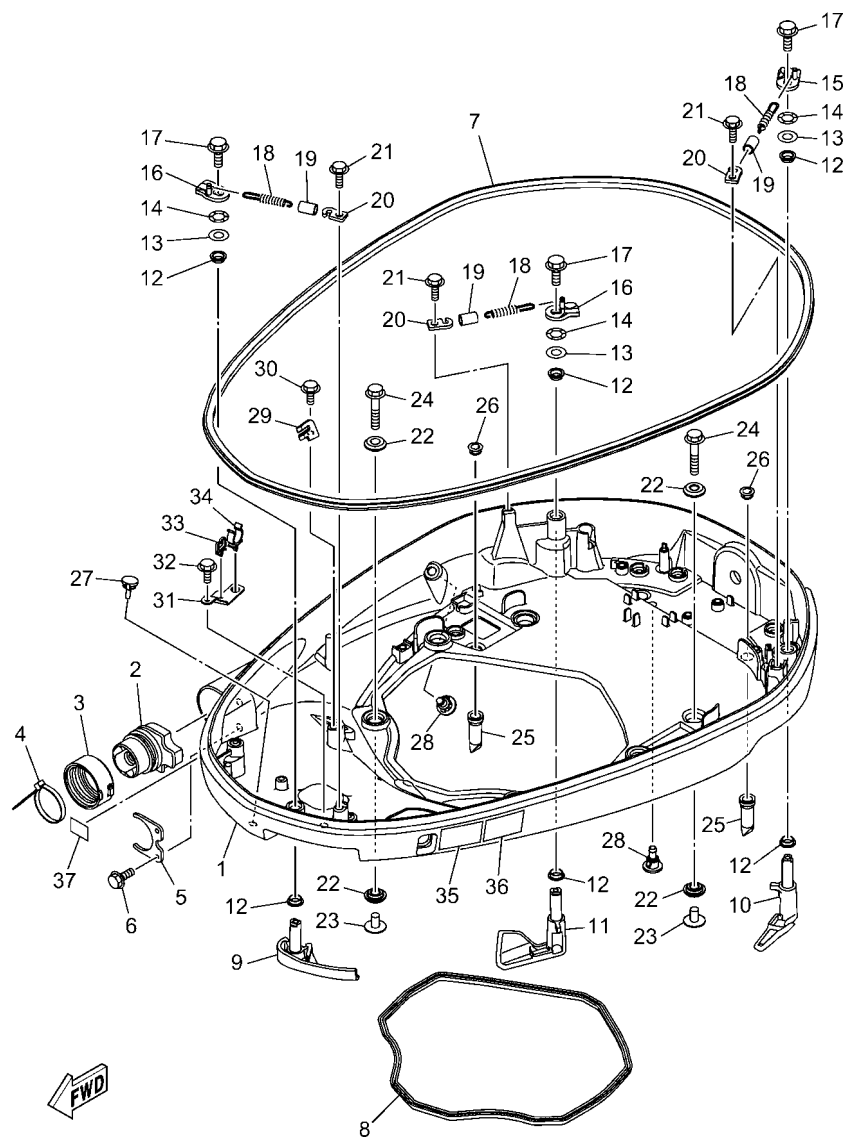


FIG. 23 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6CE-81800-02	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1			
2	6CE-81850-00	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1			
3	6CE-81810-00	.STATOR ASSY .ESTATOR COMPLETO	1	1			
4	6CE-81840-01	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1			
5	6CE-81801-01	.BRUSH SET .JUEGO DE ESCOBILLA	1	1			
6	67F-81813-00	.SPRING, BRUSH .RESORTE DE ESCOBILLA	4	4			
7	6CE-81820-00	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1			
8	6CE-81807-00	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1			
9	6CB-81832-00	.CLUTCH, OVER RUN .PINON COMPL	1	1			
10	6CB-81836-00	.SHAFT, PINION .ARBOL, PINON	1	1			
11	6CE-81821-00	.BRACKET, CENTER 1 .SOPORTE, CENTRO 1	1	1			
12	67F-81841-00	.BEARING .PORTADOR	1	1			
13	67F-8183R-00	.GASKET .EMPAQUETADURA	1	1			
14	6CB-81809-00	.WASHER KIT .JUEGO DE ARANDELA	1	1			
15	67F-81891-00	.GEAR, RING .ENGRANAJE ANILLO	1	1			WITH 67F-8183R-00 WITH 67F-8183R-00
16	6CE-81830-00	.BRACKET, CENTER 2 .SOPORTE, CENTRO 2	1	1			
17	60V-8183T-00	.GEAR, IDLER .ENGRENAGE NEUTRO	3	3			
18	6CE-81842-00	.COVER .TAPA	1	1			
19	6CE-81839-00	.LEVER ASSY .PALANCA COMPL.	1	1			
20	6C5-81941-01	.STARTER RELAY ASSY .RELE DE ARRANQUE	1	1			
21	6CE-81869-00	.COVER, DUST .CUBIERTA PARA POLVO	1	1			
22	6CB-81826-00	.BOLT .PERNO	2	2			
23	69J-81828-00	.BOLT 2 .TORNILLO DE EMPUJE 2	2	2			
24	67F-81846-00	.SCREW .TORNILLO	2	2			



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FIG. 24 BOTTOM COWLING 1

CUBIERTA INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6KA-42710-00-8D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1			GRAY
	6KA-42710-00-CE	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1			GRAY WHITE WHITE
2	6KA-42725-01	GROMMET TAPON	1	1			
3	68F-42753-00	FASTNER TIRADOR	1	1			AP AP
4	90464-20258	CLAMP BRIDA	1	1			AP AP
5	6CB-42761-00	STOPPER RETEN 1	1	1			
6	95D95-06014	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2			
7	6KA-42615-20	SEAL SELLO	1	1			
8	6CB-42716-01	RUBBER SEAL 1 SELLO DE GOMA 1	1	1			
9	6KA-42815-00-8D	LEVER, CLAMP 1 PALANCA ABRAZADERA 1	1	1			GRAY GRAY
	6KA-42815-00-CE	LEVER, CLAMP 1 PALANCA ABRAZADERA 1	1	1			WHITE WHITE
10	6KA-42816-00-8D	LEVER, CLAMP 2 PALANCA ABRAZADERA 2	1	1			GRAY GRAY
	6KA-42816-00-CE	LEVER, CLAMP 2 PALANCA ABRAZADERA 2	1	1			WHITE WHITE
11	6KA-42817-00-8D	LEVER, CLAMP 3 PALANCA ABRAZADERA 3	1	1			GRAY GRAY
	6KA-42817-00-CE	LEVER, CLAMP 3 PALANCA ABRAZADERA 3	1	1			WHITE WHITE
12	90386-15M73	BUSH BUJE	6	6			
13	90201-156J2	WASHER, PLATE ARANDELA PLANA	3	3			
14	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	3	3			
15	6CB-42818-00	LEVER, CLAMP 4 PALANCA, ABRAZADERA 4	1	1			
16	6CB-42819-00	LEVER, CLAMP 5 PALANCA ABRAZADERA 5	2	2			
17	95D95-08012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3			
18	90506-22001	SPRING, TENSION RESORTE DE TENSION	3	3			
19	90445-15M03	HOSE (L23) TUBO (L23)	3	3			
20	66T-43144-00	HOOK, SPRING GANCHO	3	3			
21	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3			
22	90480-22M81	GROMMET TAPON	12	12			
23	90387-08M37	COLLAR ESPACIADOR	6	6			

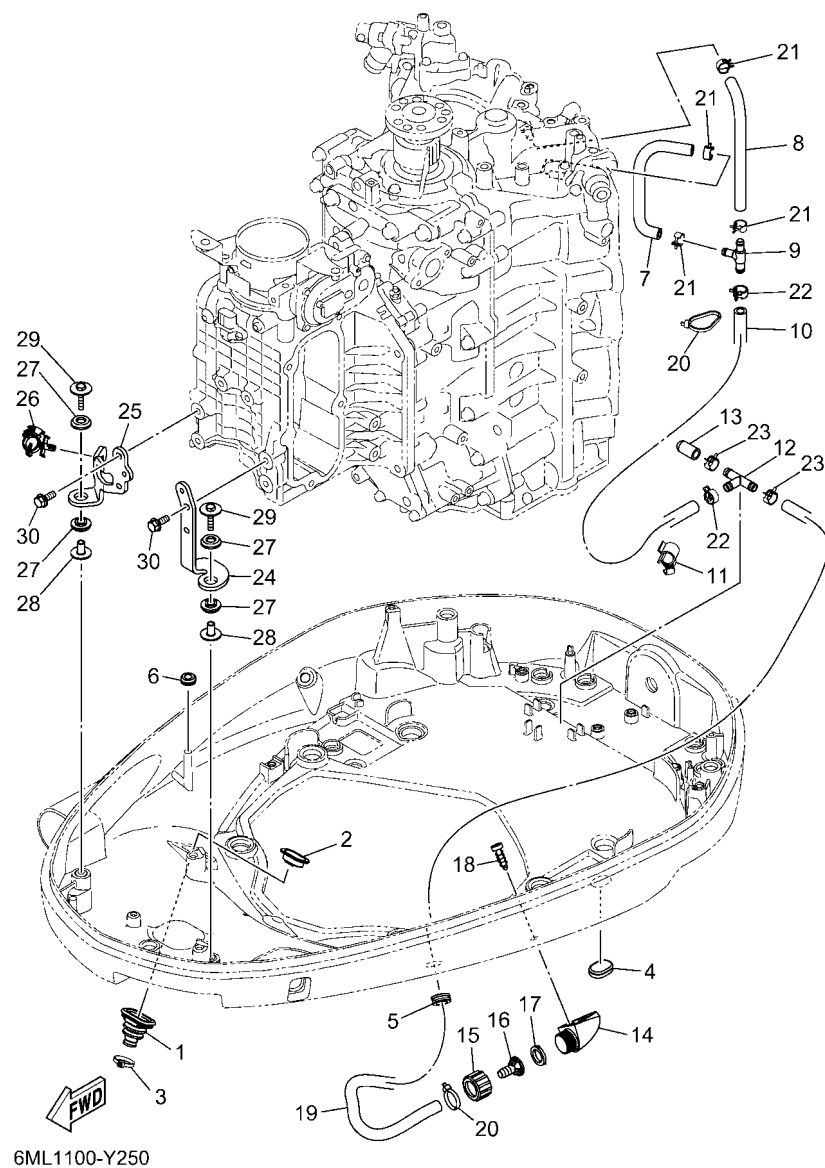


FIG. 25 BOTTOM COWLING 2

CUBIERTA INFERIOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6BG-42724-01	GROMMET TAPON	1	1				
2	6BG-42384-00	SEAL, CAP SELLO DE TAPA	1	1				
3	90465-11M10	CLAMP BRIDA	1	1				
4	64G-42727-01	GROMMET TAPON	1	1				
5	90480-19031	GROMMET TAPON	1	1				
6	90480-13163	GROMMET TAPON	1	1				
7	6CB-24315-00	PIPE 5 TUBO DE DESAGUE	1	1				
8	90445-14021	HOSE (L185) TUBO (L185)	1	1				
9	6AW-42169-00	JOINT CONECTOR	1	1				
10	6KA-13582-00	PIPE TUBO	1	1				
11	90464-16017	CLAMP BRIDA	1	1				
12	90413-10001	WAY 3 UNION	1	1				
13	6KA-13587-00	CAP, JOINT TAPA DE TOBERA	1	1				
14	6AW-12572-00	ADAPTER ADAPTADOR	1	1				
15	6R3-12581-00	JOINT, HOSE 1 CONEXION	1	1				
16	6AW-12582-00	JOINT, HOSE 2 CONEXION	1	1				
17	6R3-12583-00	GASKET, HOSE JOINT EMPAQUETADURA JUNTA DE MANGUE	1	1				
18	97780-60520	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	2	2				
19	6KA-42541-00	PIPE 1 TUBO 1	1	1				
20	90465-11M10	CLAMP BRIDA	2	2				
21	90467-130A5	CLIP PRESILLA	4	4				
22	90467-140A8	CLIP PRESILLA	2	2				
23	90467-140A9	CLIP PRESILLA	2	2				
24	6ML-42643-00	PLATE, CLAMP PLACA GRAMPA	1	1				
25	6ML-42644-00	PLATE, CLAMP 2 PLACA GRAMPA 2	1	1				
26	90464-18011	CLAMP BRIDA	1	1				
27	90480-14029	GROMMET TAPON	4	4				

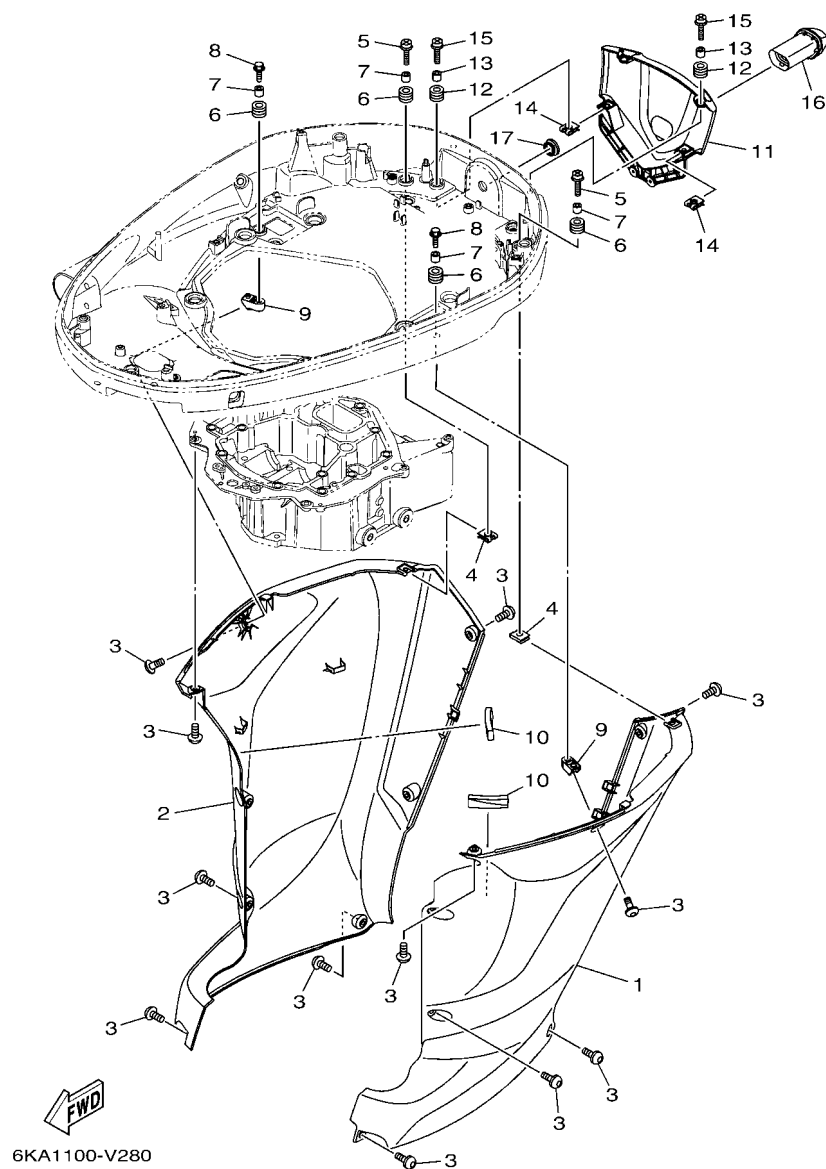


FIG. 26 BOTTOM COWLING 3

CUBIERTA INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6KA-42740-00-8D	APRON COMPLETE 1 MANDIL COMPLETO 1	1	1				GRAY GRAY
	6KA-42740-00-CE	APRON COMPLETE 1 MANDIL COMPLETO 1	1	1				WHITE WHITE
2	6KA-42770-00-8D	APRON COMPLETE 2 MANDIL COMPLETO 2	1	1				GRAY GRAY
	6KA-42770-00-CE	APRON COMPLETE 2 MANDIL COMPLETO 2	1	1				WHITE WHITE
3	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	16	16				
4	90183-061A8	NUT, SPRING TUERCA DE RESORTE	2	2				
5	90159-06053	SCREW, WITH WASHER TORNILLO CON VALONA	2	2				
6	90480-13M24	GROMMET TAPON	4	4				
7	90387-06M43	COLLAR ESPACIADOR	4	4				
8	90109-06M80	BOLT PERNO	2	2				
9	6CE-42774-B0	STAY, APRON 1 BUJEDEL PIVOTE DE LA FLECHA	2	2				
10	5GJ-21717-00	DAMPER AMORTIGUADOR	2	2				
11	6KA-42723-00-8D	COVER, BOTTOM CUBIERTA INFERIOR	1	1				GRAY
	6KA-42723-00-CE	COVER, BOTTOM CUBIERTA INFERIOR	1	1				WHITE WHITE
12	90480-13M24	GROMMET TAPON	4	4				
13	90387-06M43	COLLAR ESPACIADOR	4	4				
14	90183-061A8	NUT, SPRING TUERCA DE RESORTE	2	2				
15	90159-06053	SCREW, WITH WASHER TORNILLO CON VALONA	4	4				
16	6KA-42769-00	SEAL, RUBBER SELLO DE GOMA	1	1				
17	676-42726-00	GROMMET TAPON	1	1				



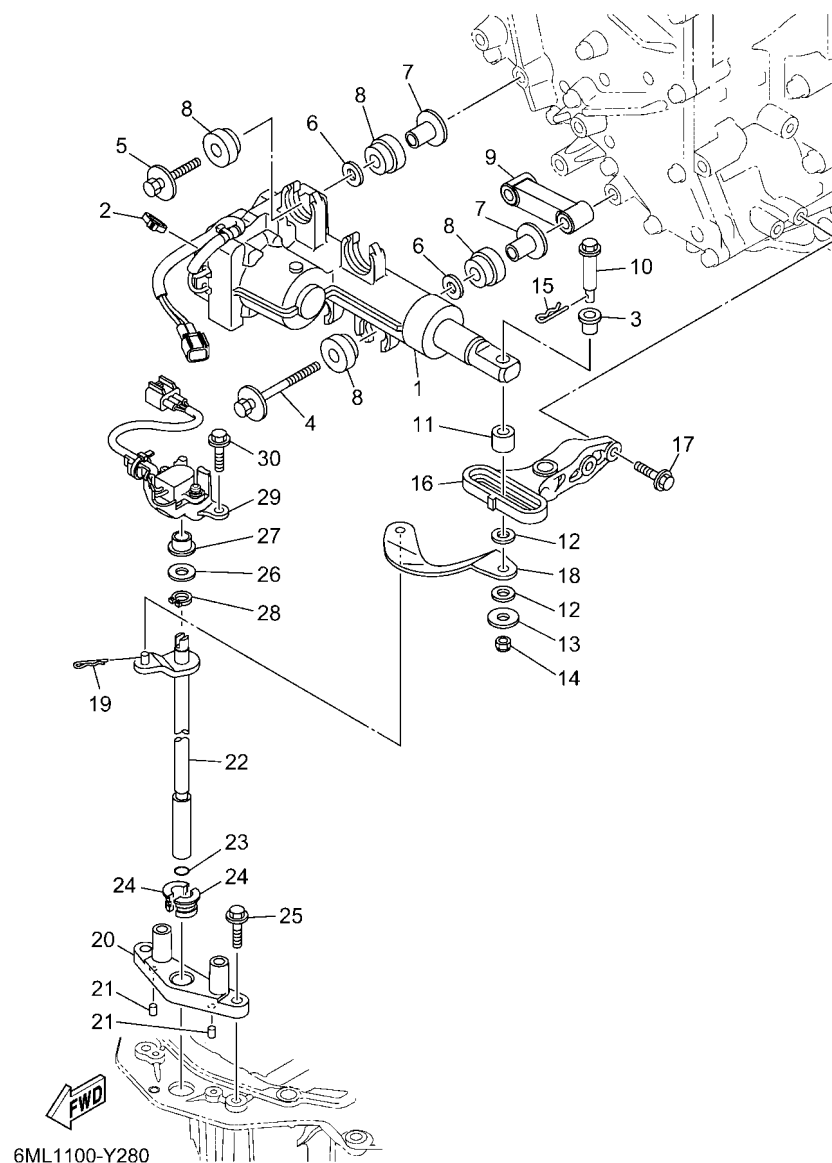
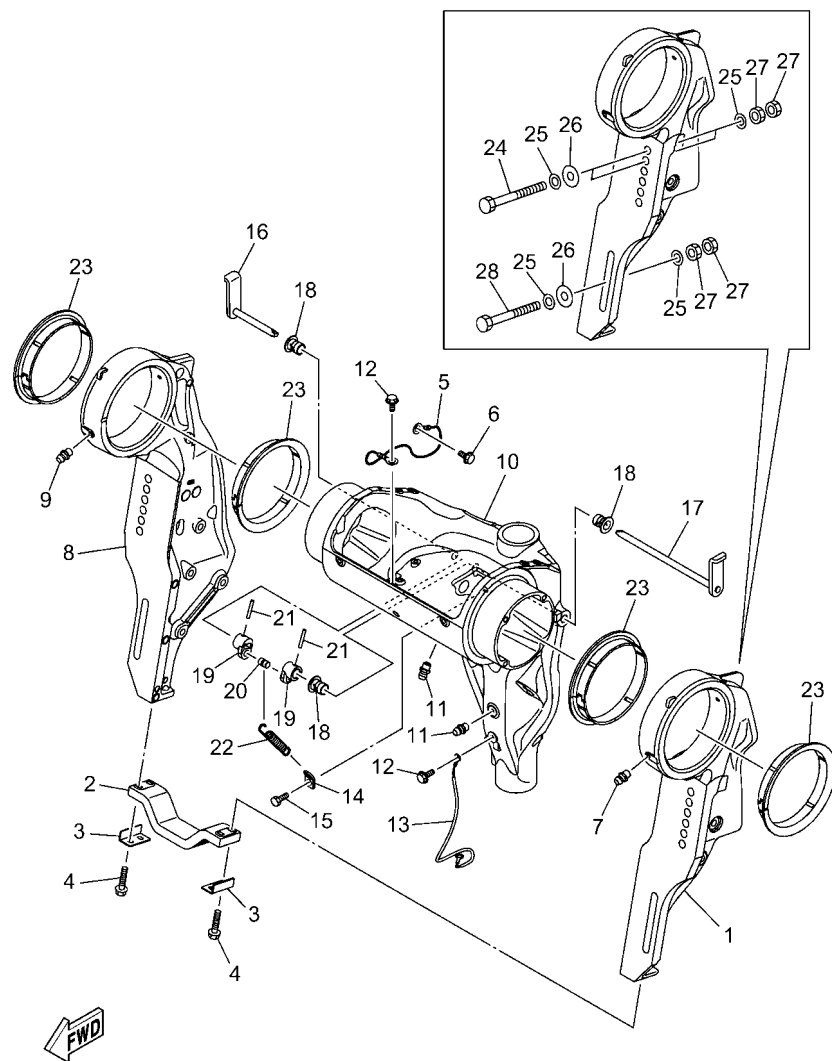


FIG. 28 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6ML-4820A-00	ACTUATOR UNIT UNIDAD DE ACTUADOR	1	1				
2	90465-11M10	CLAMP BRIDA	1	1				
3	90386-08008	BUSH BUJE	1	1				
4	90119-08168	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2				
5	90119-08175	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2				
6	90201-12064	WASHER, PLATE ARANDELA PLANA	4	4				
7	90387-08104	COLLAR ESPACIADOR	4	4				
8	6CE-85564-00	GROMMET ANILLO PROTECTOR	8	8				
9	6ML-44142-00	JOINT CONECTOR	1	1				
10	6CE-42195-10	PIN, JOINT 1 PASADOR DE CONECTOR	1	1				
11	6CE-44122-20	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1				
12	90202-08M41	WASHER, PLATE ARANDELA DE PLANA	2	2				
13	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1				
14	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1				
15	90468-18008	CLIP PRESILLA	1	1				
16	6CE-44117-10	BRACKET SOPORTE	1	1				
17	97E75-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2				
18	6CE-44121-10	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1				
19	90468-18008	CLIP PRESILLA	1	1				
20	6CE-44118-A0	BRACKET SOPORTE	1	1				
21	93604-07M13	PIN, DOWEL PASADOR DE CLAVIJA	2	2				
22	6KA-44120-00	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1				
23	93210-09165	O-RING ANILLO O	1	1				
24	90386-11001	BUSH BUJE	2	2				
25	95D75-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2				
26	90201-11008	WASHER, PLATE ARANDELA PLANA	1	1				
27	90386-10001	BUSH BUJE	1	1				

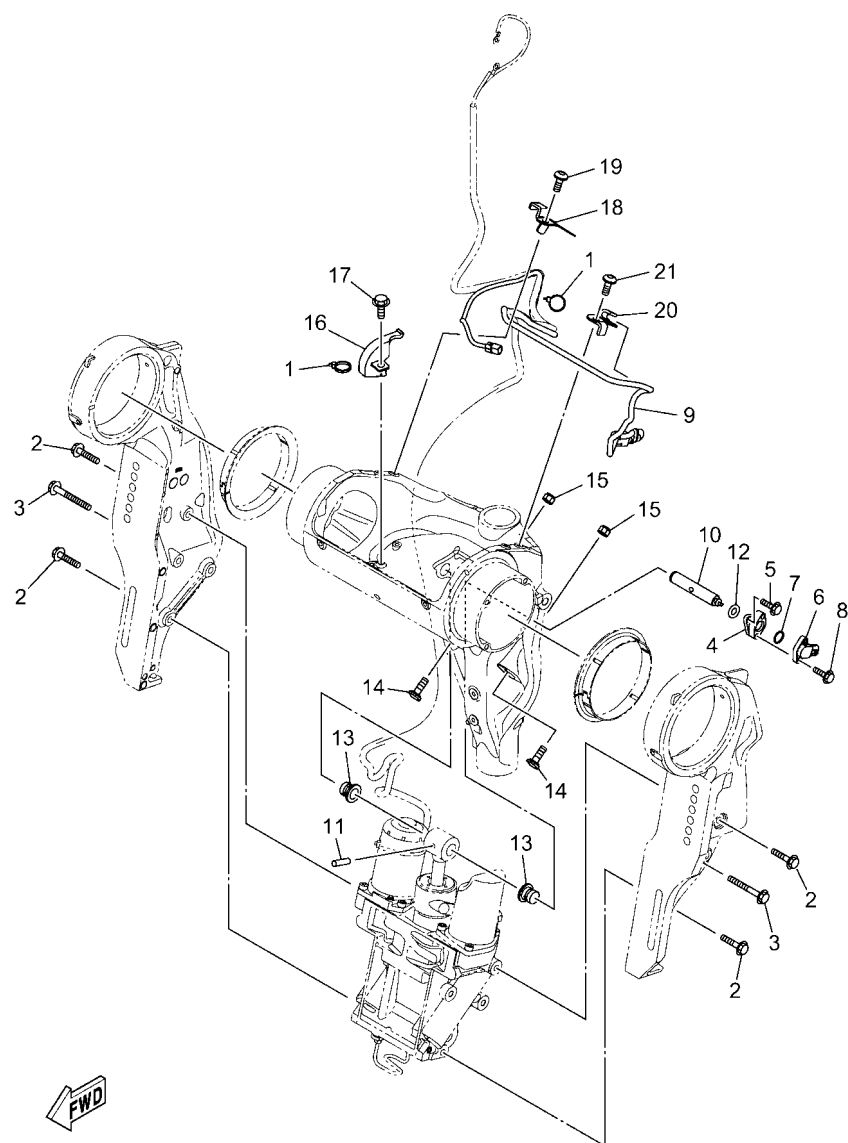


6ML1100-Y290

FIG. 29 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6ML-43111-00-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1			GRAY GRAY
	6ML-43111-00-CE	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1			WHITE WHITE
2	6G5-45251-02	ANODE CATODE	1	1			
3	6G5-44526-00	PLATE PLACA 1	2	2			
4	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4			
5	6U0-82127-00	WIRE, LEAD 2 CABLE CONDUCTOR 2	1	1			
6	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1			
7	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
8	6ML-43112-00-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1			GRAY GRAY
	6ML-43112-00-CE	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1			WHITE WHITE
9	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
10	6KA-43311-00-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1			GRAY GRAY
	6KA-43311-00-CE	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1			WHITE WHITE
11	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	3	3			
12	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2			
13	6KA-82147-00	WIRE, LEAD 5 CABLE CONDUCTOR 5	1	1			
14	6G5-43144-00	HOOK, SPRING GANCHO	1	1			
15	97D95-06010	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1			
16	6KA-43181-00	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1	1			
17	6KA-43185-00	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1	1			
18	90386-10M16	BUSH BUJE	3	3			
19	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	2			
20	90249-06M19	PIN PASADOR	1	1			
21	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	2			
22	90506-16010	SPRING, TENSION RESORTE DE TENSION	1	1			
23	6GR-43333-00	BUSH, SWIVEL BRACKET BUSH, SOPORTE GIRATORIO	4	4			
24	90101-12067	BOLT (150MM) TORNILLO (150MM)	4	4			FOR NME,BRA FOR NME,BRA



6ML1100-Y300

FIG. 30 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	90465-11M10	CLAMP BRIDA	2	2				
2	90119-10024	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6				
3	90119-10064	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2				
4	6KA-4382A-00	ADAPTOR 1 ADAPTADOR 1	1	1				
5	97595-05516	BOLT, WITH WASHER PERNO CON ARANDELA	2	2				
6	6GR-85887-00	SENSOR, ANGLE SENSOR DE PAR	1	1				
7	93210-17MF9	O-RING ANILLO O	1	1				
8	97595-05516	BOLT, WITH WASHER PERNO CON ARANDELA	2	2				
9	6KA-82553-00	EXTENSION, WIRE LEAD CABLE	1	1				
10	6KA-43126-00	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERI	1	1				
11	91690-60022	PIN, SPRING PASADOR DE RESORTE	1	1				
12	93210-06ME6	O-RING ANILLO O	1	1				
13	90386-18M14	BUSH BUJE	2	2				
14	6AW-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	2				
15	95780-10300	NUT, FLANGE TUERCA	2	2				
16	6KA-47651-00	PROTECTOR PROTECTOR	1	1				
17	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1				
18	6KA-4381E-00	BRACKET, 1 SOPORTE, 1	1	1				
19	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	1	1				
20	6KA-4381F-00	BRACKET, 2 SOPORTE, 2	1	1				
21	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	1	1				

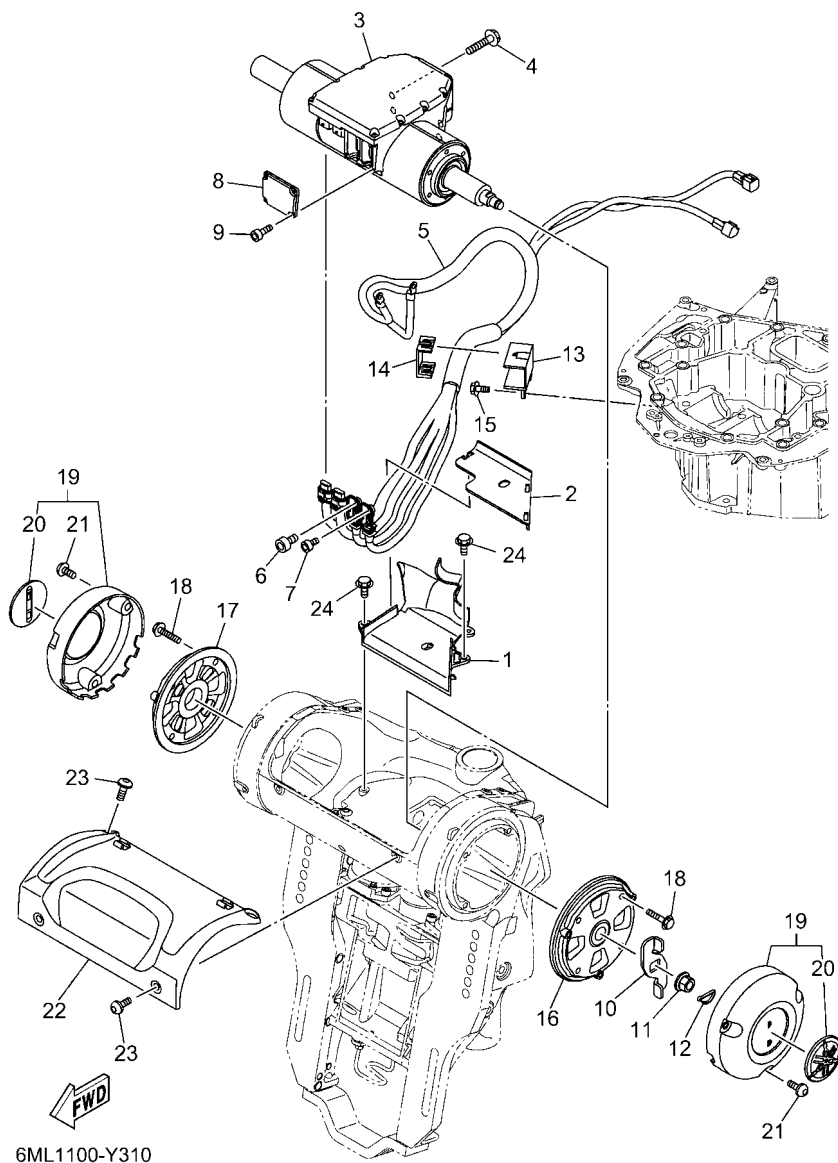


FIG. 31 BRACKET 3

SOPORTE 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6KA-87228-00	COVER HARNESS CUBIERTA, ARNES	1	1			
2	6KA-8722G-00	COVER HARNESS 2 CUBIERTA, ARNES 2	1	1			
3	6KA-42401-20	POWER STEERING CYLINDER ASSY MANEJO DE ENERGIA CILINDRO CPL	1	1			
4	97580-08535	BOLT, WITH WASHER PERNO CON ARANDELA	4	4			
5	6KA-438A0-01	STEERING, WIRE HARNESS ASSY DIRECCION, ATALAJE DEL ALAMBRE	1	1			
6	6GR-44331-00	BOLT, 1 PERNO, 1	1	1			
7	6GR-44332-00	BOLT, 2 PERNO, 2	1	1			
8	6GR-42134-00	COVER CUBIERTA	1	1			
9	91380-04010	BOLT PERNO	4	4			
10	6GR-43378-10	WASHER ARANDELA	1	1			
11	90179-14009	NUT TUERCA	1	1			
12	91490-20025	PIN. COTTER CHAVETA	1	1			
13	6KA-43121-00	PROTECTOR PROTECTOR	1	1			
14	6KA-47445-00	PROTECTOR PROTECTOR	1	1			
15	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2			
16	6KA-43341-00	COVER, SWIVEL SIDE 1 CUBIERTA, LADO GIRATORIO 1	1	1			
17	6KA-43342-00	COVER, SWIVEL SIDE 2 CUBIERTA, LADO GIRATORIO 2	1	1			
18	90119-08176	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8			
19	6GR-W436G-00-8D	SBW SIDE COVER ASSY SBW CUBIERTA LATERAL COMPLETA	2	2			GRAY
	6GR-W436G-00-CE	SBW SIDE COVER ASSY SBW CUBIERTA LATERAL COMPLETA	2	2			GRAY
20	6DA-42697-00	TUNING FORK MARK .MARCA, YAMAHA	1	1			
21	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	6	6			
22	6KA-43318-00-8D	COVER CUBIERTA	1	1			GRAY
	6KA-43318-00-CE	COVER CUBIERTA	1	1			GRAY
23	90111-06144	BOLT, HEXAGON SOCKET BUTTON TORNILLO	4	4			WHITE
24	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2			WHITE

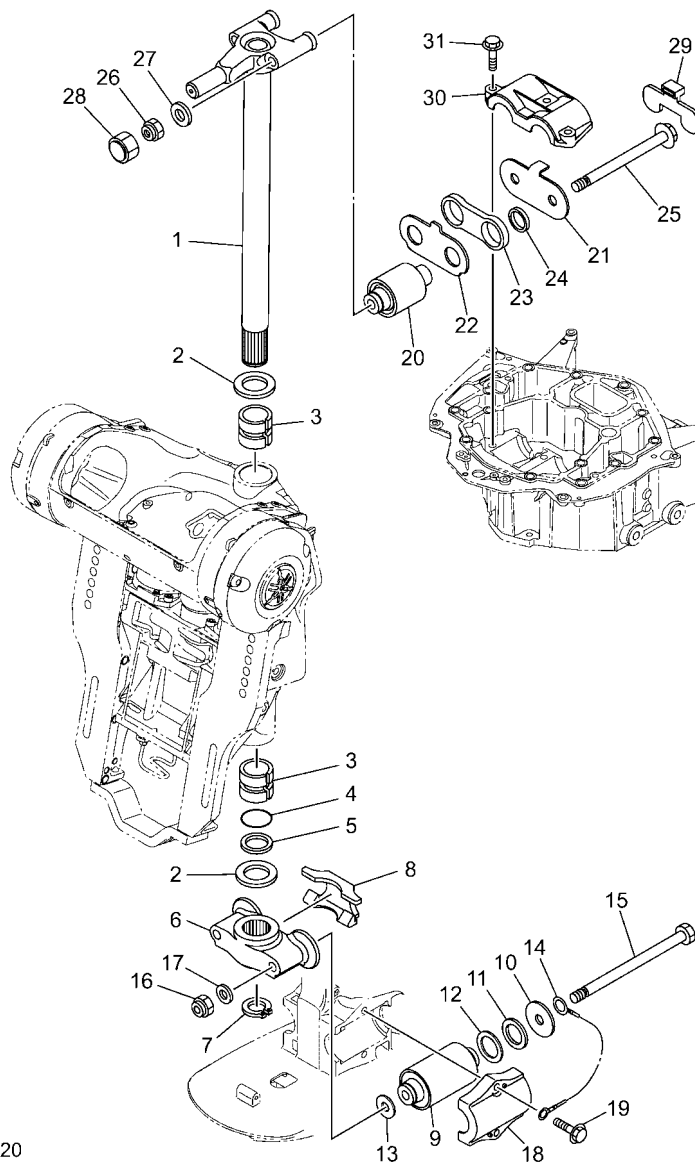


FIG. 32 BRACKET 4

SOPORTE 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6KA-42510-01-8D	STEERING BRACKET ASSY	1	1			GRAY GRAY WHITE WHITE
	6KA-42510-01-CE	STEERING BRACKET ASSY	1	1			
2	90201-40M00	WASHER, PLATE	2	2			
		ARANDELA PLANA					
3	90386-39M89	BUSH	2	2			
4	93210-35321	O-RING	1	1			
		ANILLO O					
5	90202-40M47	WASHER, PLATE	1	1			
		ARANDELA DE PLANA					
6	6CE-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1	1	1			
		CAJA AMORTIGUADOR INFERIOR HU					
7	93410-36102	CIRCLIP	1	1			
		SEGURO					
8	6CE-44574-00	STOPPER, LOWER MOUNT RUBBER	1	1			
		TOPE					
9	6KA-44555-00	MOUNT DAMPER, LOWER SIDE	2	2			
		AMORTIGUADOR DE HULE LADO INFE					
10	90201-16032	WASHER, PLATE	2	2			
		ARANDELA PLANA					
11	90202-32M19	WASHER, PLATE	2	2			
		ARANDELA DE PLANA					
12	90201-35008	WASHER, PLATE	2	2			
		ARANDELA PLANA					
13	90201-15M58	WASHER, PLATE	2	2			
		ARANDELA PLANA					
14	6AW-82149-00	WIRE, LEAD 3	1	1			
		CABLE CONDUCTOR 3					
15	90101-14004	BOLT	2	2			
		TORNILLO					
16	90185-14M00	NUT, SELF-LOCKING	2	2			
		TUERCA AUTOBLOCANTE					
17	92995-14600	WASHER	2	2			
		ARANDELA					
18	6AW-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2	2	2			
		CAJA AMORTIGUADOR INFERIOR HU					
19	90119-10024	BOLT, WITH WASHER	4	4			
		TORNILLO CON ARANDELA					
20	6CE-44514-00	MOUNT DAMPER, UPPER SIDE	2	2			
		AMORTIGUADOR LADO SUPERIOR					
21	6CE-44526-00	PLATE	1	1			
		PLACA 1					
22	6CE-44536-00	PLATE 2	1	1			
		PLACA 2					
23	6CE-44532-01	STOPPER, UPPER MOUNT	1	1			
		RETEN					
24	90387-28013	COLLAR	2	2			
		ESPACIADOR					
25	90105-14005	BOLT, FLANGE	2	2			
		TORNILLO					
26	90185-14M00	NUT, SELF-LOCKING	2	2			
		TUERCA AUTOBLOCANTE					

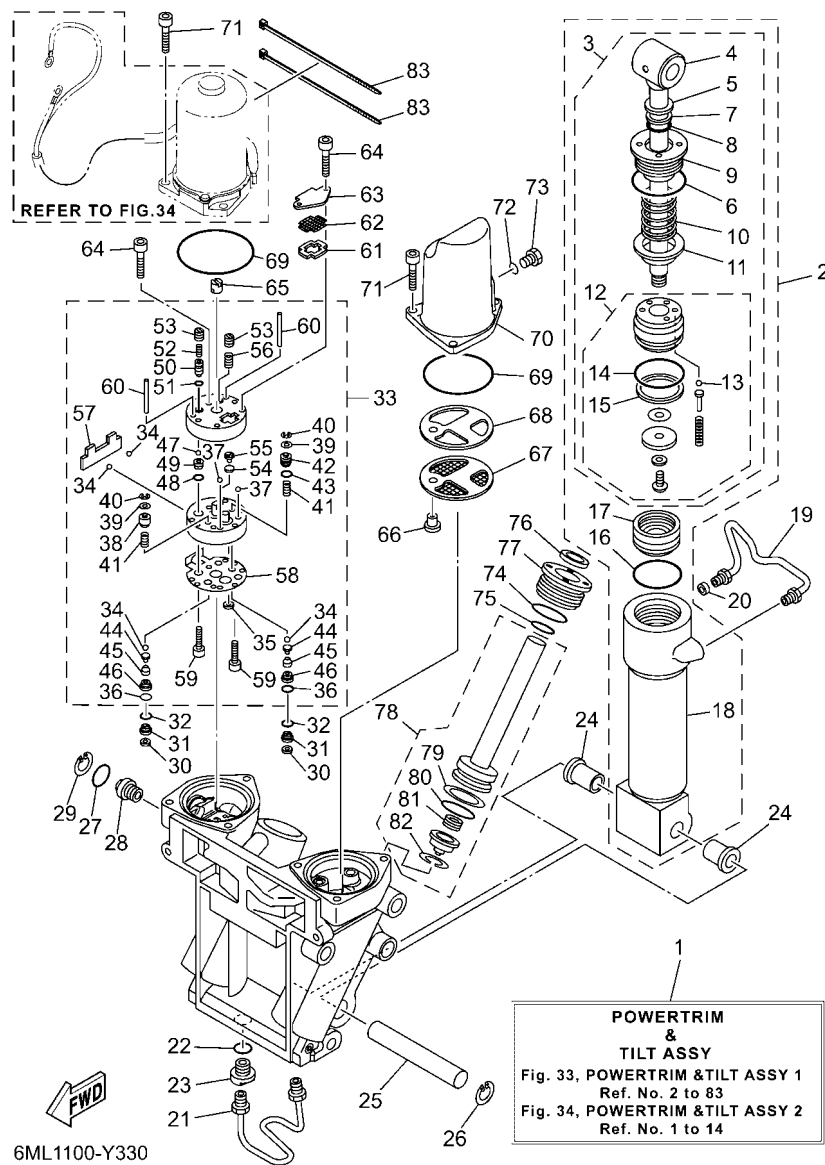


FIG. 33 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
1	6ML-W4380-00-8D	POWER TRIM & TILT ASSY	1	1		GRAY GRAY WHITE WHITE
	6ML-W4380-00-CE	ELEVADOR HIDRAULICO COMPL	1	1		
2	6KA-43840-00	POWER TILT ASSY	1	1		
		CONJUNTO COMPONER				
3	6KA-43810-00	.TILT PISTON SUB ASSY	1	1		
4	6KA-43801-00	.ELEVADOR SUB-PISTON COMPL.	1	1		
		.ROD				
		.VALILLA COMPL INCLINACION				
5	93106-19001	.OIL SEAL	1	1		
		.SELLO ACEITE				
6	63P-43861-20	.O-RING	1	1		
		.ANILLO EN O 1				
7	6H1-43872-00	.RING, BACK UP	1	1		
		.ANILLO				
8	61A-4389H-01	.O-RING	1	1		
		.ANILLO EN O				
9	61A-43811-00	.SCREW, CYLINDER END	1	1		
		.TORNILLO CILINDRO EXTREMO				
10	69J-4384H-00	.SPRING	1	1		
		.RESORTE				
11	69J-4382E-00	.ADAPTOR 2	1	1		
		.ADAPTADOR 2				
12	6CE-4380P-00	.PISTON SUB ASSY	1	1		
		.SUB-PISTON COMPL				
13	93505-32038	.BALL	5	5		
		.BOLA				
14	61A-43861-00	.O-RING	1	1		
		.ANILLO EN O 1				
15	61A-43871-00	.RING, BACK UP	1	1		
		.ANILLO				
16	61A-43861-00	.O-RING	1	1		
		.ANILLO EN O 1				
17	6H1-43814-11	.PISTON, FREE	1	1		
		.PISTON LIBRE				
18	61A-43813-02	.CYLINDER, TILT	1	1		
		.CILINDRO INCLINACION				
19	69J-43835-10	PIPE	1	1		
		TUBO 3				
20	69J-4388J-00	PLUG 2	1	1		
		TAPON 2				
21	69J-43833-02	PIPE	1	1		
		TUBO 1				
22	93210-17239	O-RING	1	1		
		ANILLO O				
23	69J-4388E-01	BOLT ,SCREW	1	1		
		PERNO				
24	90386-18M14	BUSH	2	2		
		BUJE				
25	6ML-43818-00	PIN, LOWER SHOCK MOUNT	1	1		
		PASADOR AMORTIGUADOR INFERIOR				
26	61A-43876-01	RING, SNAP	1	1		
		ANILLO				

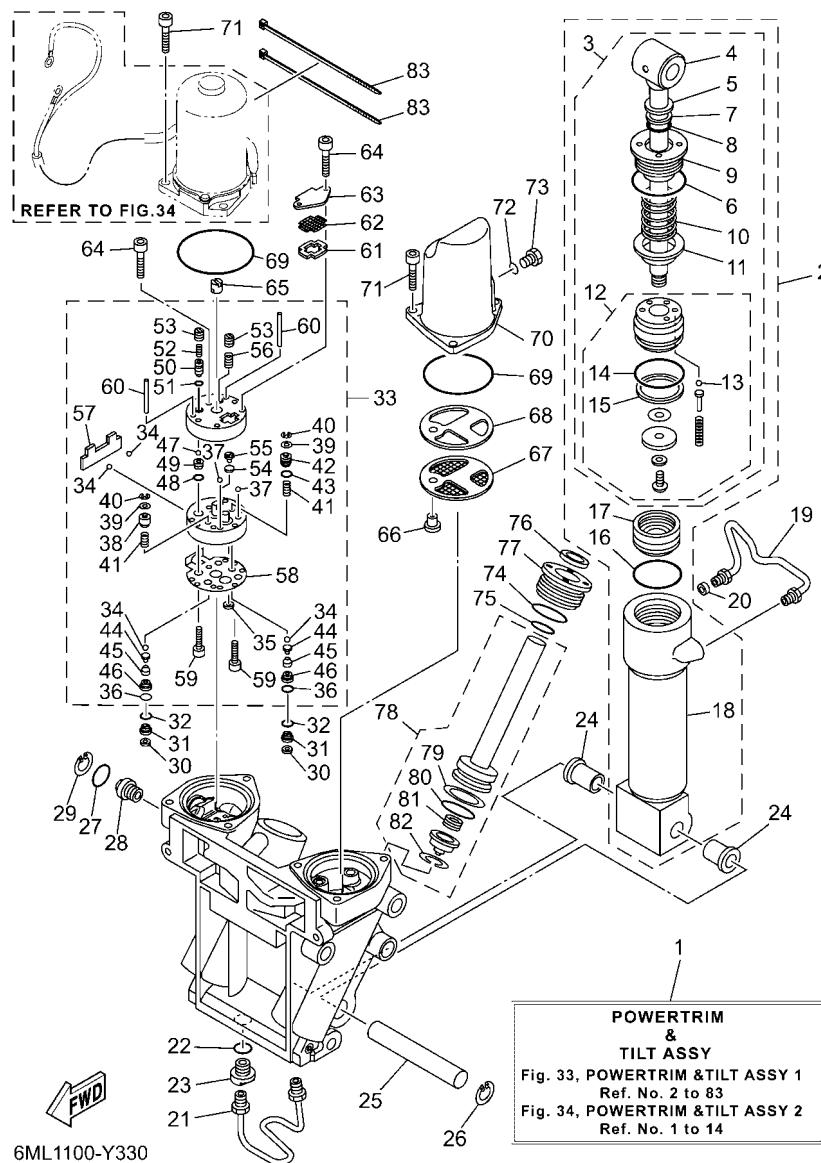


FIG. 33 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
27	6D8-43863-00	O-RING ANILLO EN O 3	1	1			
28	69J-43845-00	SCREW, MANUAL RELEASE TORNILLO DESCOPLO MANUAL	1	1			
29	6H1-43875-00	RING, SNAP ANILLO	1	1			
30	69J-4381C-00	FILTER 3 FIELTRO 3	2	2			
31	69J-43899-01	PLATE STOPPER PLACA	2	2			
32	69J-4389J-00	O-RING ANILLO O	2	2			
33	6ML-43830-00	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1	1			
34	93505-32038	.BALL .BOLA	4	4			
35	69J-4381C-00	.FILTER 3 .FIELTRO 3	1	1			
36	69J-4389J-00	.O-RING .ANILLO O	2	2			
37	93503-16003	.BALL .ESFERA	2	2			
38	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1	1			
39	69A-4384F-00	.SEAL, MAIN VALVE .ASIENTO	2	2			
40	99002-03600	.CIRCLIP .PRESILLA REDONDA	2	2			
41	69J-43894-00	.SPRING, SHUTTLE RETURN .RESORTE	2	2			
42	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1	1			
43	6H1-43883-00	.O-RING .ANILLO EN O 10	1	1			
44	60V-4386A-00	.PIN, ABSORBER VALVE .PASADOR VALVULA ABSORBER	2	2			
45	69J-43853-00	.SPRING, MAIN VALVE .RESORTE	2	2			
46	6CJ-43893-00	.WASHER .RONDANA	2	2			
47	93501-08001	.BALL .BOLA	2	2			
48	93210-08391	.O-RING .ANILLO O	1	1			
49	69J-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1	1			
50	63P-43844-20	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1			
51	93210-064A5	.O-RING .ANILLO O	1	1			
52	69J-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1	1			
53	6CJ-43843-00	.SCREW, VALVE LOCK .TORNILLO	2	2			

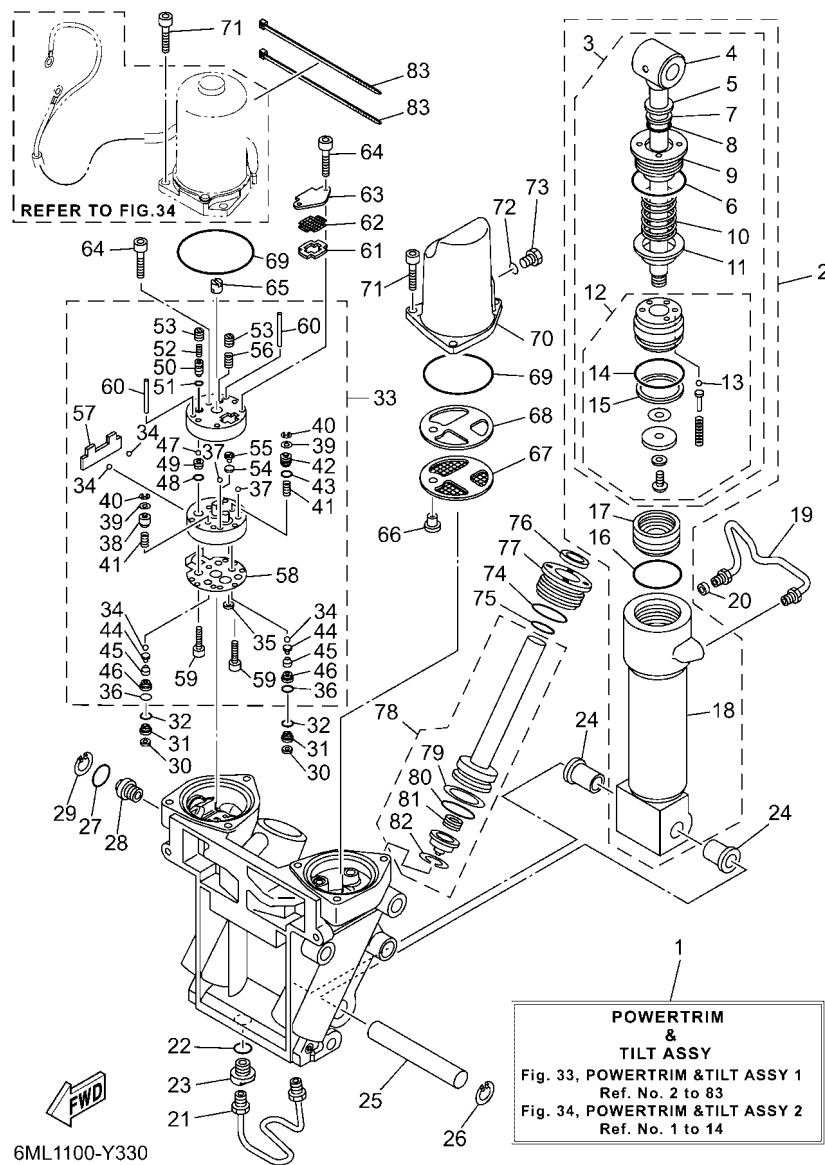


FIG. 33 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
54	6H1-4384G-11	.SEAL, RELIEF VALVE .ASIENTO	1	1			
55	6H1-43844-10	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1			
56	6H1-43856-10	.SPRING, DOWN RELIEF .RESORTE SEGURIDAD	1	1			
57	69J-43854-00	.SPRING, MANUAL RELEASE .RESORTE DESCOPLIO MANUAL	1	1			
58	69J-4384G-00	.SEAL, RELIEF VALVE .ASIENTO	1	1			
59	91318-05025	.BOLT .TORNILLO	2	2			
60	93604-35236	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2			
61	69J-43871-00	RING, BACK UP ANILLO	1	1			
62	69J-43816-00	FILTER 1 FIELTRO 1	1	1			
63	69J-4381J-00	PLATE PLACA	1	1			
64	91318-05040	BOLT TORNILLO	3	3			
65	69J-43831-00	CONNECTOR, SHAFT CONEXION EJE	1	1			
66	69J-4388H-00	PLUG TAPON	1	1			
67	69J-43817-00	FILTER 2 FIELTRO 2	1	1			
68	69J-4388F-00	SPACER ESPACIADOR	1	1			
69	93210-66001	O-RING ANILLO O	2	2			
70	6KA-43828-00	BODY, RESERVOIR CUERPO DEPOSITO	1	1			
71	69J-43888-00	BOLT, SOCKET TORNILLO ENCASTRE	6	6			
72	93210-09165	O-RING ANILLO O	1	1			
73	6H1-43829-00	PLUG, RESERVOIR TAPON DEPOSITO	1	1			
74	61A-43861-00	O-RING ANILLO EN O 1	2	2			
75	6D8-43863-00	O-RING ANILLO EN O 3	2	2			
76	63P-43812-20	SEAL, DUST SELLO DE POLVO	2	2			
77	6ML-43821-00	SCREW, TRIM CYLINDER END TORNILLO CILINDRO EXTREMO	2	2			
78	69J-43820-01	TRIM PISTON SUB ASSY ELEVADOR PISTON COMPL.	2	2			
79	61A-43874-00	.RING, BACK UP .ANILLO	1	1			
80	61A-43864-00	O-RING .ANILLO EN O 4	1	1			

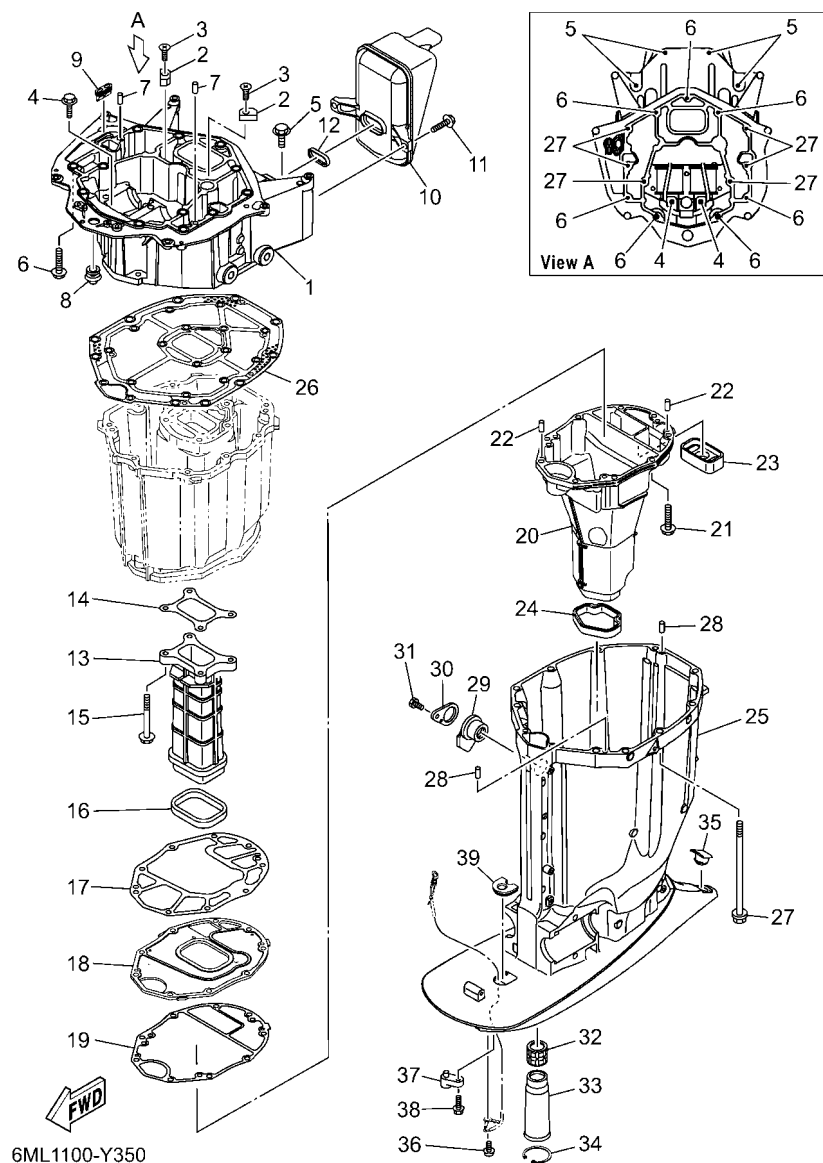


FIG. 35 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6KA-41137-00	GUIDE, EXHAUST GUIA DE ESCAPE	1	1			
2	63P-11325-11	ANODE ANODO	2	2			
3	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2			
4	90119-08182	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
5	97E75-10545	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4			
6	97E75-10535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	7	7			
7	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
8	6E5-42724-01	GROMMET TAPON	1	1			
9	67F-42717-00	RUBBER, SEAL 2 GOMA	1	1			
10	6KA-14750-00	SILENCER ASSY SILENCIADOR COMPLETO	1	1			
11	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2			
12	6CB-14755-01	GASKET, SILENCER EMPAQUE DE SILENCIADOR	1	1			
13	6CB-41132-01	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1			
14	6CB-41134-00	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1			
15	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4			
16	6CB-41138-00	SEAL, EXT. 1 SELLO, ESCAPE 1	1	1			
17	6CB-41135-00	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1			
18	6KA-45181-00	PLATE PLACA	1	1			
19	6CE-41136-00	GASKET, EXHAUST MANIFOLD 4 EMPAQUE	1	1			
20	6KA-14711-00	MUFFLER 1 SILENCIADOR 1	1	1			
21	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	9	9			
22	93606-19M23	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
23	6CE-45127-00	SEAL SELLO DE GOMA	1	1			
24	6CE-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1			
25	6KA-45111-01-8D	CASING, UPPER CAJA SUPERIOR	1	1			GRAY GRAY
	6KA-45111-01-CE	CASING, UPPER CAJA SUPERIOR	1	1			WHITE WHITE
26	6CB-45113-10	GASKET, UPPER CASING EMPAQUE	1	1			

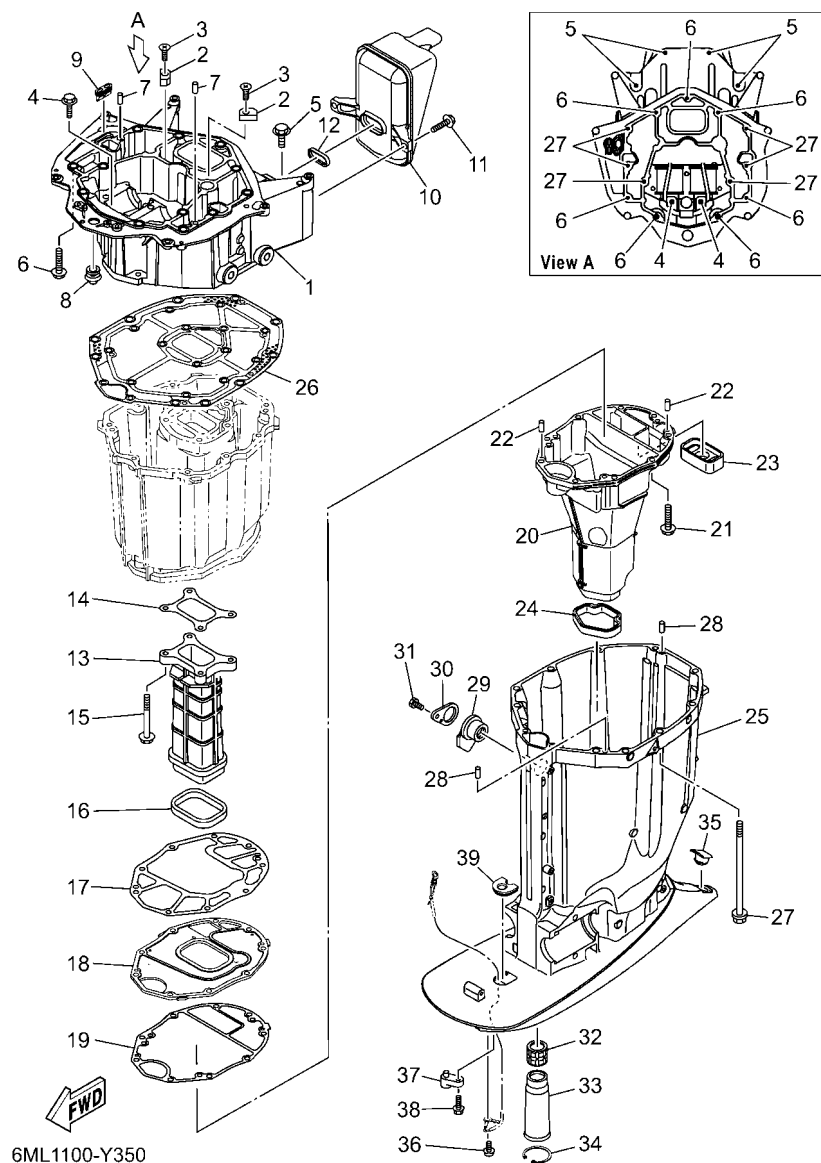


FIG. 35 UPPER CASING

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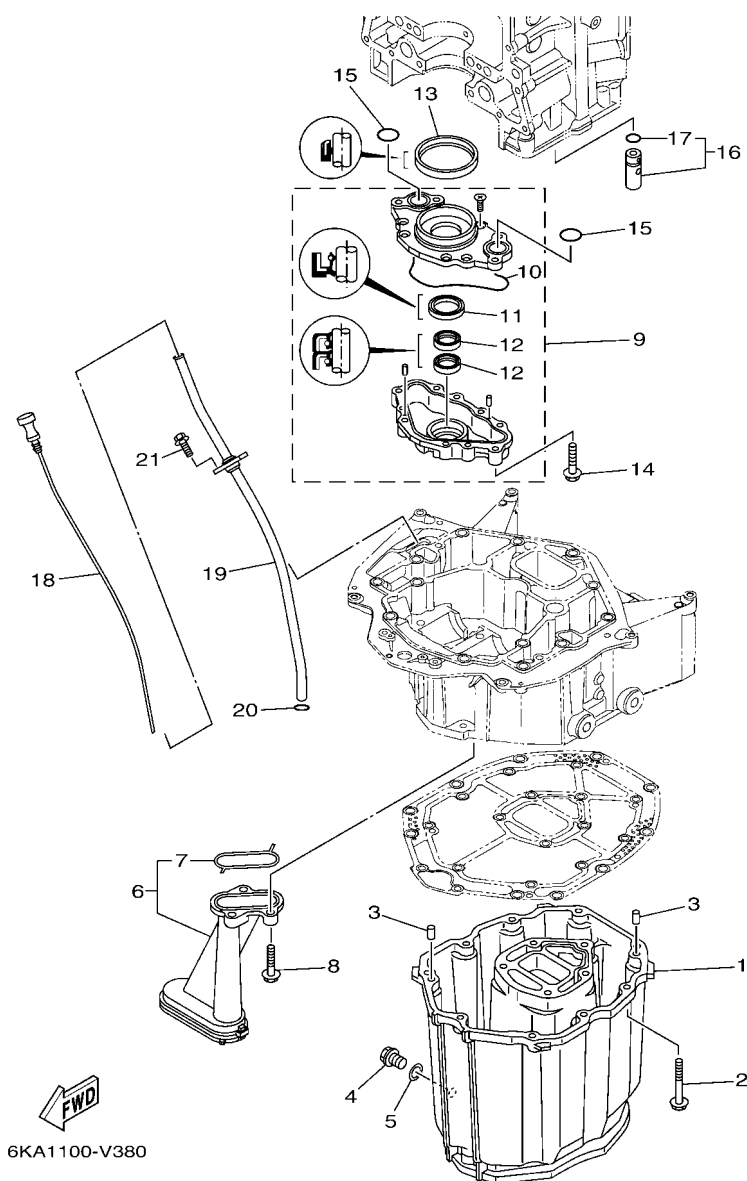


FIG. 36 OIL PAN

OIL PAN

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6CB-15311-01	OIL PAN BANDEJA DE ACEITE	1	1			
2	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	10	10			
3	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
4	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1			
5	90430-14M09	GASKET JUNTA	1	1			
6	6CB-13411-00	STRAINER, OIL FILTRO DE ACEITE	1	1			
7	6AW-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1			
8	95812-06025	BOLT, FLANGE TORNILLO DE REBORDE	3	3			
9	6CB-13300-00	OIL PUMP ASSY BOMBA DE ACEITE COMPLETA	1	1			
10	6CB-13329-00	.GASKET, PUMP COVER .EMPAQUE TAPA DE BOMBA	1	1			
11	6AW-13119-00	.OIL SEAL .SELLO ACEITE	1	1			
12	69J-13631-00	.OIL SEAL .SELLO ACEITE	2	2			
13	6CB-11355-00	SEAL, CYLINDER 1 RETEN ACEITE CILINDRO 1	1	1			
14	95D75-06040	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4			
15	93210-26658	O-RING ANILLO O	2	2			
16	6CB-13490-00	RELIEF VALVE ASSY VALVELA DE DESCOMPRESION	1	1			
17	6CB-13473-00	.O-RING .ANILLO O	1	1			
18	6ML-15362-00	PLUG, OIL LEVEL TAPON DEL NIVEL DE ACEITE	1	1			
19	6KA-15377-00	GUIDE, INLET GUIA DE ENTRADA	1	1			
20	93210-19MJ3	O-RING ANILLO O	1	1			
21	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2			

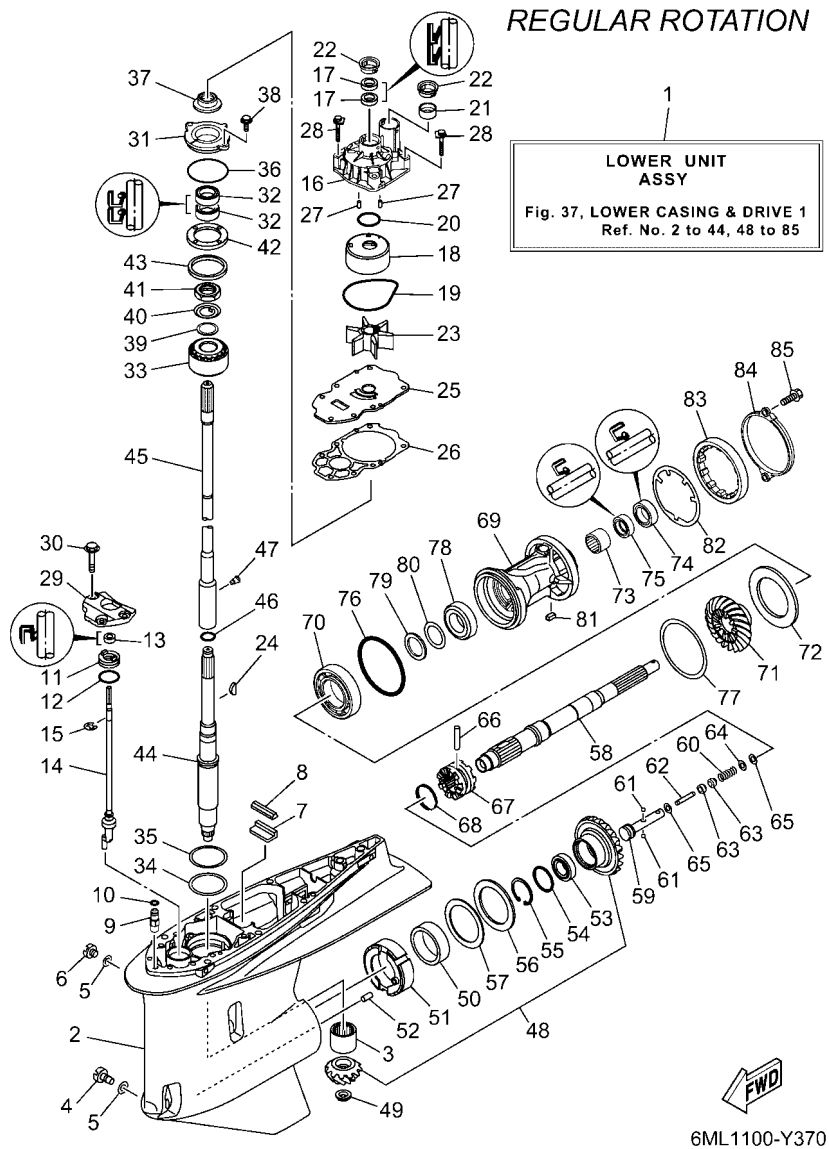
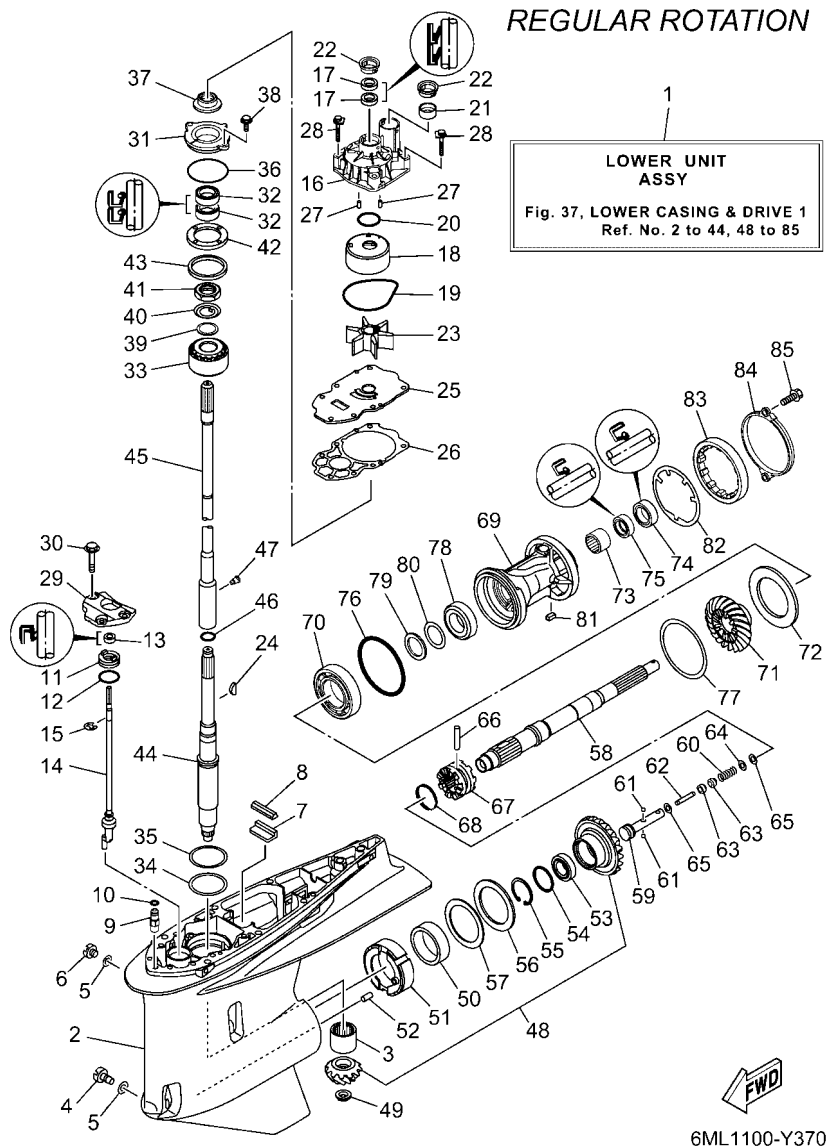


FIG. 37 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
1	6ML-45300-00-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			GRAY, RH
	6ML-45300-00-CE	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			WHITE, RH
2	6KA-45301-00-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1			GRAY
	6KA-45301-00-CE	CASING, LOWER FUNDA INFERIOR COMPLETA	1			WHITE
3	93311-83280	BEARING COJINETE DE RODILLOS	1			WHITE
4	688-45341-10	PLUG, DRAIN TAPON, DREN	1			
5	90430-08003	GASKET JUNTA	2			
6	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1			
7	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1			
8	6CE-45375-00	DAMPER, SEAL GOMA DE SELLO	1			
9	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1			
10	93210-07003	O-RING ANILLO O	1			
11	6CE-45321-20	PLATE PLACA	1			
12	93210-33M49	O-RING ANILLO O	1			
13	93106-10001	OIL SEAL SELLO ACEITE	1			
14	6KA-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1			
15	99001-09600	CIRCLIP PRESILLA REDONDA	1			
16	6CE-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1			
17	93104-22M07	OIL SEAL SELLO ACEITE	2			
18	6AW-44322-00	INSERT, CARTRIDGE CARTUCHO	1			
19	93210-94003	O-RING ANILLO O	1			
20	93210-37160	O-RING ANILLO O	1			
21	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1			
22	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	2			
23	6CE-44352-00	IMPELLER IMPULSOR	1			
24	90280-04002	KEY, WOODRUFF CUNA WOODRUFF	1			
25	6CE-44323-01	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1			



6ML1100-Y370

FIG. 37 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
26	6CE-44315-00	GASKET, WATER PUMP EMPAQUE	1			
27	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2			
28	90119-08191	BOLT, WITH WASHER TORNILLO CON ARANDELA	4			
29	6CB-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1			
30	90119-08180	BOLT, WITH WASHER TORNILLO CON ARANDELA	3			
31	6AW-45335-00-CA	HOUSING, OIL SEAL CAJA DEL SELLO DE ACEITE	1			
32	93101-28019	OIL SEAL SELLO ACEITE	2			
33	93399-99962	BEARING COJINETE	1			
34	90201-68008	WASHER, PLATE ARANDELA PLANA	1			
35	6AW-45587-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR UR
	6AW-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR UR
	6AW-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR UR
	6AW-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR UR
	6AW-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR UR
	6AW-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR UR
	6AW-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR UR
36	93210-69MG6	O-RING ANILLO O	1			
37	6KA-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1			
38	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2			
39	90201-301U7	WASHER, PLATE ARANDELA PLANA	1			
40	90214-30003	WASHER, CLAW ARANDELA DE POSICION	1			
41	90170-30M18	NUT TUERCA	1			
42	6AW-45244-00	NUT TUERCA	1			
43	6T5-45539-00	SPACER 2 ESPACIADOR 2	1			
44	6KA-45501-00	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1			
45	6KA-45802-00	INTERMEDI. DRIVE SHAFT COMP. INTERMEDIO EJE DE MANDO COMPL.	1			UR X(25.2") UR X(25.2")
	6KA-45802-10	INTERMEDI. DRIVE SHAFT COMP. INTERMEDIO EJE DE MANDO COMPL.	1			UR U(30.2") UR U(30.2")

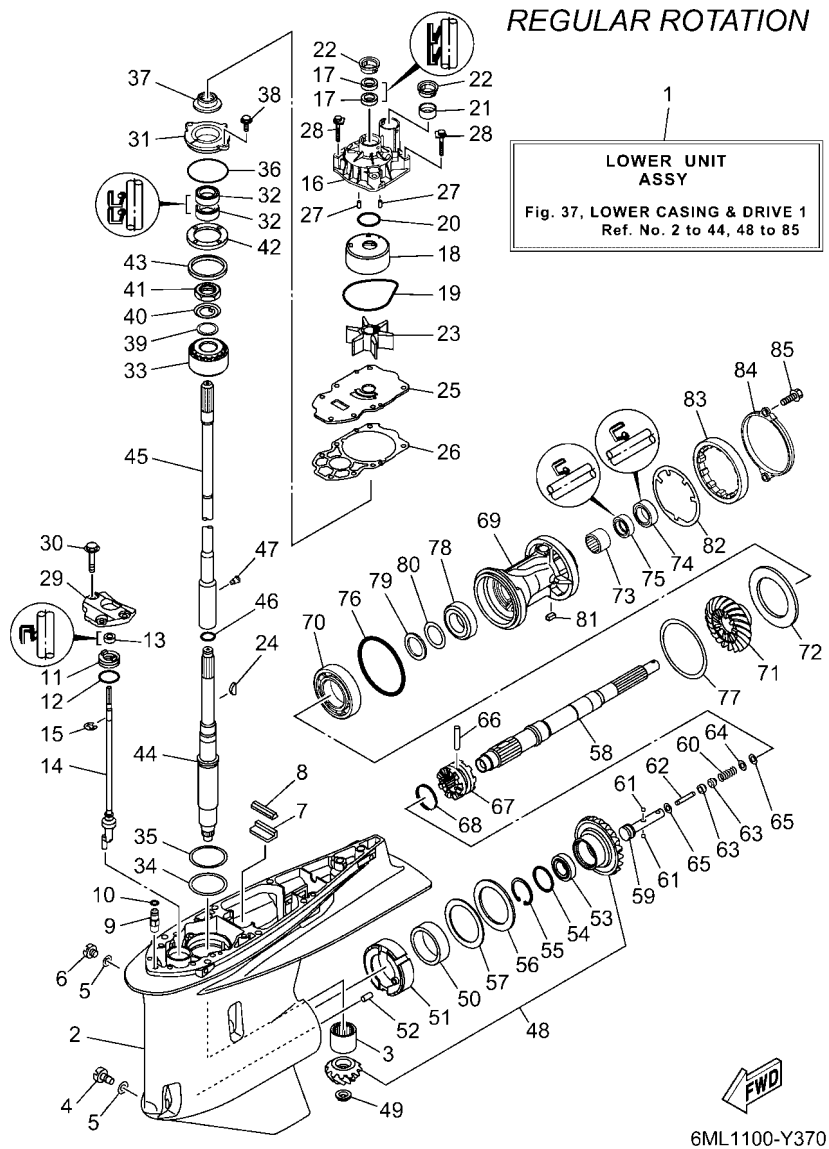


FIG. 37 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
46	93210-22MF1	O-RING ANILLO O	1				
47	90149-05048	SCREW TORNILLO DE REGLAJE	1				
48	6KA-45550-00	GEAR SET JUEGO DE ENGRANAJE	1				
49	90179-16017	NUT TUERCA	1				
50	93311-85894	BEARING COJINETE DE RODILLOS	1				
51	6CB-45824-00	ADAPTER ADAPTADOR	1				
52	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	1				
53	93332-000A4	BEARING COJINETE	1				
54	90201-41008	WASHER, PLATE ARANDELA PLANA	1				
55	99009-47500	CIRCLIP PRESILLA REDONDA	1				
56	93340-67011	BEARING COJINETES CON RODAMIENTOS	1				
57	6CB-45567-00	SHIM (T:2.00MM) LAINA (T:2.00MM)	1				UR
	6CB-45567-10	SHIM (T:2.03MM) LAINA (T:2.03MM)	1				UR
	6CB-45567-20	SHIM (T:2.06MM) LAINA (T:2.06MM)	1				UR
	6CB-45567-30	SHIM (T:2.09MM) LAINA (T:2.09MM)	1				UR
	6CB-45567-40	SHIM (T:2.12MM) LAINA (T:2.12MM)	1				UR
	6CB-45567-50	SHIM (T:2.15MM) LAINA (T:2.15MM)	1				UR
58	6CB-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1				
59	6CB-45634-00	SLIDE, SHIFT DESILIZADOR, CAMBIO	1				
60	90501-10M77	SPRING, COMPRESSION RESORTE DE COMPRESION	1				
61	93501-04011	BALL BOLA	2				
62	6H1-45668-00	SHAFT, FREE 1 EJE 1	1				
63	61A-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	2				
64	90201-02M00	WASHER, PLATE ARANDELA PLANA	1				
65	90183-02M03	NUT, SPRING TUERCA DE RESORTE	2				
66	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1				
67	6ML-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1				

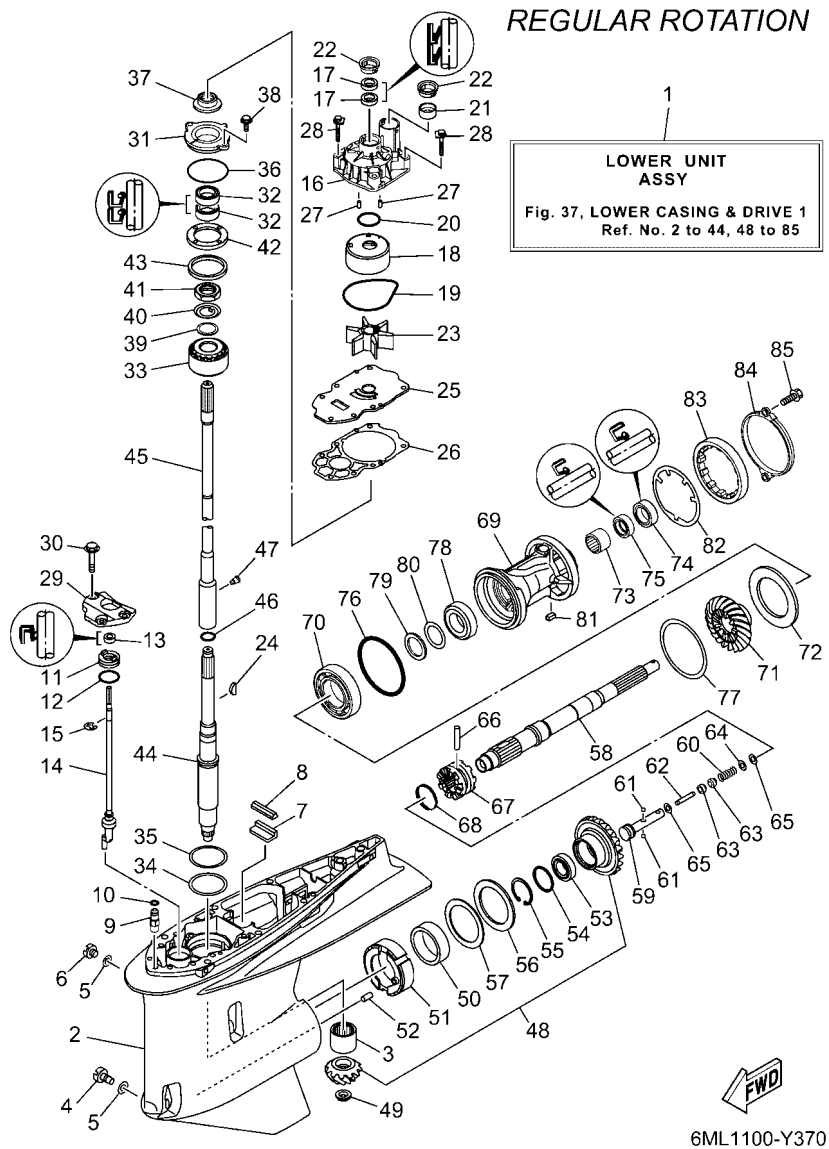


FIG. 37 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
68	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1				
69	6CE-45332-00-CA	HOUSING, BEARING CAJA BALERO 2	1				
70	93306-209U0	BEARING COJINETE	1				
71	6KA-45571-00	GEAR 2 (21T) ENGRANAJE 2 (21T)	1				
72	6CB-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1				
73	93315-43061	BEARING COJINETE DE RODILLOS	1				
74	93101-30030	OIL SEAL SELLO ACEITE	1				
75	93101-30019	OIL SEAL SELLO ACEITE	1				
76	93211-02001	O-RING ANILLO O	1				
77	6CB-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1				UR UR
	6CB-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1				UR UR
	6CB-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1				UR UR
	6CB-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1				UR UR
	6CB-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1				UR UR
	6CB-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1				UR UR
	6CB-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1				UR UR
78	93332-000A5	BEARING COJINETE	1				
79	90201-32008	WASHER, PLATE ARANDELA PLANA	1				
80	676-45567-00	SHIM (T:0.7MM) LAINA (T:0.7MM)	1				UR UR
	676-45567-10	SHIM (T:0.8MM) LAINA (T:0.8MM)	1				UR UR
	676-45567-20	SHIM (T:0.9MM) LAINA (T:0.9MM)	1				UR UR
	676-45567-30	SHIM (T:1.0MM) LAINA (T:1.0MM)	1				UR UR
	676-45567-40	SHIM (T:1.1MM) LAINA (T:1.1MM)	1				UR UR
	676-45567-50	SHIM (T:1.2MM) LAINA (T:1.2MM)	1				UR UR
81	90282-05008	KEY, STRAIGHT CHAVETA, RECTA	1				
82	6CB-45383-00	WASHER, CLAW ARANDELA DE UNA	1				
83	6CB-45384-00	NUT TUERCA	1				

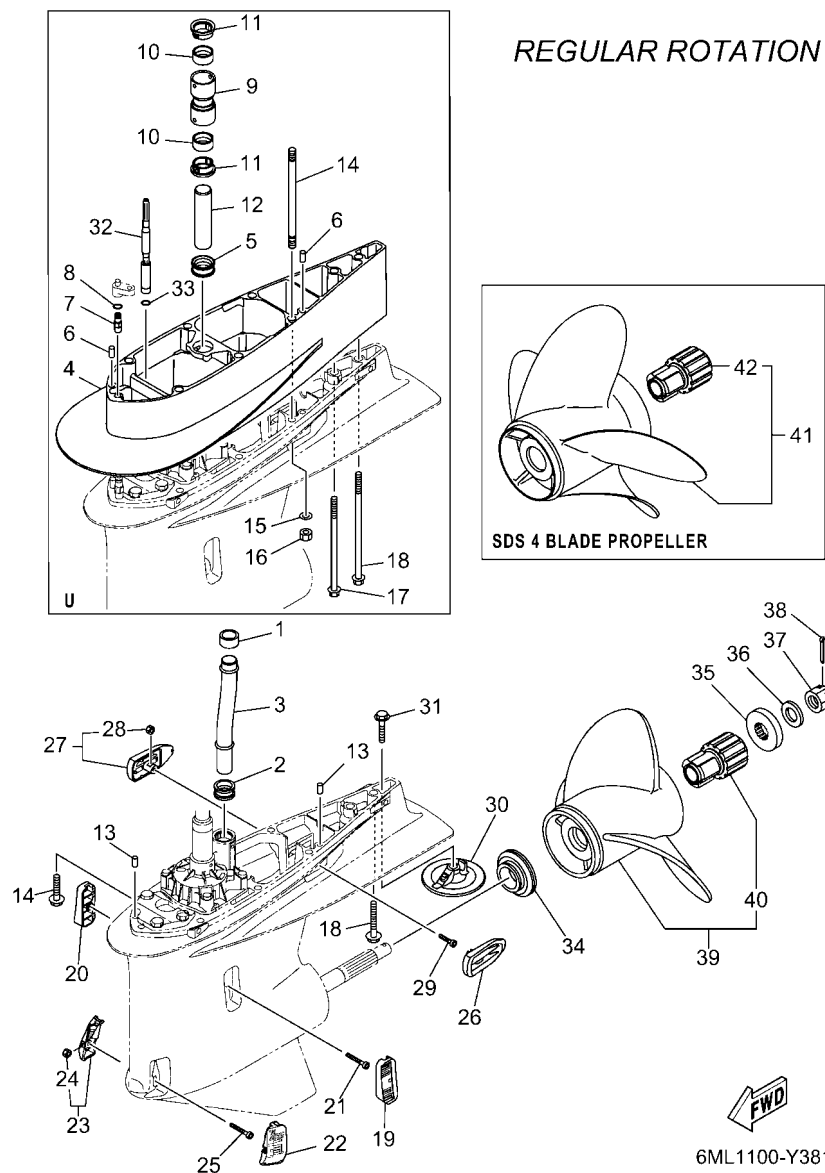


FIG. 38 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
1	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1			
2	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1			
3	6CE-44361-00	TUBE, WATER 1 TUBO DE AGUA 1	1			
4	6KA-45211-00-8D	EXTENSION	1			UR GRAY, U(30.2")
	6KA-45211-00-CE	EXTENSION	1			UR GRAY, U(30.2")
		EXTENSION	1			UR WHITE, U(30.2")
		EXTENSION	1			UR WHITE, U(30.2")
5	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1			U(30.2")
6	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2			U(30.2")
7	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1			U(30.2")
8	93210-07003	O-RING ANILLO O	1			U(30.2")
9	6CE-44362-00	TUBE, WATER 2 TUBO DE AGUA 2	1			U(30.2")
10	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	2			U(30.2")
11	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	2			U(30.2")
12	6AW-44363-00	TUBE, WATER 3 TUBO DE AGUA 3	1			U(30.2")
13	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2			U(30.2")
14	90119-10024	BOLT, WITH WASHER TORNILLO CON ARANDELA	7			UR X(25.2")
	90116-10067	BOLT, STUD ESPARRAGO	6			UR U(30.2")
15	92995-10600	WASHER ARANDELA	6			UR U(30.2")
16	95380-10600	NUT TUERCA	6			UR U(30.2")
17	90119-10009	BOLT, WITH WASHER TORNILLO CON ARANDELA	1			UR U(30.2")
18	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1			UR X(25.2")
	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA	1			UR U(30.2")
19	6KA-45214-00	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1	1			
20	6KA-45215-00	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2	1			
21	90110-05039	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	1			
22	6CE-45224-00	COVER, WATER INLET 3 CUBIERTA, ENTRADA AGUA 3	1			
23	6CE-45225-00	COVER, WATER INLET 4 CUBIERTA, ENTRADA AGUA 4	1			
24	90185-05002	.NUT, NYLON .TUERCA AUTOBLOCANTE	1			

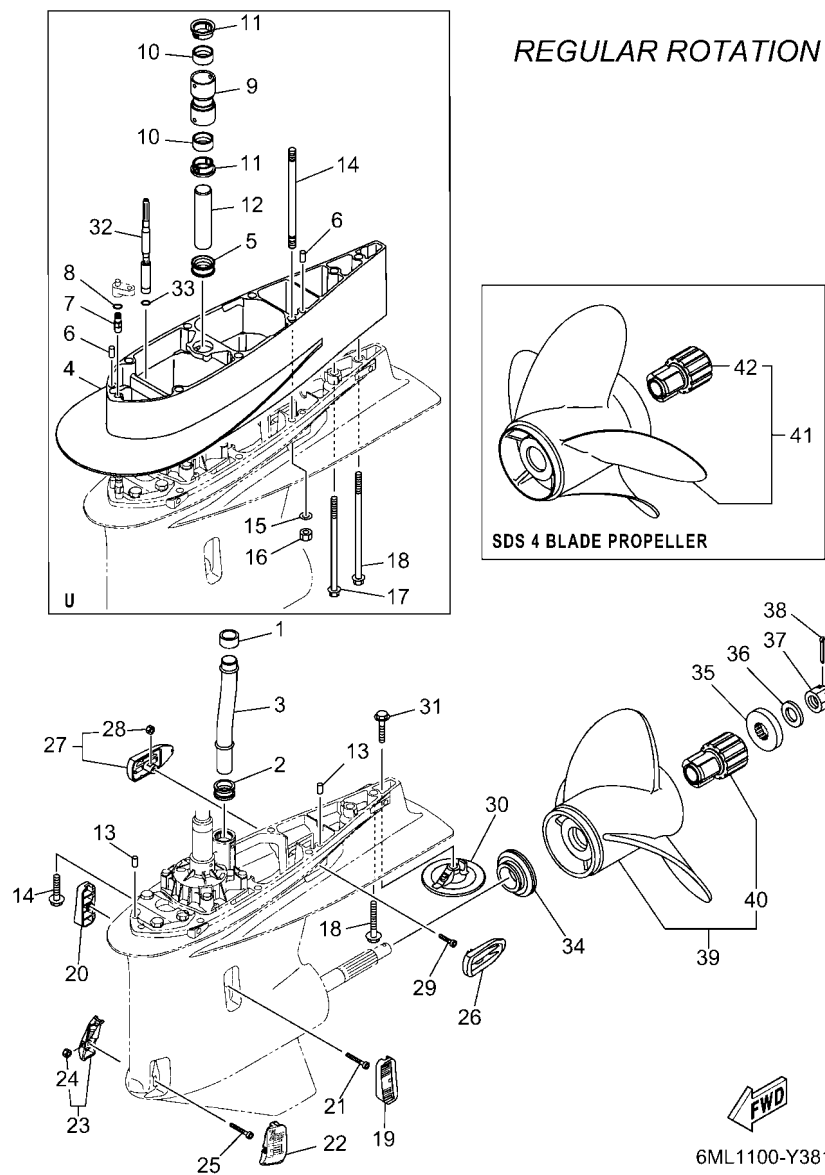


FIG. 38 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
25	90110-05039	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	1			
26	6KA-45254-00	COVER, OUTLET 1 CUBIERTA, SALIDA 1	1			
27	6KA-45255-00	COVER, OUTLET 2 CUBIERTA, SALIDA 2	1			
28	90185-05002	.NUT, NYLON .TUERCA AUTOBLOCANTE	1			
29	91380-05020	BOLT PERNO	1			
30	6CE-45373-00	ANODE ANODO	1			
31	90105-10M00	BOLT, FLANGE TORNILLO	1			
32	6KA-44190-00	JT. SHIFT ROD COMP. JUNTA VARILLA EJE COMPL.	1			U(30.2")
33	93210-09165	O-RING ANILLO O	1			U(30.2")
34	69J-45987-00	SPACER 1 ESPACIADOR 1	1			U(30.2")
35	688-45997-01	SPACER 2 ESPACIADOR 2	1			
36	92990-18200	WASHER ARANDELA PLANA	1			
37	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1			
38	91490-40030	PIN. COTTER CHAVETA	1			
39	6CE-45930-20	PROPELLER (3X15-3/4"X13"-T) PROPELA (3X15-3/4"X13"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45D70-20	PROPELLER (3X15-3/4"X14"-T) PROPELA (3X15-3/4"X14"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45976-20	PROPELLER (3X15-3/4"X15"-T) PROPELA (3X15-3/4"X15"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45938-20	PROPELLER (3X15-1/2"X16"-T) PROPELA (3X15-1/2"X16"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45978-20	PROPELLER (3X15-1/2"X17"-T) PROPELA (3X15-1/2"X17"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45934-20	PROPELLER (3X15-1/4"X18"-T) PROPELA (3X15-1/4"X18"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45970-20	PROPELLER (3X15-1/4"X19"-T) PROPELA (3X15-1/4"X19"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45932-20	PROPELLER (3X15"X20"-T) PROPELA (3X15"X20"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45972-20	PROPELLER (3X15"X21"-T) PROPELA (3X15"X21"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45936-20	PROPELLER (3X14-3/4"X22"-T) PROPELA (3X14-3/4"X22"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45974-20	PROPELLER (3X14-3/4"X23"-T) PROPELA (3X14-3/4"X23"-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45D72-20	PROPELLER (3X14-3/4X24-T) PROPELA (3X14-3/4X24-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE
6CE-45D74-20	PROPELLER (3X14-3/4X25-T) PROPELA (3X14-3/4X25-T)	1				UR SDS 3 BLADE UR SDS 3 BLADE

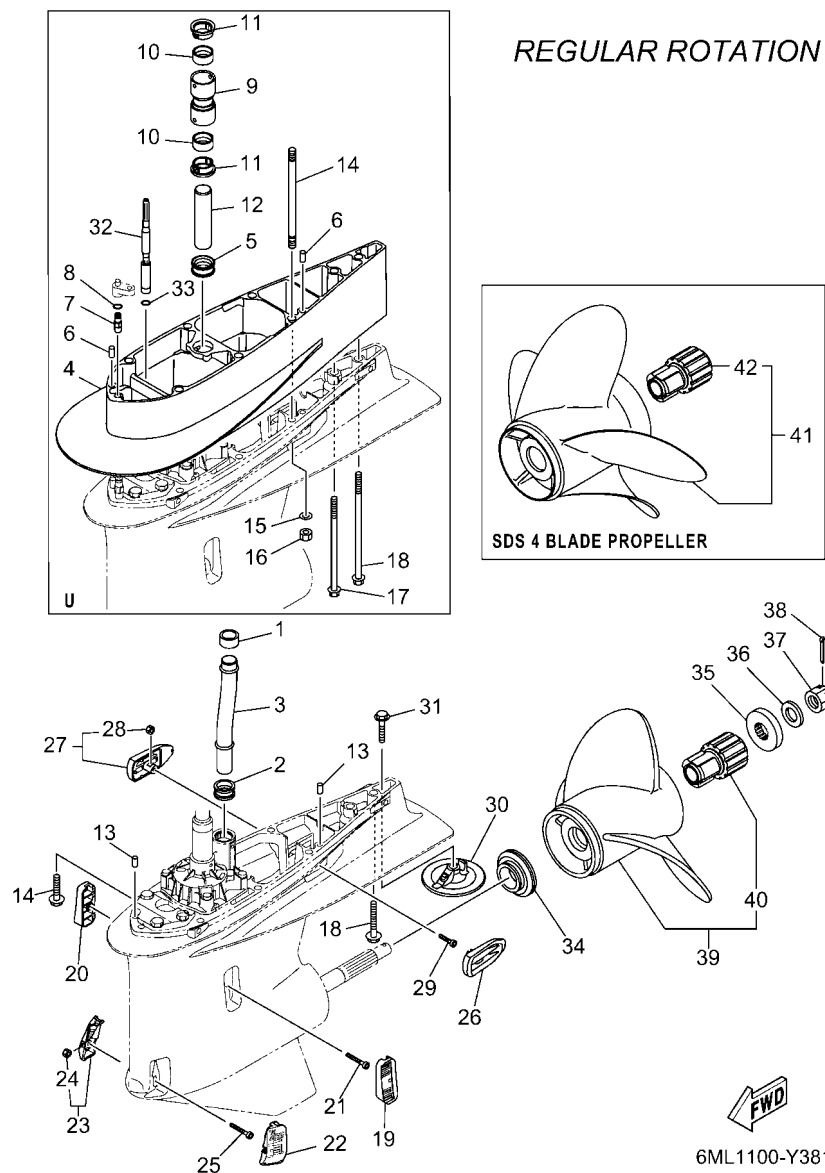


FIG. 38 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
39	6KA-45970-00	PROPELLER (3X15-1/4"X18"-T) PROPELA (3X15-1/4"X18"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6KA-45972-00	PROPELLER (3X15-1/4"X19"-T) PROPELA (3X15-1/4"X19"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6KA-45974-00	PROPELLER (3X15"X20"-T) PROPELA (3X15"X20"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6KA-45976-00	PROPELLER (3X15"X21"-T) PROPELA (3X15"X21"-T)	1			UR SDS 3 BLADE UR SDS 3 BLADE
40	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1	1			
41	6CE-45B70-20	PROPELLER (4X15"X21"-T) PROPELA (4X15"X21"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B72-20	PROPELLER (4X15"X22"-T) PROPELA (4X15"X22"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B74-20	PROPELLER (4X15"X23"-T) PROPELA (4X15"X23"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B70-00	PROPELLER (4X15-1/4"X18"-T) PROPELA (4X15-1/4"X18"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B72-00	PROPELLER (4X15-1/4"X19"-T) PROPELA (4X15-1/4"X19"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B74-00	PROPELLER (4X15-1/4"X20"-T) PROPELA (4X15-1/4"X20"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B76-00	PROPELLER (4X15"X21"-T) PROPELA (4X15"X21"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B78-00	PROPELLER (4X15"X22"-T) PROPELA (4X15"X22"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B80-00	PROPELLER (4X15"X23"-T) PROPELA (4X15"X23"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B82-00	PROPELLER (4X15"X24"-T) PROPELA (4X15"X24"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B84-00	PROPELLER (4X15"X25"-T) PROPELA (4X15"X25"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6ML-45B86-00	PROPELLER (4X15"X26"-T) PROPELA (4X15"X26"-T)	1			UR SDS 4 BLADE UR SDS 4 BLADE
42	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1	1			

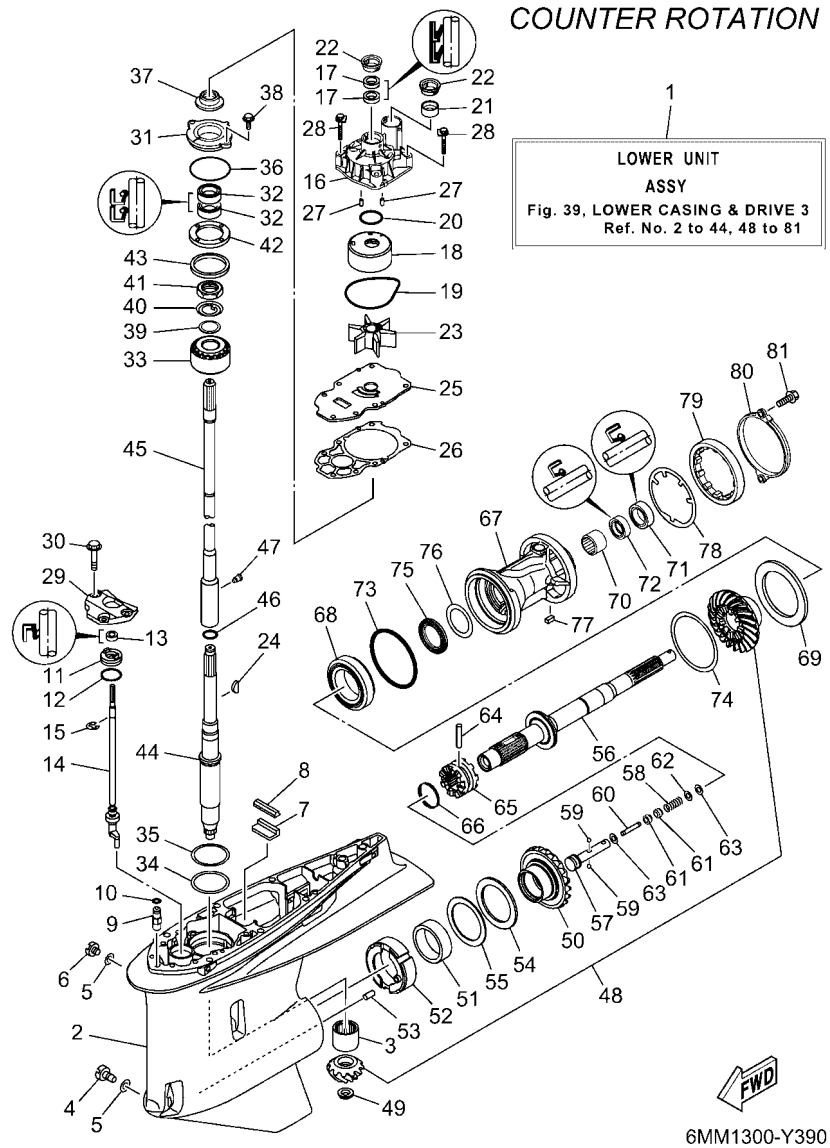


FIG. 39 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2	REMARKS OBSERVACIONES
1	6MM-45300-00-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR		1	GRAY, LH
	6MM-45300-00-CE	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR		1	WHITE, LH
2	6KA-45301-00-8D	CASING, LOWER FUNDA INFERIOR COMPLETA		1	GRAY
	6KA-45301-00-CE	CASING, LOWER FUNDA INFERIOR COMPLETA		1	WHITE
3	93311-83280	BEARING COJINETE DE RODILLOS		1	
4	688-45341-10	PLUG, DRAIN TAPON, DREN		1	
5	90430-08003	GASKET JUNTA		2	
6	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE		1	
7	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA		1	
8	6CE-45375-00	DAMPER, SEAL GOMA DE SELLO		1	
9	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA		1	
10	93210-07003	O-RING ANILLO O		1	
11	6CE-45321-20	PLATE PLACA		1	
12	93210-33M49	O-RING ANILLO O		1	
13	93106-10001	OIL SEAL SELLO ACEITE		1	
14	6KB-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.		1	
15	99001-09600	CIRCLIP PRESILLA REDONDA		1	
16	6CE-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA		1	
17	93104-22M07	OIL SEAL SELLO ACEITE		2	
18	6AW-44322-00	INSERT, CARTRIDGE CARTUCHO		1	
19	93210-94003	O-RING ANILLO O		1	
20	93210-37160	O-RING ANILLO O		1	
21	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1		1	
22	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA		2	
23	6CE-44352-00	IMPELLER IMPULSOR		1	
24	90280-04002	KEY, WOODRUFF CUNA WOODRUFF		1	
25	6CE-44323-01	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO		1	

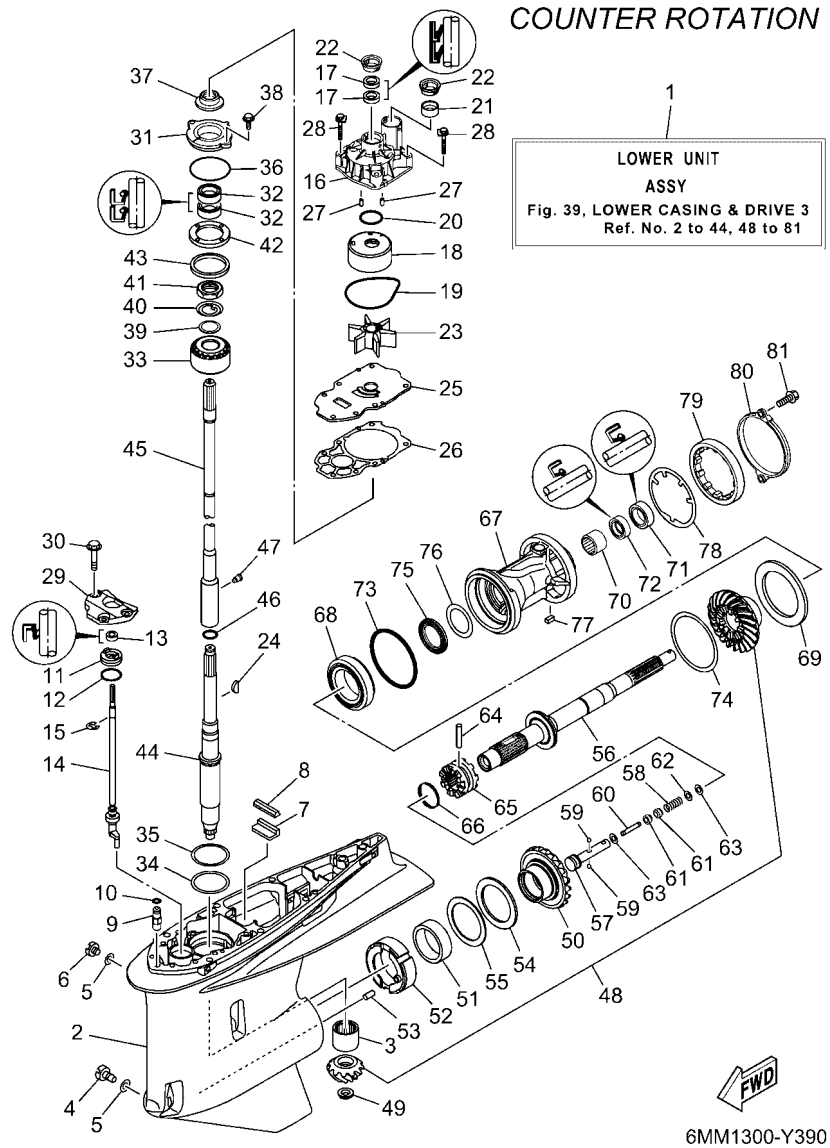


FIG. 39 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2	REMARKS OBSERVACIONES
26	6CE-44315-00	GASKET, WATER PUMP EMPAQUE		1	
27	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA		2	
28	90119-08191	BOLT, WITH WASHER TORNILLO CON ARANDELA		4	
29	6CB-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA		1	
30	90119-08180	BOLT, WITH WASHER TORNILLO CON ARANDELA		3	
31	6AW-45335-00-CA	HOUSING, OIL SEAL CAJA DEL SELLO DE ACEITE		1	
32	93101-28019	OIL SEAL SELLO ACEITE		2	
33	93399-99962	BEARING COJINETE		1	
34	90201-68008	WASHER, PLATE ARANDELA PLANA		1	
35	6AW-45587-00	SHIM (T:0.10MM) LAINA (T:0.10MM)		1	UR UR
	6AW-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)		1	UR UR
	6AW-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1	UR UR
	6AW-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1	UR UR
	6AW-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1	UR UR
	6AW-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1	UR UR
	6AW-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1	UR UR
36	93210-69MG6	O-RING ANILLO O		1	
37	6KA-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE		1	
38	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA		2	
39	90201-301U7	WASHER, PLATE ARANDELA PLANA		1	
40	90214-30003	WASHER, CLAW ARANDELA DE POSICION		1	
41	90170-30M18	NUT TUERCA		1	
42	6AW-45244-00	NUT TUERCA		1	
43	6T5-45539-00	SPACER 2 ESPACIADOR 2		1	
44	6KA-45501-00	DRIVE SHAFT COMP. EJE DE MANDO COMPL.		1	
45	6KA-45802-00	INTERMEDI. DRIVE SHAFT COMP. INTERMEDIO EJE DE MANDO COMPL.		1	UR X(25.2") UR X(25.2")
	6KA-45802-10	INTERMEDI. DRIVE SHAFT COMP. INTERMEDIO EJE DE MANDO COMPL.		1	UR U(30.2") UR U(30.2")

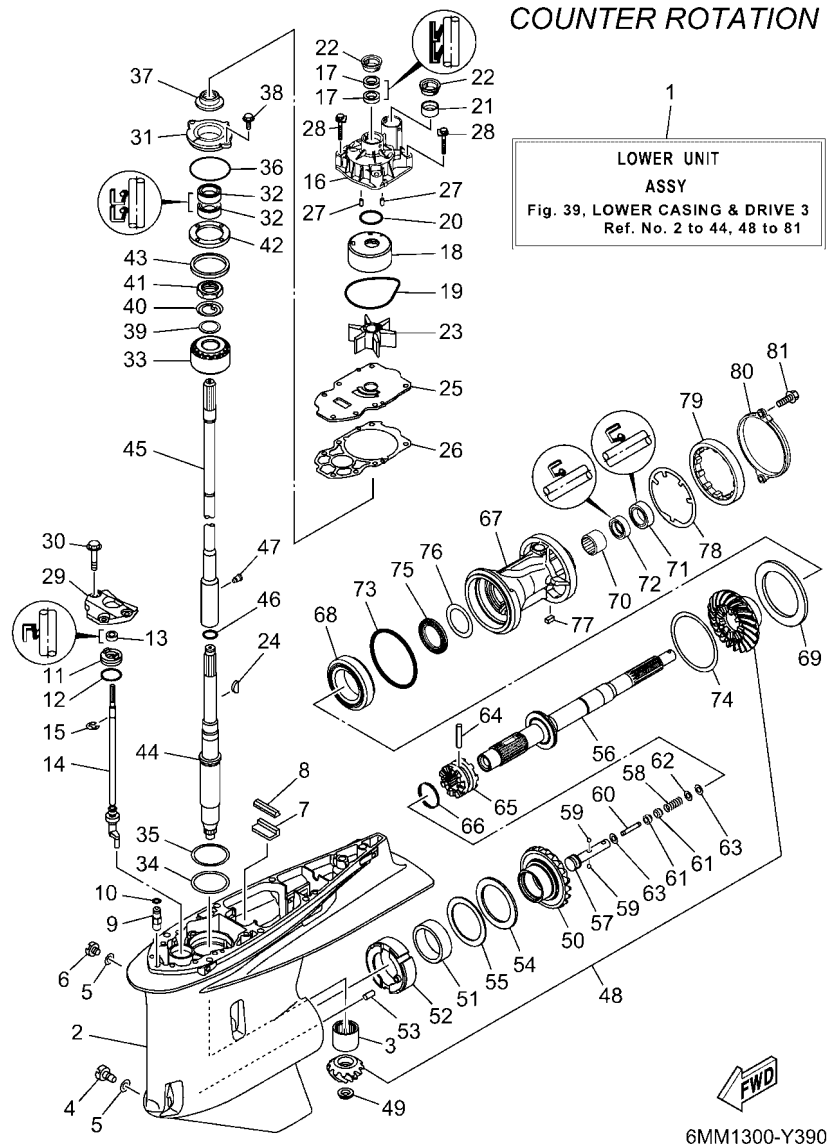


FIG. 39 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
46	93210-22MF1	O-RING ANILLO O		1				
47	90149-05048	SCREW TORNILLO DE REGLAJE		1				
48	6KB-45550-00	GEAR SET JUEGO DE ENGRANAJE		1				
49	90179-16017	NUT TUERCA		1				
50	6KB-45560-00	GEAR 1 (21T) ENGRANAJE 1 (21T)		1				
51	93311-85894	BEARING COJINETE DE RODILLOS		1				
52	6CB-45824-00	ADAPTER ADAPTADOR		1				
53	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA		1				
54	93340-67011	BEARING COJINETES CON RODAMIENTOS		1				
55	6CB-45567-00	SHIM (T:2.00MM) LAINA (T:2.00MM)		1				UR UR
	6CB-45567-10	SHIM (T:2.03MM) LAINA (T:2.03MM)		1				UR UR
	6CB-45567-20	SHIM (T:2.06MM) LAINA (T:2.06MM)		1				UR UR
	6CB-45567-30	SHIM (T:2.09MM) LAINA (T:2.09MM)		1				UR UR
	6CB-45567-40	SHIM (T:2.12MM) LAINA (T:2.12MM)		1				UR UR
	6CB-45567-50	SHIM (T:2.15MM) LAINA (T:2.15MM)		1				UR UR
56	6KB-45611-00	SHAFT, PROPELLER EJE PROPUSOR		1				
57	6CB-45634-00	SLIDE, SHIFT DESILIZADOR, CAMBIO		1				
58	90501-10M77	SPRING, COMPRESSION RESORTE DE COMPRESION		1				
59	93501-04011	BALL BOLA		2				
60	6H1-45668-00	SHAFT, FREE 1 EJE 1		1				
61	61A-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO		2				
62	90201-02M00	WASHER, PLATE ARANDELA PLANA		1				
63	90183-02M03	NUT, SPRING TUERCA DE RESORTE		2				
64	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO		1				
65	6ML-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA		1				
66	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR		1				
67	6CF-45332-01-CA	HOUSING, BEARING CAJA BALERO 2		1				

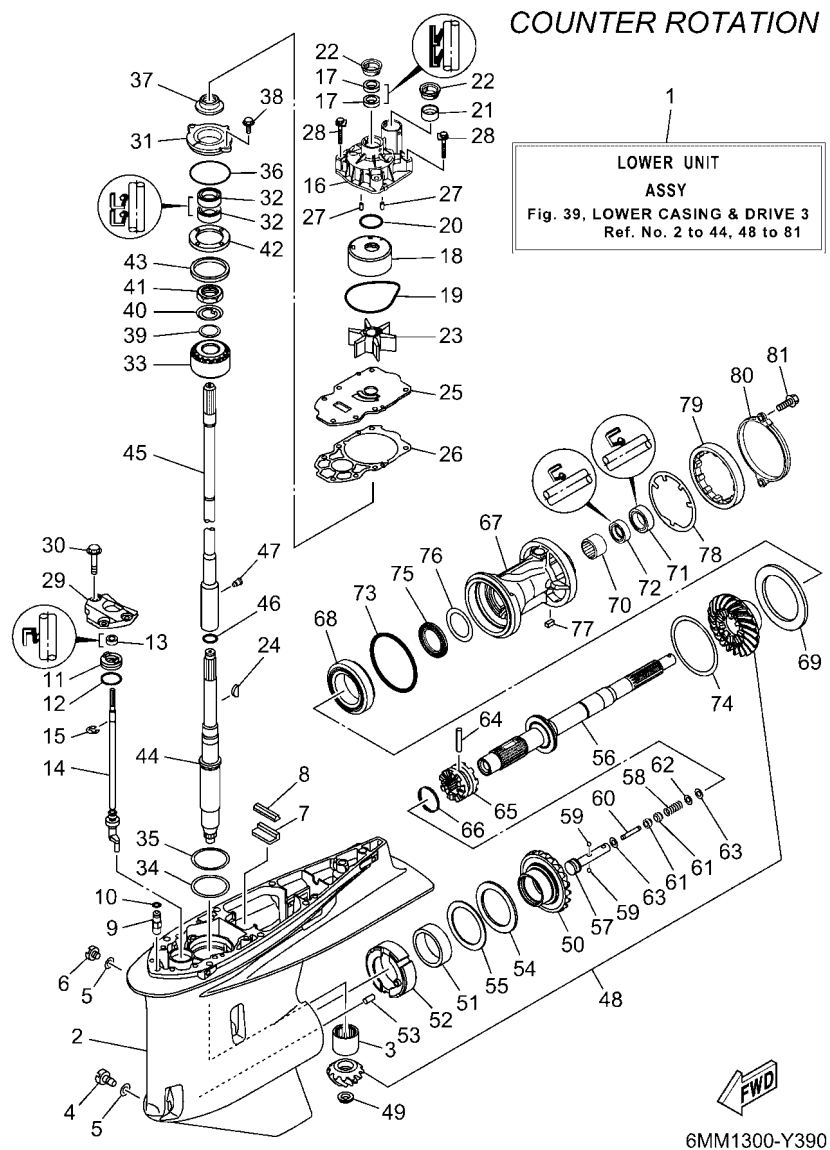


FIG. 39 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
68	93332-00048	BEARING COJINETE		1		
69	6CF-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2		1		
70	93315-43061	BEARING COJINETE DE RODILLOS		1		
71	93101-30030	OIL SEAL SELLO ACEITE		1		
72	93101-30019	OIL SEAL SELLO ACEITE		1		
73	93211-02001	O-RING ANILLO O		1		
74	6CB-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR
	6CB-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)		1		UR
	6CB-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR
	6CB-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR
	6CB-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR
	6CB-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR
	6CB-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR
75	93341-440U5	BEARING COJINETES CON RODAMIENTOS		1		
76	6K1-45578-01	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR
	6K1-45578-10	SHIM (T:0.12MM) LAINA (T:0.12MM)		1		UR
	6K1-45578-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR
	6K1-45578-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR
	6K1-45578-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR
	6K1-45578-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR
	6K1-45578-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR
77	90282-05008	KEY, STRAIGHT CHAVETA, RECTA		1		
78	6CB-45383-00	WASHER, CLAW ARANDELA DE UNA		1		
79	6CB-45384-00	NUT TUERCA		1		
80	6CE-45361-10	CAP, LOWER CASING FUNDA INFERIOR		1		
81	90105-08M61	BOLT, FLANGE TORNILLO		2		

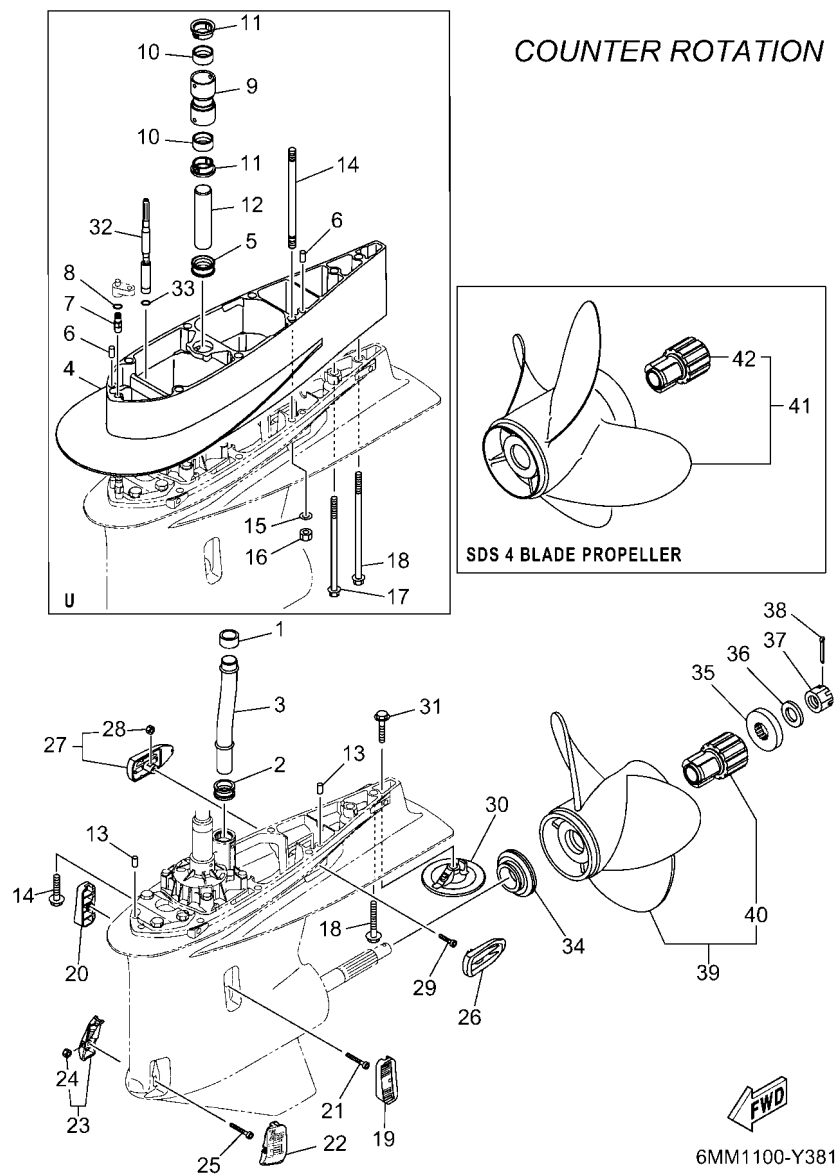


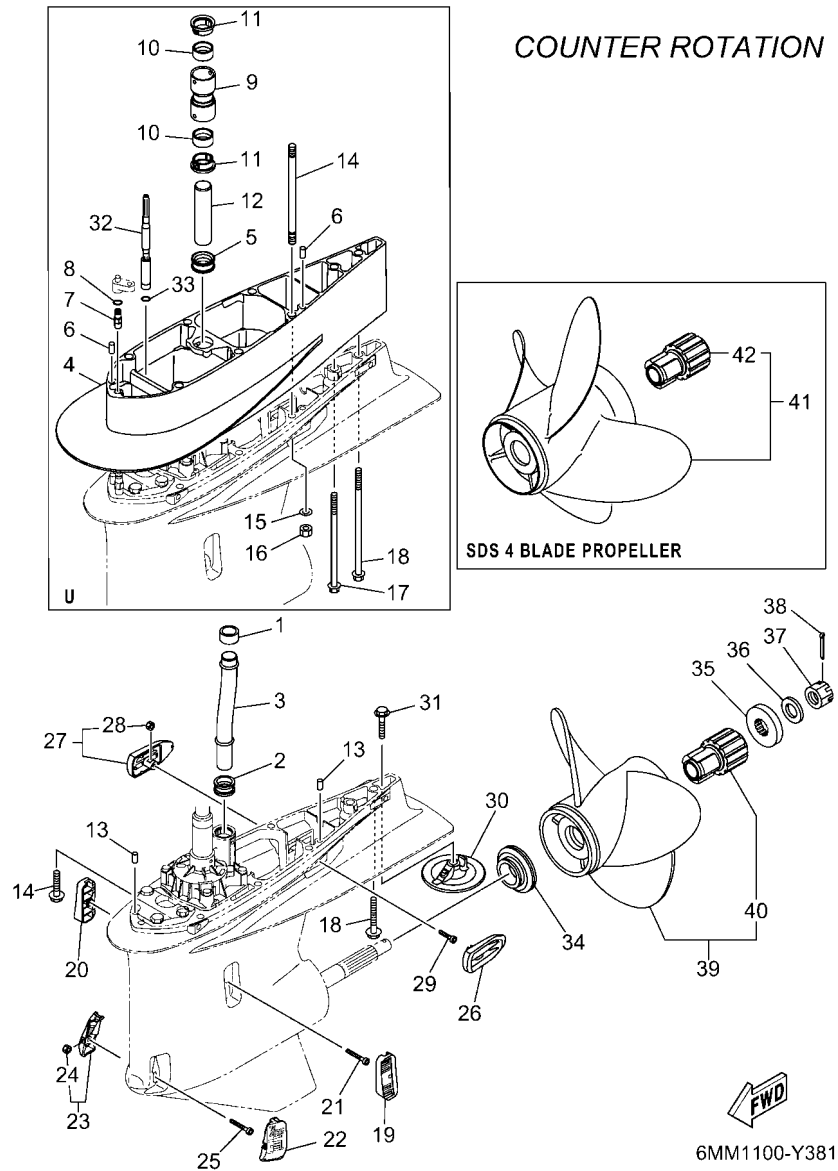
FIG. 40 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
1	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1		1		
2	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2		1		
3	6CE-44361-00	TUBE, WATER 1 TUBO DE AGUA 1		1		
4	6KA-45211-00-8D 6KA-45211-00-CE	EXTENSION EXTENSION		1		UR GRAY, U(30.2") UR GRAY, U(30.2") UR WHITE, U(30.2") UR WHITE, U(30.2")
5	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2		1		U(30.2") U(30.2")
6	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA		2		U(30.2") U(30.2")
7	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA		1		U(30.2") U(30.2")
8	93210-07003	O-RING ANILLO O		1		U(30.2") U(30.2")
9	6CE-44362-00	TUBE, WATER 2 TUBO DE AGUA 2		1		U(30.2") U(30.2")
10	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1		2		U(30.2") U(30.2")
11	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA		2		U(30.2") U(30.2")
12	6AW-44363-00	TUBE, WATER 3 TUBO DE AGUA 3		1		U(30.2") U(30.2")
13	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA		2		
14	90119-10024 90116-10067	BOLT, WITH WASHER TORNILLO CON ARANDELA BOLT, STUD ESPARRAGO		7		UR X(25.2") UR X(25.2") UR U(30.2") UR U(30.2")
15	92995-10600	WASHER ARANDELA		6		U(30.2") U(30.2")
16	95380-10600	NUT TUERCA		6		U(30.2") U(30.2")
17	90119-10009	BOLT, WITH WASHER TORNILLO CON ARANDELA		1		U(30.2") U(30.2")
18	97E75-10570 90119-10008	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA BOLT, WITH WASHER TORNILLO CON ARANDELA		1		UR X(25.2") UR X(25.2") UR U(30.2") UR U(30.2")
19	6KA-45214-00	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1		1		
20	6KA-45215-00	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2		1		
21	90110-05039	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN		1		
22	6CE-45224-00	COVER, WATER INLET 3 CUBIERTA, ENTRADA AGUA 3		1		
23	6CE-45225-00	COVER, WATER INLET 4 CUBIERTA, ENTRADA AGUA 4		1		
24	90185-05002	.NUT, NYLON .TUERCA AUTOBLOCANTE		1		

FIG. 40 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4



REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
25	90110-05039	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN		1		
26	6KA-45254-00	COVER, OUTLET 1 CUBIERTA, SALIDA 1		1		
27	6KA-45255-00	COVER, OUTLET 2 CUBIERTA, SALIDA 2		1		
28	90185-05002	.NUT, NYLON .TUERCA AUTOBLOCANTE		1		
29	91380-05020	BOLT PERNO		1		
30	6CE-45373-00	ANODE ANODO		1		
31	90105-10M00	BOLT, FLANGE TORNILLO		1		
32	6KA-44190-00	JT. SHIFT ROD COMP. JUNTA VARILLA EJE COMPL.		1		U(30.2")
33	93210-09165	O-RING ANILLO O		1		U(30.2")
34	69J-45987-00	SPACER 1 ESPACIADOR 1		1		U(30.2")
35	688-45997-01	SPACER 2 ESPACIADOR 2		1		
36	92990-18200	WASHER ARANDELA PLANA		1		
37	90171-18M04	NUT, CASTLE TUERCA ENTALLADA		1		
38	91490-40030	PIN. COTTER CHAVETA		1		
39	6CF-45930-20	PROPELLER (3X15-3/4"X13"-TL) PROPELA (3X15-3/4"X13"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45D70-20		PROPELLER (3X15-3/4"X14"-TL) PROPELA (3X15-3/4"X14"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45976-20		PROPELLER (3X15-3/4"X15"-TL) PROPELA (3X15-3/4"X15"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45938-20		PROPELLER (3X15-1/2"X16"-TL) PROPELA (3X15-1/2"X16"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45978-20		PROPELLER (3X15-1/2"X17"-TL) PROPELA (3X15-1/2"X17"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45934-20		PROPELLER (3X15-1/4"X18"-TL) PROPELA (3X15-1/4"X18"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45970-20		PROPELLER (3X15-1/4"X19"-TL) PROPELA (3X15-1/4"X19"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45932-20		PROPELLER (3X15"X20"-TL) PROPELA (3X15"X20"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45972-20		PROPELLER (3X15"X21"-TL) PROPELA (3X15"X21"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45936-20		PROPELLER (3X14-3/4"X22"-TL) PROPELA (3X14-3/4"X22"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45974-20		PROPELLER (3X14-3/4"X23"-TL) PROPELA (3X14-3/4"X23"-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45D72-20		PROPELLER (3X14-3/4X24-TL) PROPELA (3X14-3/4X24-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE
6CF-45D74-20		PROPELLER (3X14-3/4X25-TL) PROPELA (3X14-3/4X25-TL)		1		UR SDS 3 BLADE UR SDS 3 BLADE

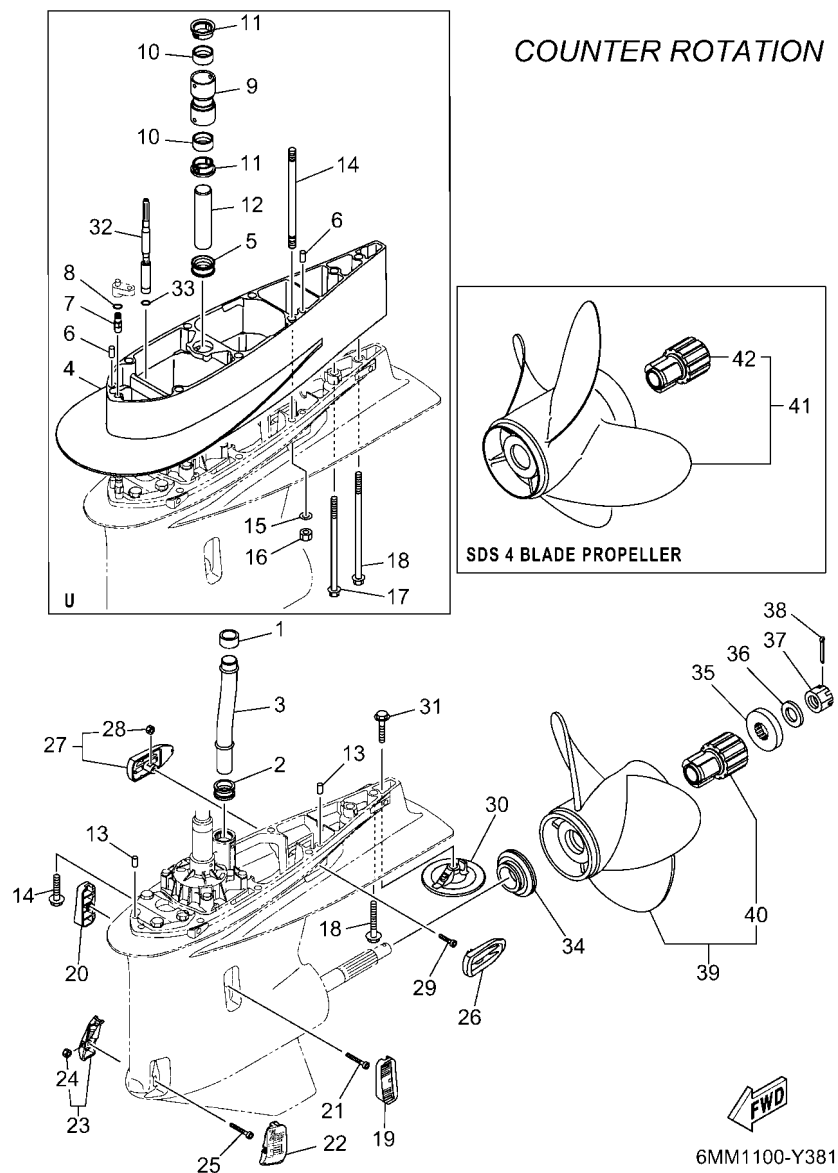


FIG. 40 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
39	6KB-45970-00	PROPELLER (3X15-1/4"X18"-TL) PROPELA (3X15-1/4"X18"-TL)		1			UR SDS 3 BLADE UR SDS 3 BLADE
	6KB-45972-00	PROPELLER (3X15-1/4"X19"-TL) PROPELA (3X15-1/4"X19"-TL)		1			UR SDS 3 BLADE UR SDS 3 BLADE
	6KB-45974-00	PROPELLER (3X15"X20"-TL) PROPELA (3X15"X20"-TL)		1			UR SDS 3 BLADE UR SDS 3 BLADE
	6KB-45976-00	PROPELLER (3X15"X21"-TL) PROPELA (3X15"X21"-TL)		1			UR SDS 3 BLADE UR SDS 3 BLADE
40	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1		1			
41	6CF-45B70-20	PROPELLER (4X15"X21"-TL) PROPELA (4X15"X21"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CF-45B72-20	PROPELLER (4X15"X22"-TL) PROPELA (4X15"X22"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CF-45B74-20	PROPELLER (4X15"X23"-TL) PROPELA (4X15"X23"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B70-00	PROPELLER (4X15-1/4"X18"-TL) PROPELA (4X15-1/4"X18"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B72-00	PROPELLER (4X15-1/4"X19"-TL) PROPELA (4X15-1/4"X19"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B74-00	PROPELLER (4X15-1/4"X20"-TL) PROPELA (4X15-1/4"X20"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B76-00	PROPELLER (4X15"X21"-TL) PROPELA (4X15"X21"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B78-00	PROPELLER (4X15"X22"-TL) PROPELA (4X15"X22"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B80-00	PROPELLER (4X15"X23"-TL) PROPELA (4X15"X23"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B82-00	PROPELLER (4X15"X24"-TL) PROPELA (4X15"X24"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B84-00	PROPELLER (4X15"X25"-TL) PROPELA (4X15"X25"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
	6MM-45B86-00	PROPELLER (4X15"X26"-TL) PROPELA (4X15"X26"-TL)		1			UR SDS 4 BLADE UR SDS 4 BLADE
42	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1		1			

This exploded view diagram illustrates the assembly of a motorcycle seat. The components are numbered as follows:

- 1**: Dashed line indicating the assembly path.
- 2**: The main seat cushion.
- 3**: A long bolt used to secure the seat to the frame.
- 4**: A bolt for the rear seat base.
- 5**: The rear seat base plate.
- 6**: A side panel or fender.
- 7**: A rear fender or tail section.
- 8**: The front seat base plate.
- 9**: A side panel or fender.
- 10**: A bolt for the side panel.
- 11**: A bolt for the front seat base.
- 12**: A bolt for the front seat base.
- 13**: A rear fender or tail section.
- 14**: A rear fender or tail section.
- 15**: A rear fender or tail section.
- 16**: A bolt for the front seat base.
- 17**: A collection of various bolts and nuts.
- 18**: A rectangular plate or cover.

FIG. 41 DEC 1 (SINGLE)

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML 2	6MM/2			REMARKS OBSERVACIONES
1	6X9-48A01-11	REMOTE CONTROL BOX ASSY 2	1				CAR(ASK TO MARINE DIV)
2	6X9-4822A-10	.GRIP, LEVER SINGL	1				CAR(ASK TO MARINE DIV)
3	6X9-48127-20	.MANGO DE PALANCA SOLTERO					
		.SCREW 1	1				
		.TORNILLO 1					
4	6X9-44189-20	.SCREW	2				
		.TORNILLO					
5	6X9-48224-00	.COVER, CONTROL LEVER	1				
		.CUBIERTA DE PALANCA CONTROL					
6	6X9-48225-00	.COVER	1				
		.CUBIERTA					
7	6X9-4811C-10	.COVER, SINGLE	1				
		.CUBIERTA DE SOLTERO					
8	6X9-43679-00	.COVER	1				
		.TAPA					
9	6X9-48400-10	.COVER ASSY	1				
		.CUBIERTA COMPL.					
10	6X9-42697-00	..TUNING FORK MARK	1				
		..MARCA, YAMAHA					
11	6X9-44189-00	.SCREW	2				
		.TORNILLO					
12	6X9-83532-00	.LENS, PILOT	1				
		.LENTE PILOTO					
13	6X9-48219-00	.COVER, LEAD	1				
		.CUBIERTA					
14	6X9-84411-00	.LENS, ILLUMINATE 1	1				
		.LENTE, ILUMINAR 1					
15	6X9-84412-00	.LENS, ILLUMINATE 2	1				
		.LENTE, ILUMINAR 2					
16	6X9-44189-10	.SCREW	2				
		.TORNILLO					
17	6X9-48901-10	.PARTS SET 1	1				
		.JUNTO DE REPUESTOS 1					
18	6X9-48176-10	..GROMMET	1				
		..TOPON					

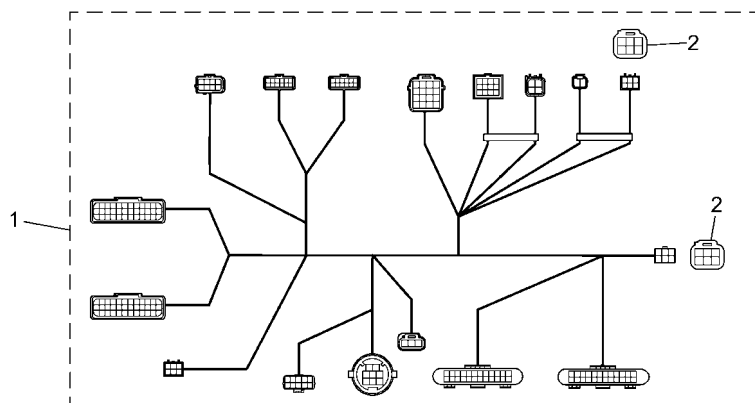
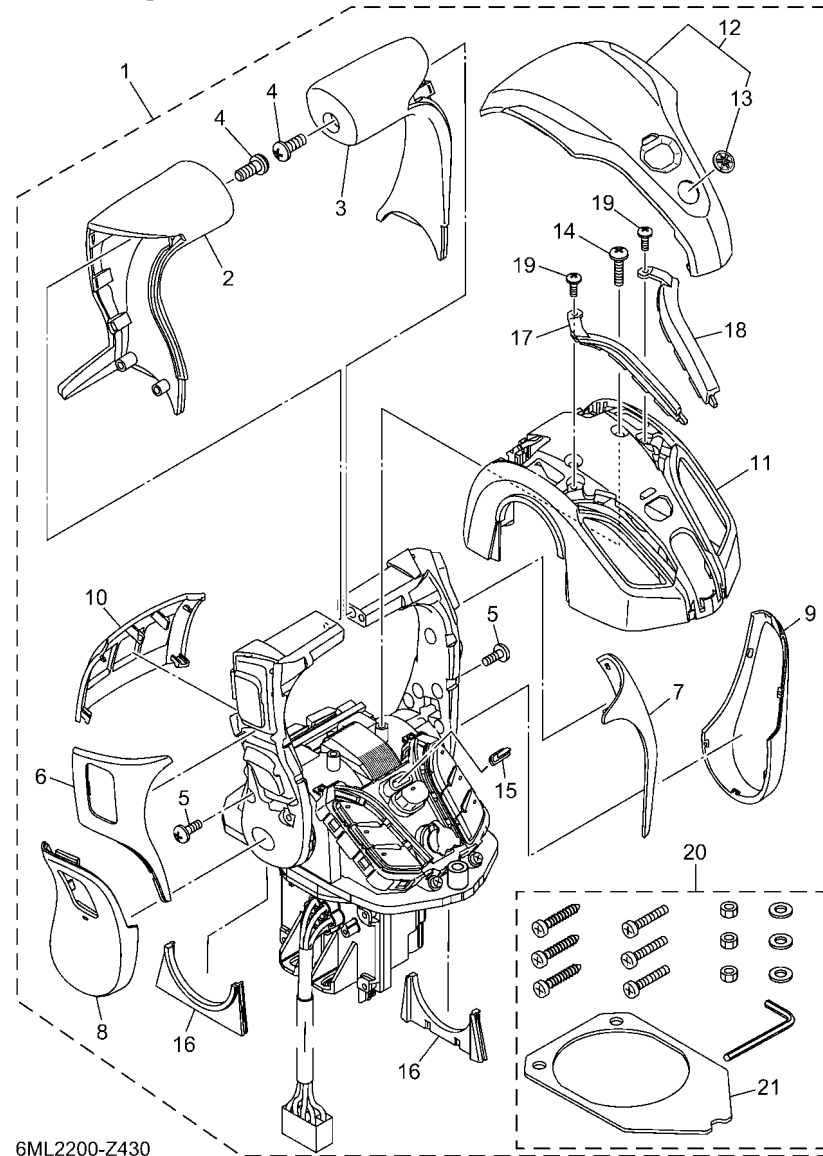


FIG. 42 DEC 2 (SINGLE)

[illegible]

TWIN ENGINE



6ML2200-Z430

FIG. 43 DEC 3 (TWIN)

DEC 3 (DOBLE)

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6X9-48A02-11	REMOTE CONTROL BOX ASSY 3 CONJ. DE CAJA CONTROL REMOTO 3		1			CAR,BRA(ASK TO MARINE DIV) CAR,BRA(ASK TO MARINE DIV)
2	6X9-4822B-10	.GRIP, LEVER MULTI .MANGO DE PALANCA PLURAL		1			
3	6X9-48222-10	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL		1			
4	6X9-48127-10	.SCREW 1 .TORNILLO 1		2			
5	6X9-44189-20	.SCREW .TORNILLO		4			
6	6X9-48224-00	.COVER, CONTROL LEVER .CUBIERTA DE PALANCA CONTROL		1			
7	6X9-48224-10	.COVER, CONTROL LEVER .CUBIERTA DE PALANCA CONTROL		1			
8	6X9-48225-00	.COVER .CUBIERTA		1			
9	6X9-48225-10	.COVER .CUBIERTA		1			
10	6X9-48119-10	.COVER .CUBIERTA		1			
11	6X9-43679-10	.COVER .TAPA		1			
12	6X9-48400-10	.COVER ASSY .CUBIERTA COMPL.		1			
13	6X9-42697-00	..TUNING FORK MARK ..MARCA, YAMAHA		1			
14	6X9-44189-00	.SCREW .TORNILLO		2			
15	6X9-83532-00	.LENS, PILOT .LENTE PILOTO		1			
16	6X9-48219-00	.COVER, LEAD .CUBIERTA		2			
17	6X9-84411-00	.LENS, ILLUMINATE 1 .LENTE, ILUMINAR 1		1			
18	6X9-84412-00	.LENS, ILLUMINATE 2 .LENTE, ILUMINAR 2		1			
19	6X9-44189-10	.SCREW .TORNILLO		2			
20	6X9-48901-10	.PARTS SET 1 .JUNTO DE REPUESTOS 1		1			
21	6X9-48176-10	..GROMMET ..TOPON		1			

(TWIN ENGINE / MAIN STATION)

This diagram illustrates the exploded view of the TWIN ENGINE / MAIN STATION assembly. The components are labeled with numbers 1 through 10:

- 1**: The main engine housing, a large rectangular metal casting with mounting flanges and a central opening.
- 2**: A small metal pin or dowel, shown in the center of the main housing.
- 3**: A rectangular metal plate or cover that fits onto the front of the main housing.
- 4**: A smaller metal component, possibly a bracket or a secondary housing, located to the right of the main housing.
- 5**: A screw used to secure the plate (3) to the main housing (1).
- 6**: A screw used to secure the smaller component (4) to the main housing (1).
- 7**: A screw used to secure the plate (3) to the smaller component (4).
- 8**: A screw used to secure the plate (3) to the main housing (1).
- 9**: A small metal pin or dowel, shown below the main housing.
- 10**: A small metal pin or dowel, shown below the main housing.

The diagram shows the assembly sequence and the relative positions of the components. The main housing (1) is the central component, with the plate (3) and the smaller component (4) being attached to it. The screws (5, 6, 7, 8) and pins (2, 9, 10) are used to secure the assembly.

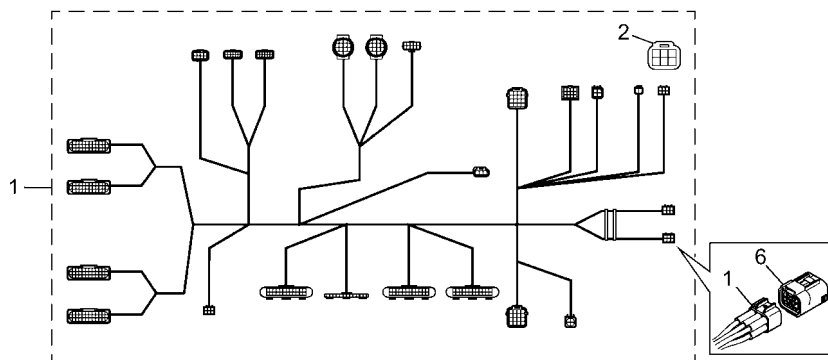


FIG. 44 DEC 4 (TWIN)

[illegible]

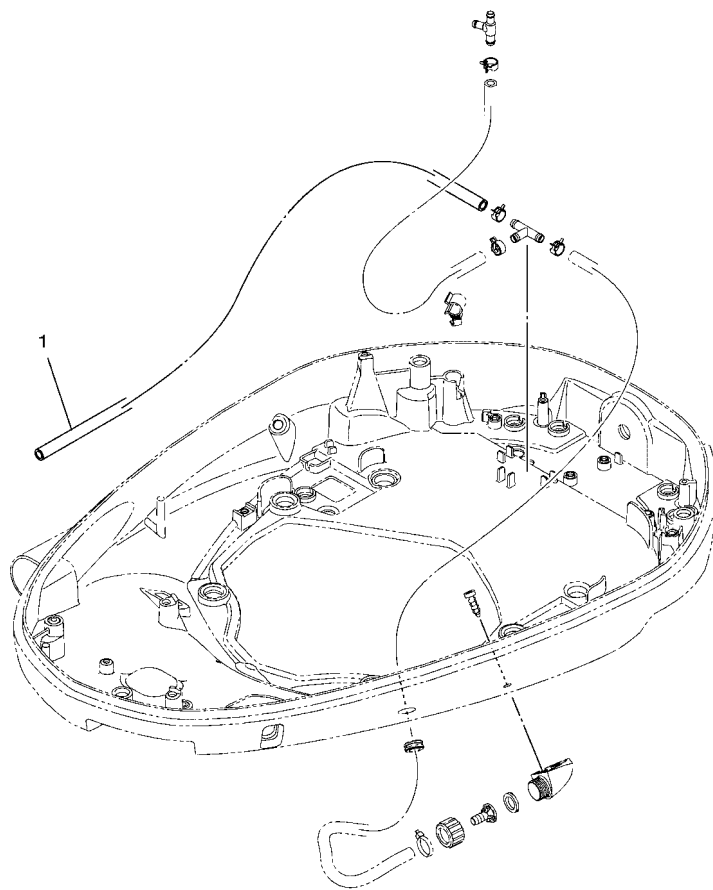


FIG. 45 OPTIONAL PARTS 1

[illegible]

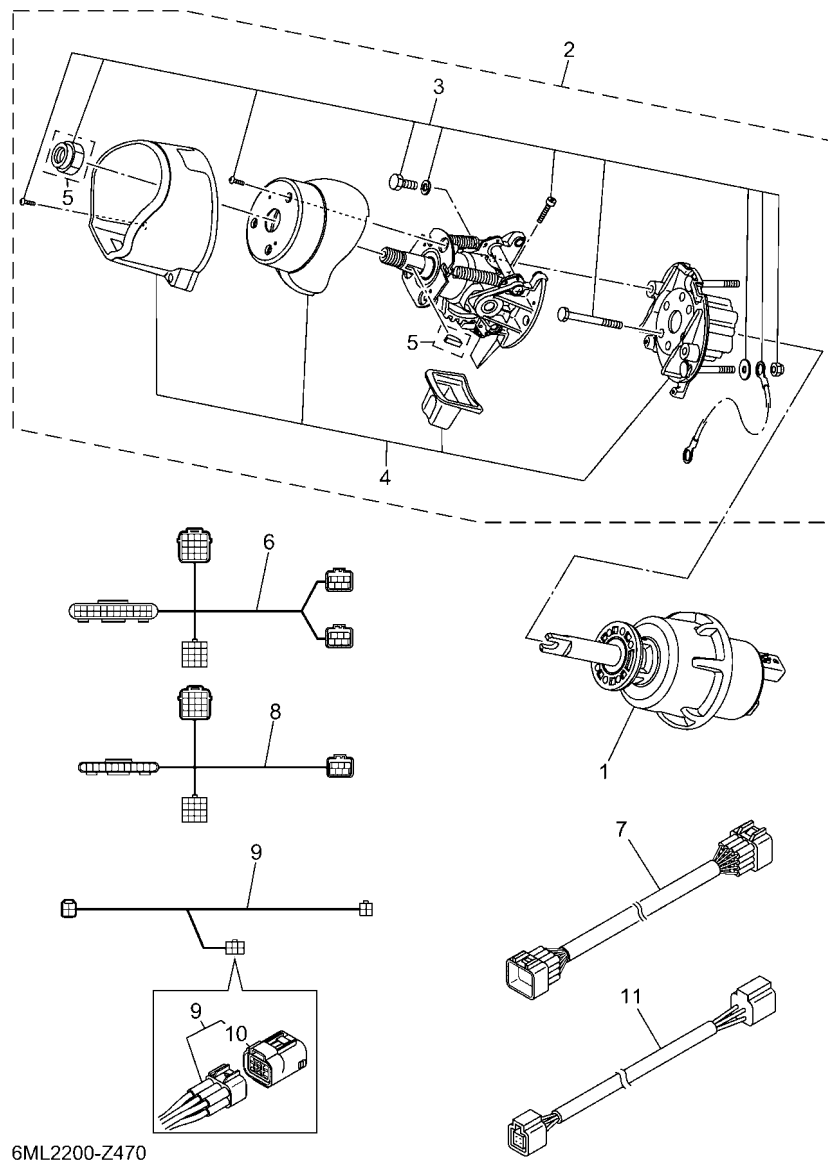
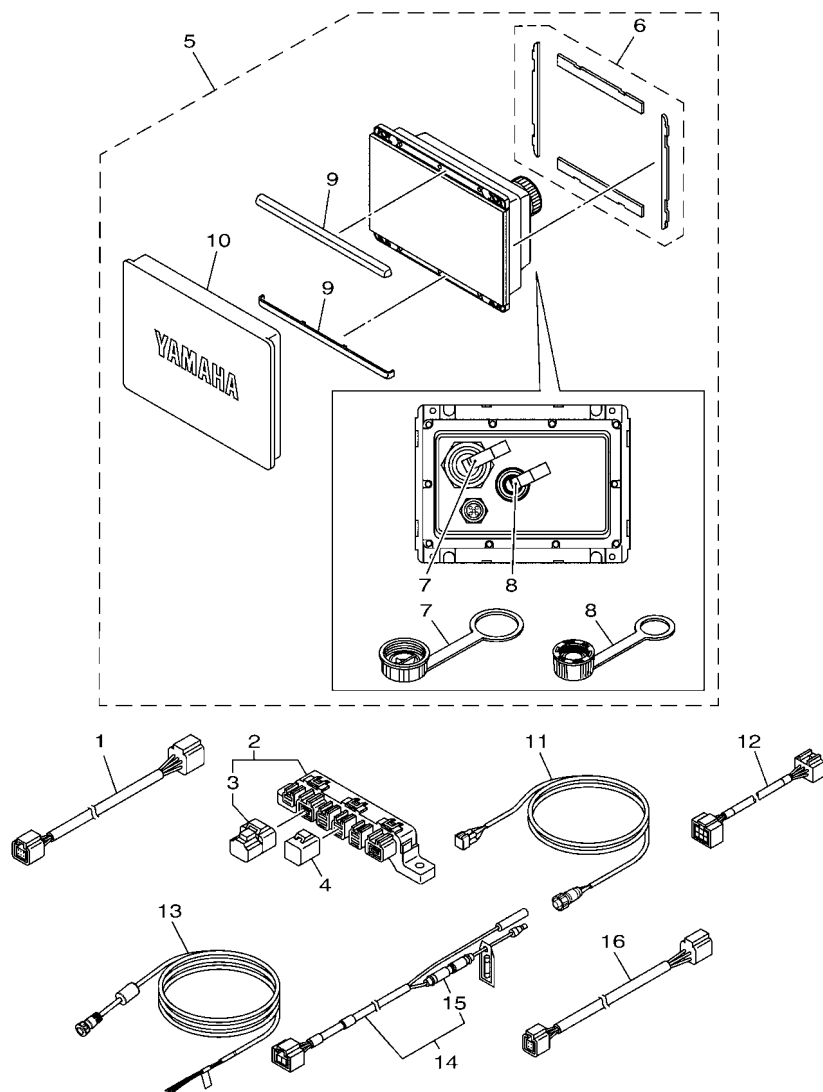


FIG. 47 OPTIONAL PARTS 3

PARTES OPCIONALES 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6GR-615A0-10	HELM UNIT ASSY ASAMBLEA DE UNIDAD DE DIRECCIO	1				CAR,BRA(ASK TO MARINE DIV) CAR,BRA(ASK TO MARINE DIV)
2	6GR-6154A-01	TILT HELM UNIT COLUMNA DE DIRECCION COMPLETA	1				CAR,BRA(ASK TO MARINE DIV) CAR,BRA(ASK TO MARINE DIV)
3	6GR-42402-01	.REPAIR KIT, 1 .KIT DE REPARACION 1	1				
4	6GR-42403-00	.REPAIR KIT, 2 .KIT DE REPARACION 2	1				
5	6X9-4240A-00	.REPAIR KIT, 9 .KIT DE REPARACION 9	1				
6	6GR-8258A-01	HELM HARNESS 0.9M-3FT EXTENSION, ARNES DE CABLES	1				CAR,BRA CAR,BRA
7	6X6-8258A-41	EXTENSION, WIRE HARNESS (12M) EXTENSION, CABLES (12M)	1	1			BRA BRA
8	6GR-8258A-11	HELM HARNESS 0.9M-3FT EXTENSION, ARNES DE CABLES		2			CAR,BRA CAR,BRA
9	6GR-81115-10	SCU LINK HARNESS 3.0M-10F CONDUCTOR DE CABLE		2			CAR,BRA CAR,BRA
10	6Y8-85371-01	.END OF LINE RESISTOR .RESISTENCIA DE FIN DE LINEA		1			
11	6Y8-82521-11	2FT PIGTAIL BUS CABLE CONDUCTOR		1			CAR,BRA CAR,BRA



6KA2200-W480

FIG. 48 OPTIONAL PARTS 4

PARTES OPCIONALES 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6Y8-82553-01	1FT MAIN BUS CABLE	1				FOR CAR FOR CAR FOR CAR FOR CAR
2	6Y8-81920-01	MULTI HUB ASSY TERMINAL COMPLETO	1				FOR CAR FOR CAR FOR CAR FOR CAR
3	6Y8-85371-01	.END OF LINE RESISTOR .RESISTENCIA DE FIN DE LINEA	1				
4	6Y8-82582-11	CAP 1 (4PIN) TAPA 1 (4P)	2				FOR CAR FOR CAR FOR CAR WITHOUT Wi-Fi FOR CAR WITHOUT Wi-Fi
5	6YM-83710-18	CL5 DISPLAY (W/O WIFI) CL5 PANTALLA (W/O WIFI)	1				
6	6YM-22480-00	.SEAL ASSY .JUEGO DE JUNTO	1				
7	6YM-83956-00	.CAP 1 .TAPA 1	1				
8	6YD-83957-00	.CAP 2 .TAPA 2	1				
9	6YM-83512-00	.RIM .ANILLO	2				
10	6YM-87278-00	.COVER, METER .CUBIERTA DE MEDIDOR	1				
11	6YM-83553-01	CONVERSION HARNESS CABLE CONDUCTOR	1				FOR CAR FOR CAR FOR CAR FOR CAR FOR CAR FOR CAR FOR CAR
12	6Y9-83553-00	WIRE, LEAD CABLE CONDUCTOR	1				
13	6YD-8356N-00	WIRE, LEAD CABLE CONDUCTOR	1				
14	6Y8-83553-02	8FT POWER WIRE CABLE CONDUCTOR	1				
15	6G1-82151-01	.FUSE (10A) .FUSIBLE (10A)	1				
16	6Y8-82521-31	6FT PIGTAIL BUS CABLE CONDUCTOR	1				FOR CAR FOR CAR

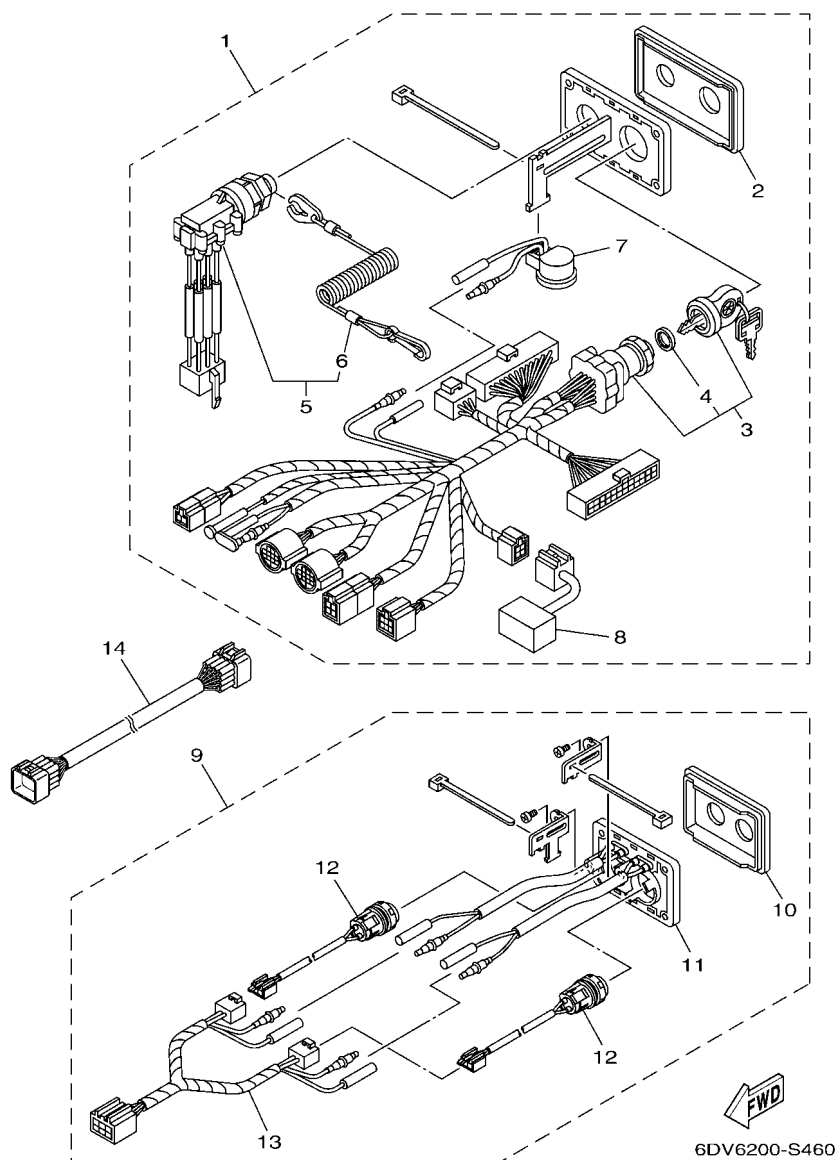


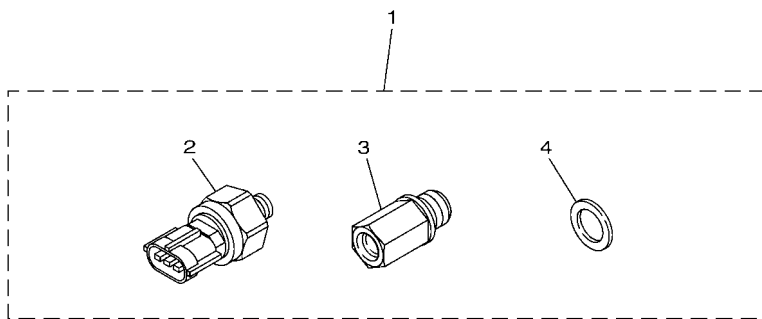
FIG. 50 OPTIONAL PARTS 6

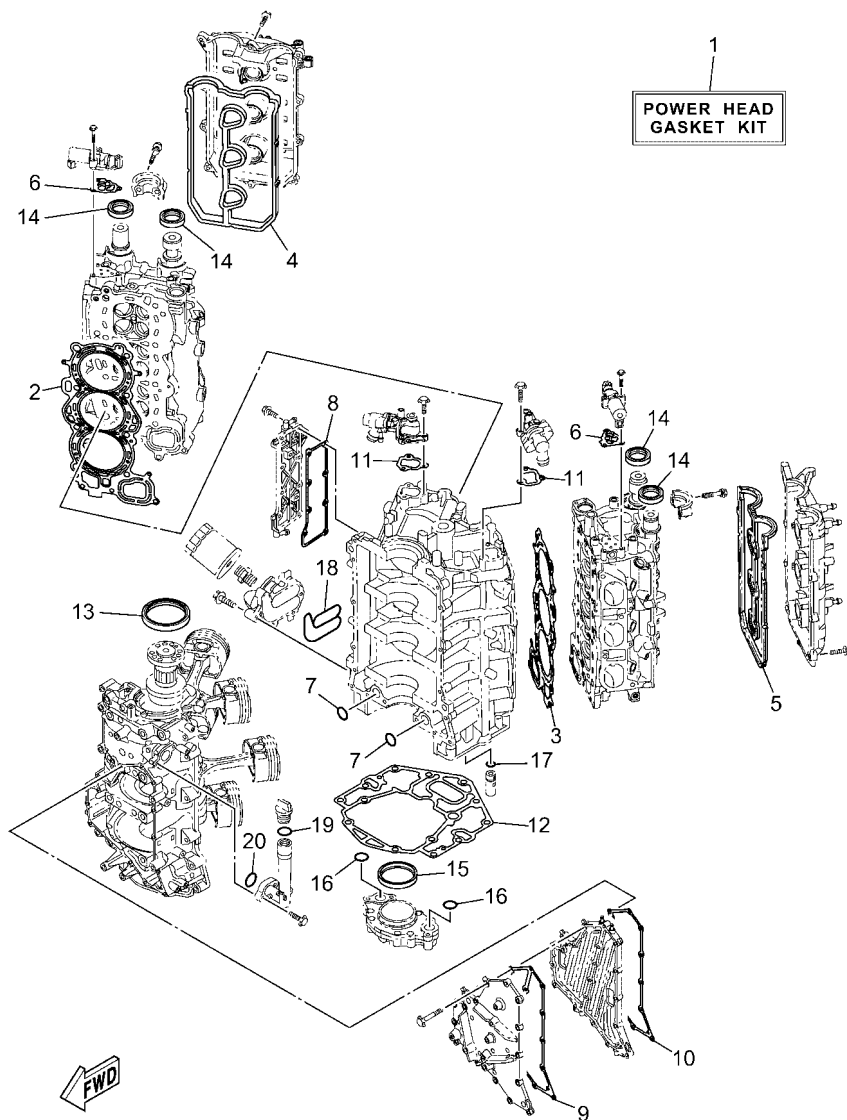
PARTES OPCIONALES 6

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2		REMARKS OBSERVACIONES
1	6X6-82570-41	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.		1		FOR CAR,BRA FOR CAR,BRA
2	6X6-82571-10	.PANEL, SWITCH .PANEL DE INTERRUPTOR		1		
3	6X6-82510-11	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION		1		
4	703-82532-00	..CAP ..TAPA		1		
5	6X6-82575-10	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL.		1		
6	682-82556-00	..LANYARD, STOP SWITCH ..CORDON DE INTERRUPTOR PARADA		1		
7	703-83383-A0	.BUZZER .ZUMBADOR		1		
8	6X6-81980-00	.DIODE ASSY .CONJUNTO DIODO		1		
9	6X6-82570-60	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.		1		FOR CAR,BRA FOR CAR,BRA
10	6X6-82571-20	.PANEL, SWITCH .PANEL DE INTERRUPTOR		1		
11	6X6-83720-00	..L.E.D ASS'Y ..L.E.D COMPLETO		1		
12	6X6-8259E-20	.SWITCH ASSY .INTERRUPTOR COMPL		2		
13	6X6-82716-00	.CORD SWITCH .CABLE INTERRUPTOR		1		
14	6X6-8258A-41	EXTENSION, WIRE HARNESS (12M) EXTENSION, CABLES (12M)		1		FOR CAR,BRA FOR CAR,BRA

FIG. 51 OPTIONAL PARTS 7

PARTES OPCIONALES 7

[illegible]



6ML1100-Y450

FIG. 52 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2				REMARKS OBSERVACIONES
1	6ML-W0001-00	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1				
2	6ML-11181-00	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1				
3	6ML-11182-00	.GASKET, CYLINDER HEAD 2 .EMPAQUE CULATA DE CILINDRO 2	1	1				
4	6CB-11193-00	.GASKET, HEAD COVER 1 .EMPAQUE	1	1				
5	6CB-11194-00	.GASKET, HEAD COVER 2 .EMPAQUE DE TAPA DE CULATA 2	1	1				
6	6CB-1242F-00	.GASKET, FILTER .EMPAQUE DE FILTRO	2	2				
7	93210-26658	.O-RING .ANILLO O	2	2				
8	6ML-1131B-00	.GASKET, COVER .EMPAQUE DE CUBIERTA	1	1				
9	6ML-15451-00	.GASKET, CRANKCASE COVER 1 .EMPAQ DE CUBIERTA DE CARTER	1	1				
10	6ML-15461-00	.GASKET, CRANKCASE COVER 2 .JUNTA TAPA CARTER DERECHO 2	1	1				
11	6CB-12427-11	.GASKET, HOUSING COVER 1 .EMPAQUE DE TAPA	2	2				
12	6KA-11351-00	.GASKET, CYLINDER .JUNTA, DE CILINDRO	1	1				
13	93102-85008	.OIL SEAL .SELLO ACEITE	1	1				
14	93102-38008	.OIL SEAL .SELLO ACEITE	4	4				
15	6CB-11355-00	.SEAL, CYLINDER 1 .RETEN ACEITE CILINDRO 1	1	1				
16	93210-26658	.O-RING .ANILLO O	2	2				
17	6CB-13473-00	.O-RING .ANILLO O	1	1				
18	6CB-13477-00	.GASKET .EMPAQUE	1	1				
19	93210-24M79	.O-RING .ANILLO O	1	1				
20	93210-27370	.O-RING .ANILLO O	1	1				

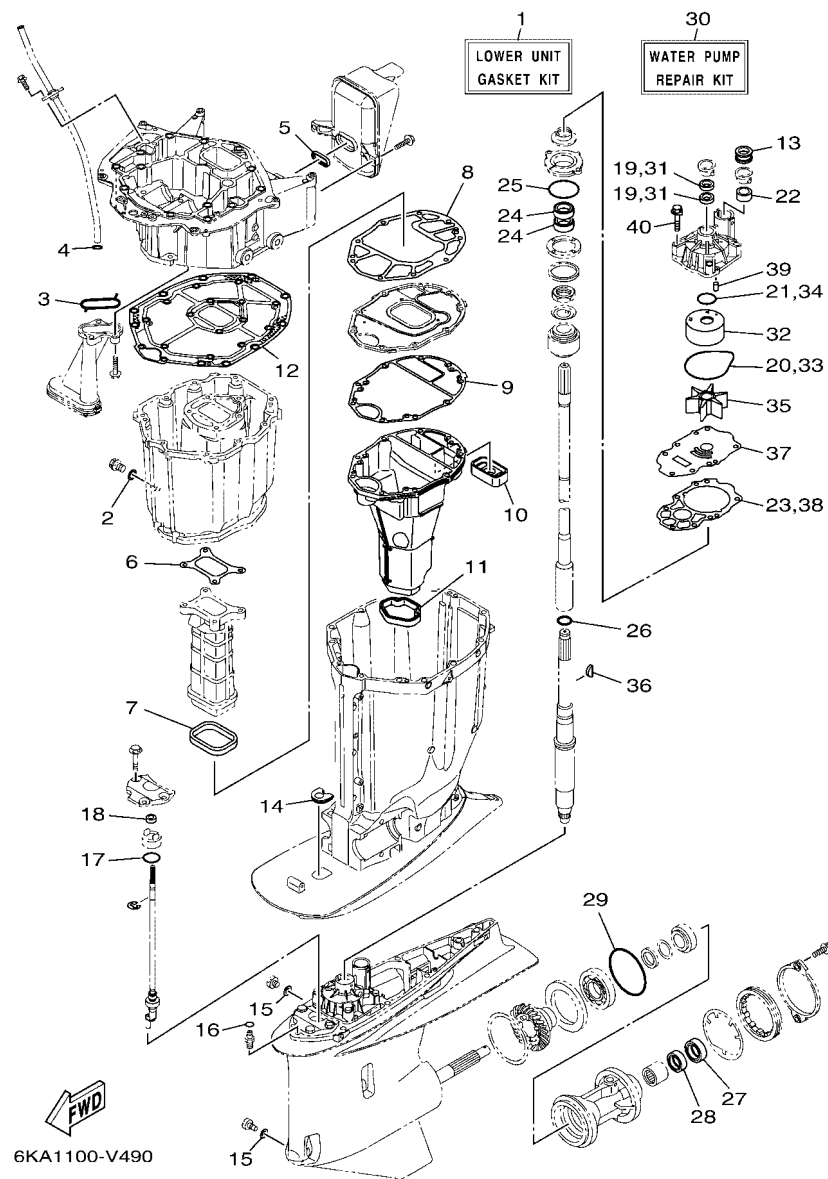


FIG. 53 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	6ML2	6MM2			REMARKS OBSERVACIONES
1	6KA-W0001-20	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1			
2	90430-14M09	.GASKET .JUNTA	1	1			
3	6AW-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1			
4	93210-19MJ3	.O-RING .ANILLO O	1	1			
5	6CB-14755-01	.GASKET, SILENCER .EMPAQUE DE SILENCIADOR	1	1			
6	6CB-41134-00	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1			
7	6CB-41138-00	.SEAL, EXT. 1 .SELLO, ESCAPE 1	1	1			
8	6CB-41135-00	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1			
9	6CE-41136-00	.GASKET, EXHAUST MANIFOLD 4 .EMPAQUE	1	1			
10	6CE-45127-00	.SEAL .SELLO DE GOMA	1	1			
11	6CE-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1			
12	6CB-45113-10	.GASKET, UPPER CASING .EMPAQUE	1	1			
13	6AW-44366-01	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1			
14	6KA-44521-00	.SEAL .SELLO DE GOMA	1	1			
15	90430-08003	.GASKET .JUNTA	2	2			
16	93210-07003	.O-RING .ANILLO O	1	1			
17	93210-33M49	.O-RING .ANILLO O	1	1			
18	93106-10001	.OIL SEAL .SELLO ACEITE	1	1			
19	93104-22M07	.OIL SEAL .SELLO ACEITE	2	2			
20	93210-94003	.O-RING .ANILLO O	1	1			
21	93210-37160	.O-RING .ANILLO O	1	1			
22	6AW-44365-01	.DAMPER, WATER SEAL 1 .HULE DE SELLO DE AGUA 1	1	1			
23	6CE-44315-00	.GASKET, WATER PUMP .EMPAQUE	1	1			
24	93101-28019	.OIL SEAL .SELLO ACEITE	2	2			
25	93210-69MG6	.O-RING .ANILLO O	1	1			
26	93210-22MF1	.O-RING .ANILLO O	1	1			
27	93101-30030	.OIL SEAL .SELLO ACEITE	1	1			

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6ML-11110-00-9S	5 - 2	6GR-11417-40	4 - 6	6GR-12153-G0	8 - 8	6ML-12653-00	17 - 17	6ML-13782-00	10 - 1	6CB-14985-00	13 - 25
6ML-11120-00-9S	5 - 12	6GR-11417-A0	4 - 6	6GR-12153-H0	8 - 8	6ML-12659-00	17 - 19	6LH-13784-00	13 - 35	6EK-14989-00	10 - 19
6S5-11133-10	5 - 3	6CB-11426-03	4 - 7	6GR-12153-J0	8 - 8	6P2-12663-00	8 - 21	6ML-13881-00	9 - 2	6CB-15142-00	6 - 8
	5 - 13	6CB-11427-03	4 - 8	6GR-12153-K0	8 - 8		8 - 24	6ML-13898-00	11 - 8	6ML-15142-00	5 - 43
6ML-11181-00	5 - 25	6CB-11478-00	4 - 2	6GR-12153-L0	8 - 8	6CB-13016-00	1 - 10	6ML-13898-10	11 - 9	6CB-15187-00	3 - 5
	52 - 2	6CB-1149A-00	6 - 10	6GR-12153-M0	8 - 8		13 - 5	6CB-13906-01	13 - 8	6CB-15311-01	36 - 1
6ML-11182-00	5 - 30	6KA-11567-00	8 - 17	6GR-12153-N0	8 - 8	6AW-13119-00	36 - 11	6LH-13915-00	1 - 11	6BB-15316-01	35 - 29
	52 - 3	6CB-11590-06	8 - 28	6GR-12153-P0	8 - 8	6LH-13132-00	13 - 32		13 - 24	6ML-15319-00	3 - 44
6ML-11191-00	5 - 35	6ML-11603-00	4 - 12	6GR-12153-R0	8 - 8	6CB-13161-11	12 - 6	6LH-13938-00	13 - 41	6ML-15362-00	36 - 18
6CB-11192-02	5 - 39	6ML-11631-00	4 - 11	6GR-12153-S0	8 - 8	6CB-13171-11	12 - 1	6ML-13971-00	14 - 10	6G8-15363-00	3 - 42
6CB-11193-00	5 - 36	6GR-11633-00	4 - 13	6GR-12153-T0	8 - 8	6CB-13300-00	36 - 9	6ML-13972-00	14 - 12	6ML-15373-00	9 - 12
	52 - 4	6GR-11634-00	4 - 15	6ML-12171-00	8 - 9	6CB-13329-00	36 - 10	6ML-13974-00	14 - 11	6KA-15377-00	36 - 19
6CB-11194-00	5 - 40	6ML-11654-00	4 - 10	6ML-12172-00	8 - 13	6CB-13411-00	36 - 6	6AW-1410B-00	12 - 3	6ML-15411-00-9S	3 - 14
	52 - 5	6ML-11656-00	4 - 14	6ML-12181-00	8 - 11	6AW-13415-00	36 - 7		12 - 8	6ML-15421-00-9S	3 - 15
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	3 - 35	6GR-12145-40	8 - 8	6ML-12482-00	10 - 4	6GR-13556-00	11 - 3	6LH-1447B-00	13 - 33	6ML-2416A-00	10 - 26
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6GR-11417-20	4 - 6	6GR-12153-E0	8 - 8	6CB-1264A-01	8 - 22		12 - 7	6CB-14984-00	1 - 12	6G8-24376-00	10 - 18

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6E5-24378-00	14 - 8	6GR-42403-00	47 - 4	6KA-42740-00-CE	26 - 1	6KA-43804-01	34 - 3	6KA-43862-00	34 - 13		40 - 32
6ML-24378-00	7 - 20	6X9-4240A-00	47 - 5	6H4-42748-01	24 - 27	6ML-43805-00	34 - 2	6D8-43863-00	33 - 27	6CE-44194-01	32 - 28
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4SV-24453-00	13 - 38	6CB-42545-00	2 - 5	69M-42758-01	18 - 5	61A-43811-00	33 - 9	6KA-4386K-00	34 - 6		38 - 11
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